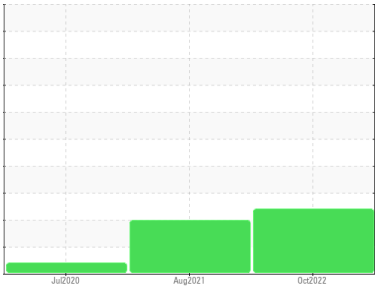
PROBLEM SUMMARY

Sample Rating Trend

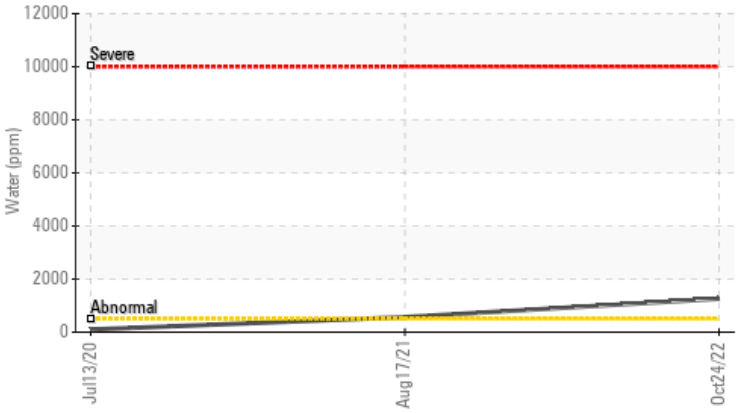


WATER

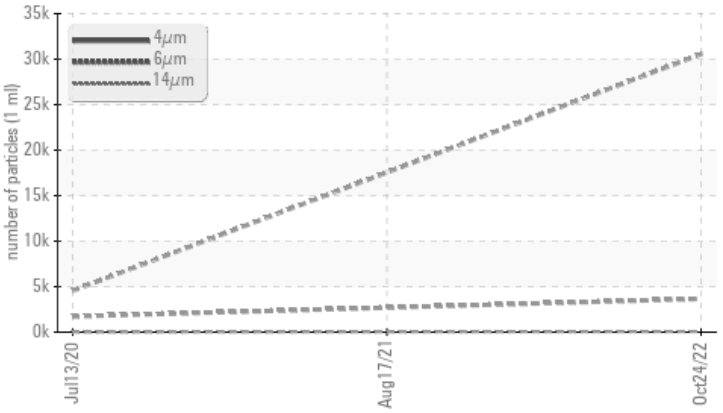
Machine Id
KAESER SX 7.5 5703907 (S/N 1050)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION
Water	%	ASTM D6304	>0.05	▲ **0.126**	▲ 0.056	0.010
ppm Water	ppm	ASTM D6304	>500	▲ **1260**	▲ 566.8	100.5
Particles >6µm		ASTM D7647	>1300	▲ **3660**	---	▲ 1724
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **22/19/13**	---	▲ 18/11

Customer Id: ANCNORRI
Sample No.: KCP49248
Lab Number: 05695754
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

17 Aug 2021 Diag: Jonathan Hester

WATER

We advise that you stop the unit and follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Jul 2020 Diag: Angela Borella

ISO

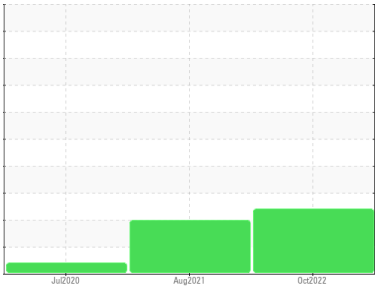
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER SX 7.5 5703907 (S/N 1050)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCP49248**	KCP05336232	KCP10943
Sample Date		Client Info		**24 Oct 2022**	17 Aug 2021	13 Jul 2020
Machine Age	hrs	Client Info		**13105**	9048	1789
Oil Age	hrs	Client Info		**4057**	5784	1475
Oil Changed		Client Info		**Changed**	Not Changd	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**18**	18	28
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	13	1
Barium	ppm	ASTM D5185m	90	**0**	0	<1
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	100	**2**	10	7
Calcium	ppm	ASTM D5185m	0	**0**	0	<1
Phosphorus	ppm	ASTM D5185m	0	**<1**	3	6
Zinc	ppm	ASTM D5185m	0	**48**	50	59
Sulfur	ppm	ASTM D5185m	23500	**20621**	15225	17376

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	4
Sodium	ppm	ASTM D5185m		**2**	6	5
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1
Water	%	ASTM D6304	>0.05	▲ **0.126**	▲ 0.056	0.010
ppm Water	ppm	ASTM D6304	>500	▲ **1260**	▲ 566.8	100.5

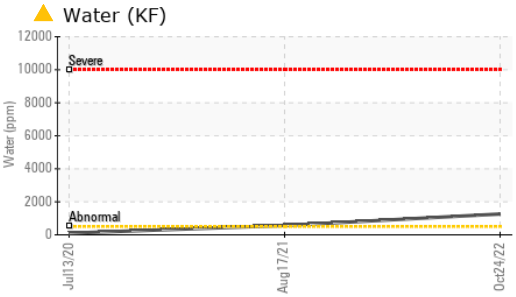
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**30547**	---	4548
Particles >6µm		ASTM D7647	>1300	▲ **3660**	---	▲ 1724
Particles >14µm		ASTM D7647	>80	**61**	---	13
Particles >21µm		ASTM D7647	>20	**7**	---	2
Particles >38µm		ASTM D7647	>4	**1**	---	0
Particles >71µm		ASTM D7647	>3	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **22/19/13**	---	▲ 18/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.30**	0.264	0.215

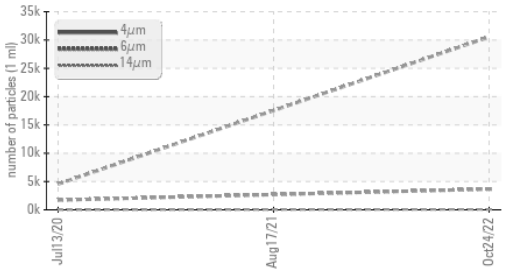
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

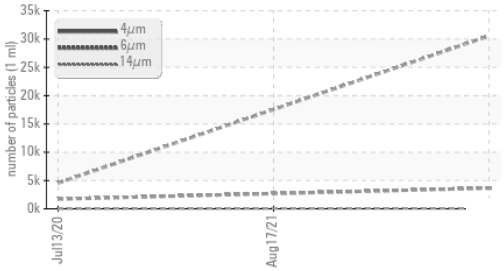
Water (KF)



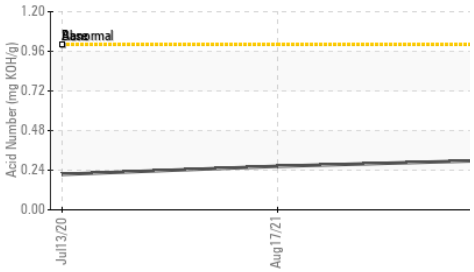
Particle Trend



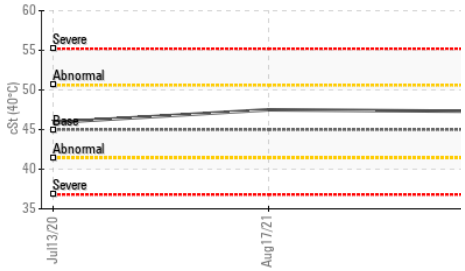
Particle Trend



Acid Number

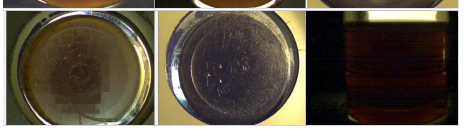


Viscosity @ 40°C



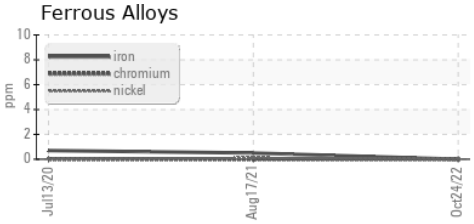
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**VLITE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**47.3**	47.5	45.9

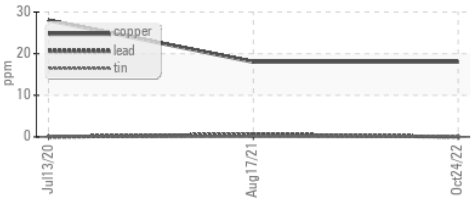
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

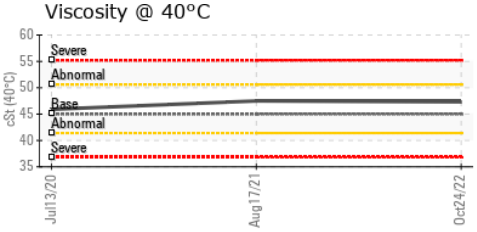
Ferrous Alloys



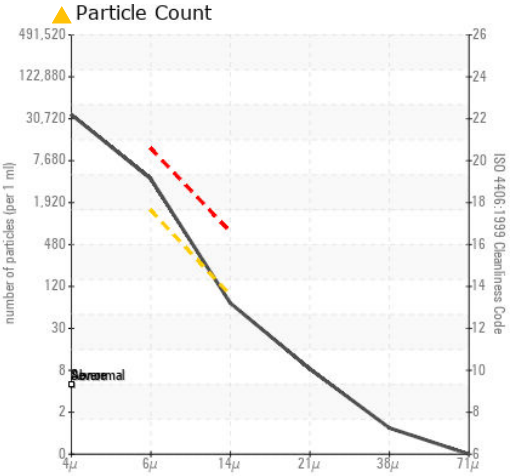
Non-ferrous Metals



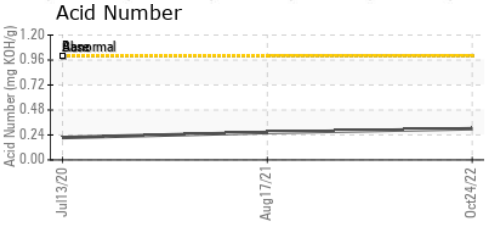
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP49248 **Received** : 16 Nov 2022
Lab Number : 05695754 **Diagnosed** : 21 Nov 2022
Unique Number : 10220327 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ANCHOR SALES
1041 EDDIE DOWLING HWY
NORTH SMITHFIELD, RI
US 02896
Contact: A/P
nissanpayables@anchorautoequip.com
T:
F: