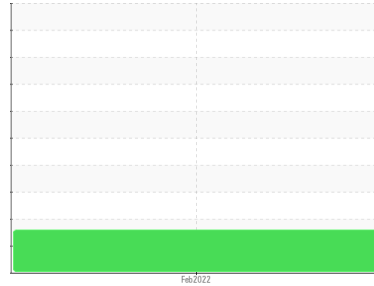




PROBLEM SUMMARY

Sample Rating Trend



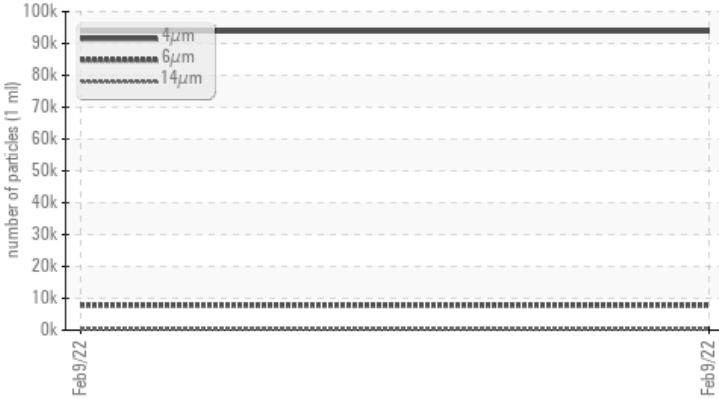
ISO



Machine Id
KAESER 7567277 (S/N 1110)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Particles >6µm	ASTM D7647	>1300	▲ 7783	---	---	---
Particles >14µm	ASTM D7647	>80	▲ 272	---	---	---
Particles >21µm	ASTM D7647	>20	▲ 49	---	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/20/15	---	---	---

Customer Id: INDATH
 Sample No.: KCP38289
 Lab Number: 05690877
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 7567277 (S/N 1110)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP38289	---	---
Sample Date	Client Info			09 Feb 2022	---	---
Machine Age	hrs	Client Info		5073	---	---
Oil Age	hrs	Client Info		5073	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	6	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

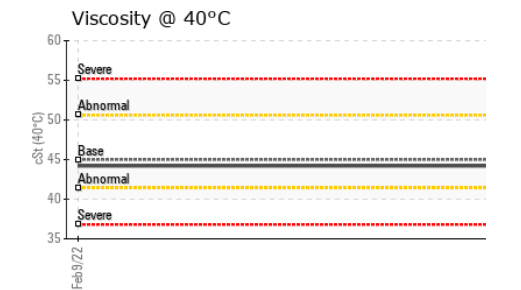
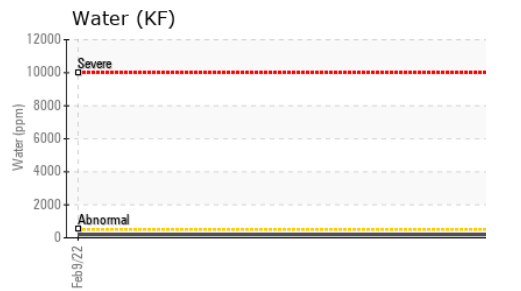
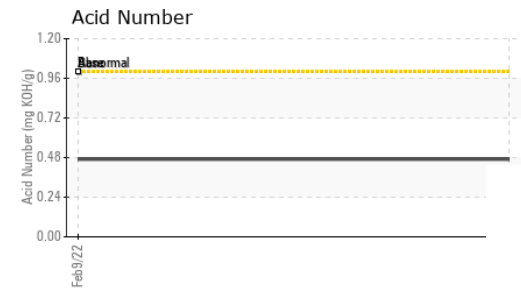
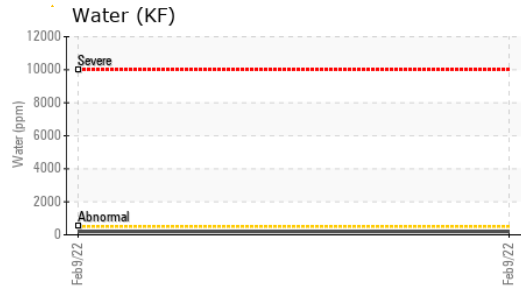
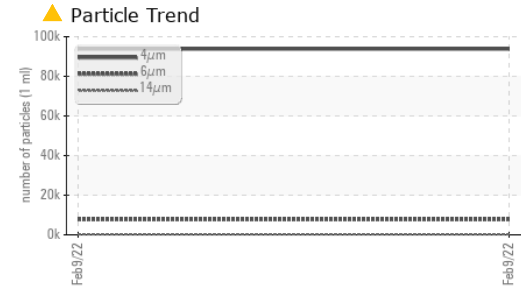
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	100	18	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	4	---	---
Zinc	ppm	ASTM D5185m	0	11	---	---
Sulfur	ppm	ASTM D5185m	23500	20618	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	---	---
Sodium	ppm	ASTM D5185m		12	---	---
Potassium	ppm	ASTM D5185m	>20	11	---	---
Water	%	ASTM D6304	>0.05	0.019	---	---
ppm Water	ppm	ASTM D6304	>500	195.3	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		93815	---	---
Particles >6µm		ASTM D7647	>1300	▲ 7783	---	---
Particles >14µm		ASTM D7647	>80	▲ 272	---	---
Particles >21µm		ASTM D7647	>20	▲ 49	---	---
Particles >38µm		ASTM D7647	>4	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 24/20/15	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.47	---	---

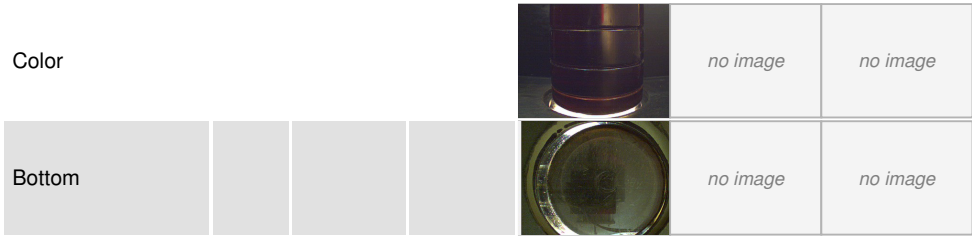
OIL ANALYSIS REPORT



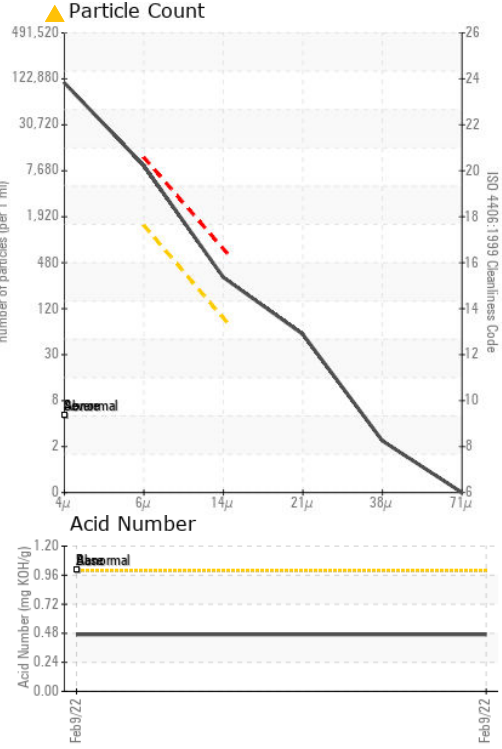
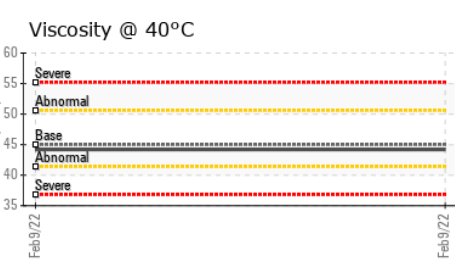
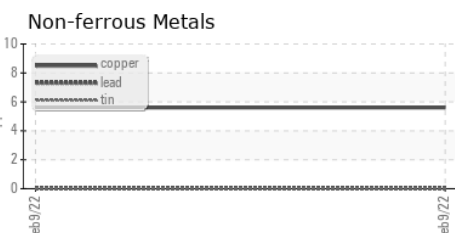
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP38289 **Received** : 10 Nov 2022
Lab Number : 05690877 **Diagnosed** : 14 Nov 2022
Unique Number : 10215450 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

INDORAMA VENTURES SUSTAINABLE SOLUTIONS
 1764 WILKINSON ST
 ATHENS, AL
 US 35611
 Contact: JOSH HAMM
 josh.hamm@us.indorama.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: