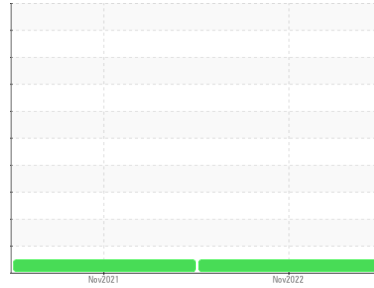




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**KAESER SM 15 AC 5063193 (S/N 1337)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC107650</b>	KC97503	---
Sample Date	Client Info			<b>16 Nov 2022</b>	19 Nov 2021	---
Machine Age	hrs	Client Info		<b>9069</b>	7596	---
Oil Age	hrs	Client Info		<b>1500</b>	1970	---
Oil Changed	Client Info			<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>2</b>	4	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m		<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

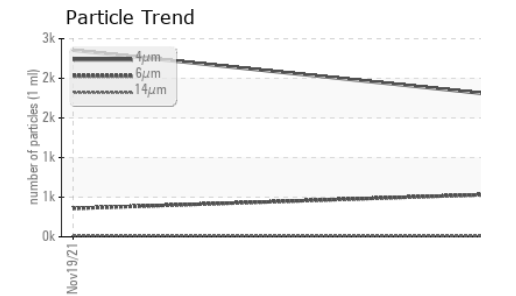
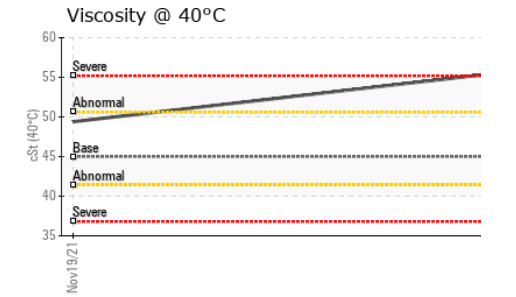
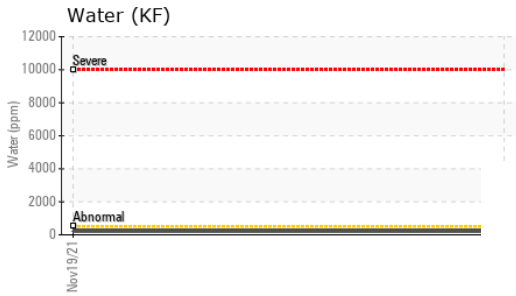
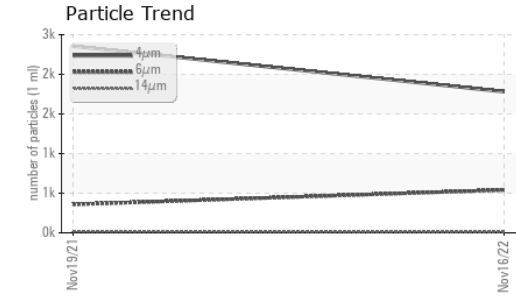
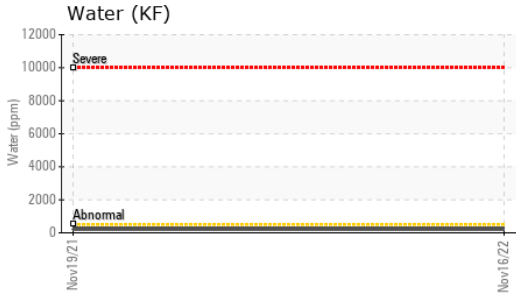
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	<1	---
Barium	ppm	ASTM D5185m	90	<b>26</b>	0	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	100	<b>83</b>	53	---
Calcium	ppm	ASTM D5185m	0	<b>1</b>	0	---
Phosphorus	ppm	ASTM D5185m	0	<b>8</b>	0	---
Zinc	ppm	ASTM D5185m	0	<b>7</b>	3	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>14</b>	10	---
Sodium	ppm	ASTM D5185m		<b>15</b>	12	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	---
Water	%	ASTM D6304	>0.05	<b>0.022</b>	0.022	---
ppm Water	ppm	ASTM D6304	>500	<b>221.0</b>	222.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1781</b>	2354	---
Particles >6µm		ASTM D7647	>1300	<b>541</b>	358	---
Particles >14µm		ASTM D7647	>80	<b>11</b>	17	---
Particles >21µm		ASTM D7647	>20	<b>3</b>	5	---
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>17/13	<b>16/11</b>	16/11	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.48</b>	0.328	---

