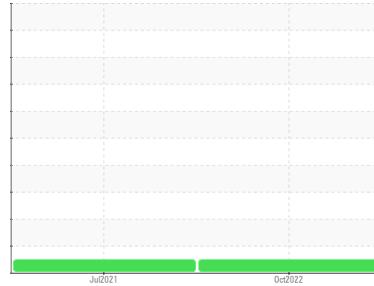




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
AURORA [200006927]
 Machine Id
05WEA87209 - H02 (S/N 7773623)
 Component
Wind Turbine Gearbox
 Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX011730	NX008252	---
Sample Date	Client Info		31 Oct 2022	07 Jul 2021	---
Machine Age	hrs	Client Info	10410	500	---
Oil Age	hrs	Client Info	0	500	---
Oil Changed	Client Info		Not Chngd	Not Chngd	---
Sample Status			NORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184	>80	7	21	---
Iron	ppm	ASTM D5185m	>150	9	13
Chromium	ppm	ASTM D5185m	>5	0	0
Nickel	ppm	ASTM D5185m	>10	0	0
Titanium	ppm	ASTM D5185m	>10	0	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>10	0	1
Lead	ppm	ASTM D5185m	>20	0	0
Copper	ppm	ASTM D5185m	>50	<1	0
Tin	ppm	ASTM D5185m	>3	0	0
Antimony	ppm	ASTM D5185m	>3	---	0
Vanadium	ppm	ASTM D5185m		0	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	8
Barium	ppm	ASTM D5185m		0	0
Molybdenum	ppm	ASTM D5185m		0	0
Manganese	ppm	ASTM D5185m		<1	<1
Magnesium	ppm	ASTM D5185m		0	0
Calcium	ppm	ASTM D5185m		19	15
Phosphorus	ppm	ASTM D5185m		193	197
Zinc	ppm	ASTM D5185m		5	0
Sulfur	ppm	ASTM D5185m		5696	4316

CONTAMINANTS

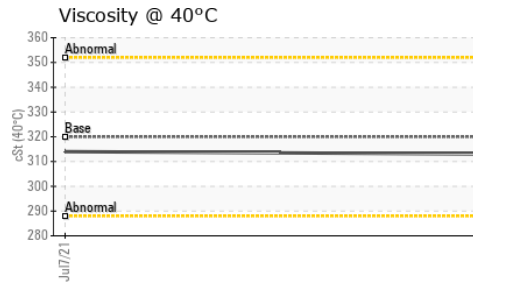
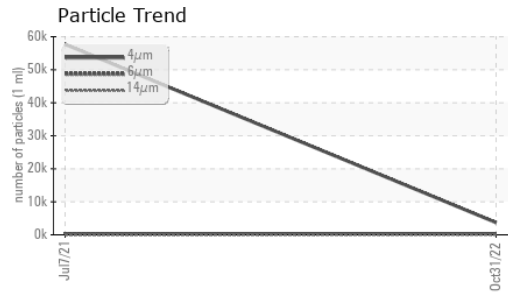
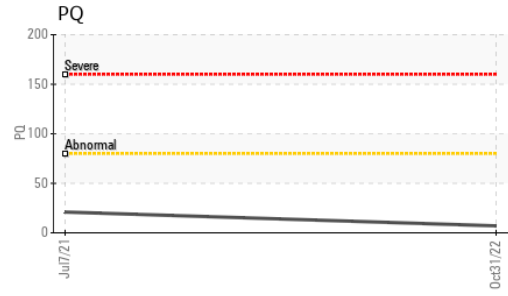
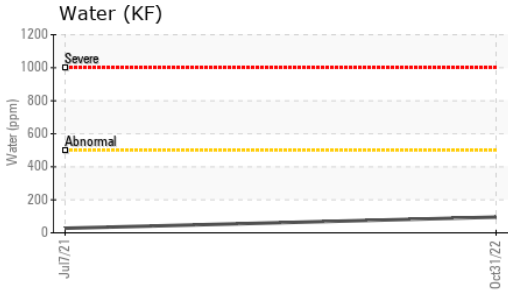
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4	3
Sodium	ppm	ASTM D5185m	>20	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0
Water	%	ASTM D6304	>0.05	0.009	0.003
ppm Water	ppm	ASTM D6304	>500	95.2	27.8

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		3709	57704	---
Particles >6µm	ASTM D7647	>2500	342	261	---
Particles >14µm	ASTM D7647	>320	20	9	---
Particles >21µm	ASTM D7647	>80	7	4	---
Particles >38µm	ASTM D7647	>20	0	0	---
Particles >71µm	ASTM D7647	>4	0	0	---
Oil Cleanliness	ISO 4406 (c)	>--/18/15	19/16/11	23/15/10	---



OIL ANALYSIS REPORT



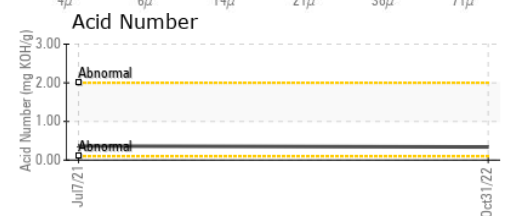
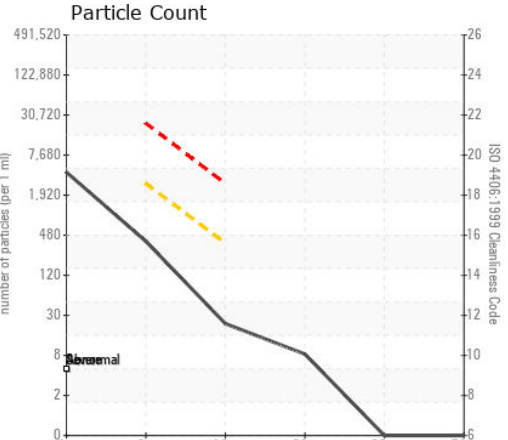
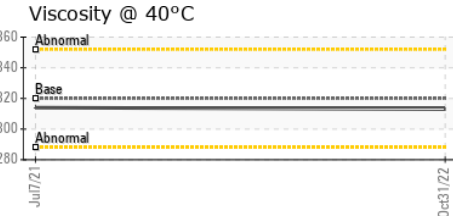
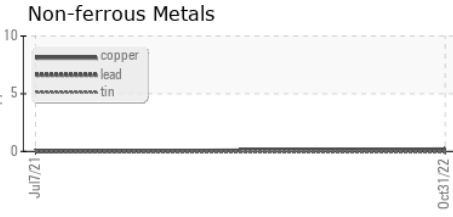
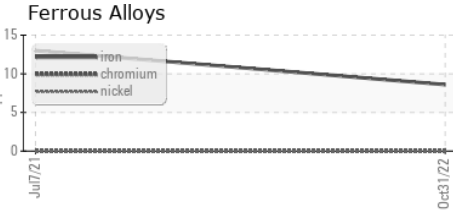
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.365	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	313	314	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX011730 **Received** : 11 Nov 2022
Lab Number : 05692029 **Diagnosed** : 14 Nov 2022
Unique Number : 10216602 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com
 T: (312)386-4124
 F: (312)386-7102

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)