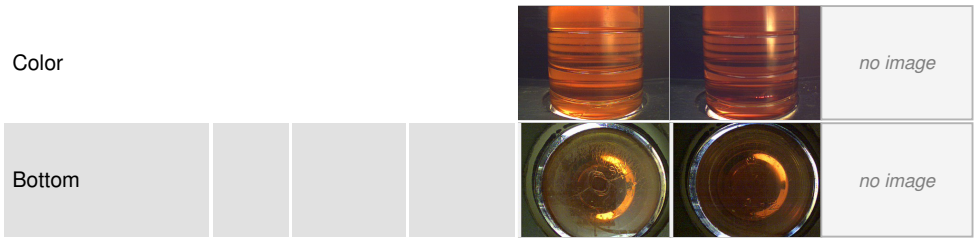
# OIL ANALYSIS REPORT



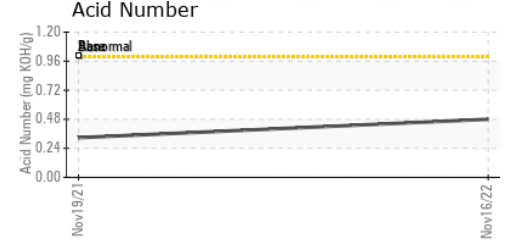
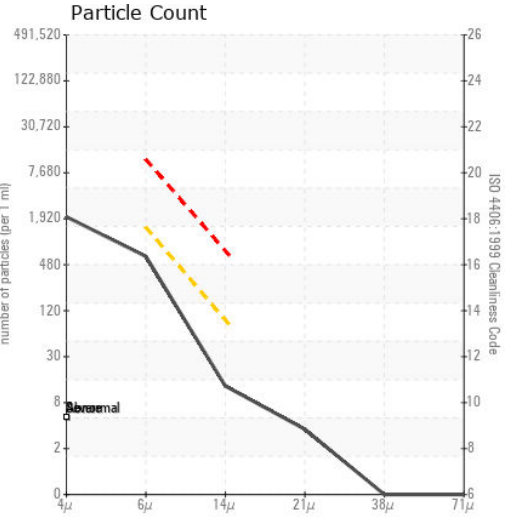
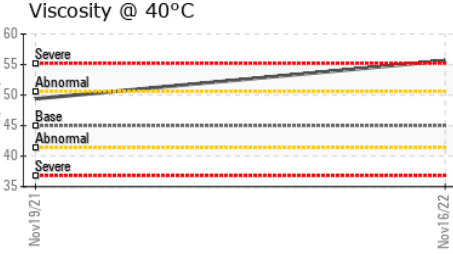
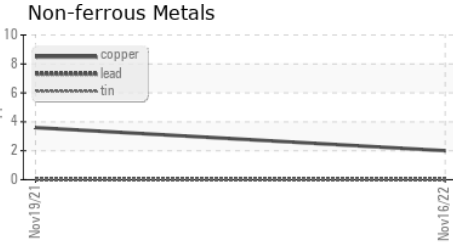
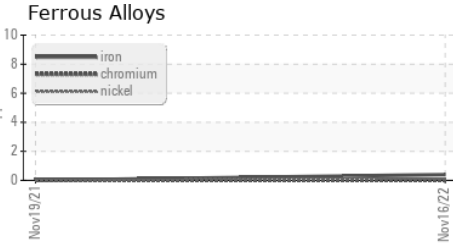
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	55.64	49.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC107650 **Recieved** : 21 Nov 2022  
**Lab Number** : 05699796 **Diagnosed** : 24 Nov 2022  
**Unique Number** : 10229370 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SGS TOOL**  
 54 S. MAIN ST.  
 MONROE FALLS, OH  
 US 44262  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: