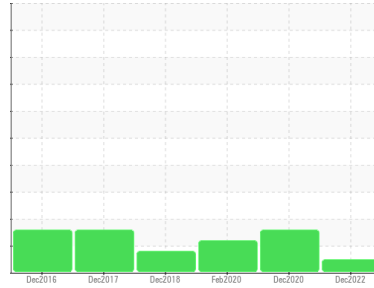




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Molding
 Machine Id
PRESS 33 (S/N 81640055)
 Component
Hydraulic System
 Fluid
MOBIL DTE 10 EXCEL 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			ST44381	ST40981	ST39115
Sample Date	Client Info			01 Dec 2022	11 Dec 2020	13 Feb 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	1	1	<1
Tin	ppm	ASTM D5185m	>20	<1	0	0
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

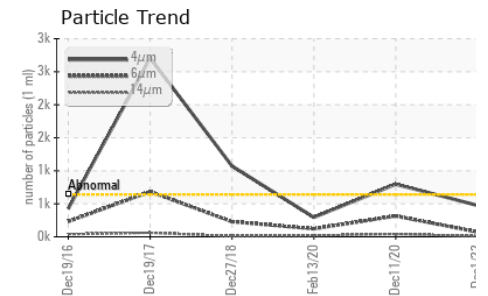
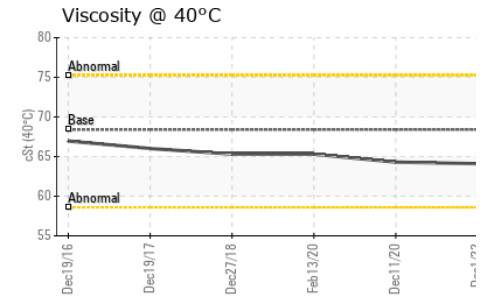
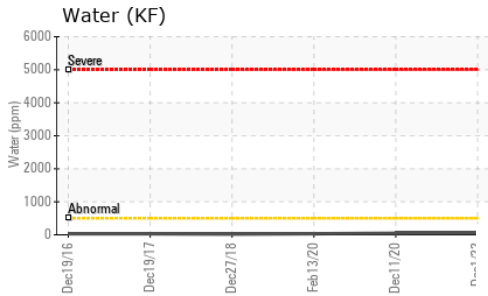
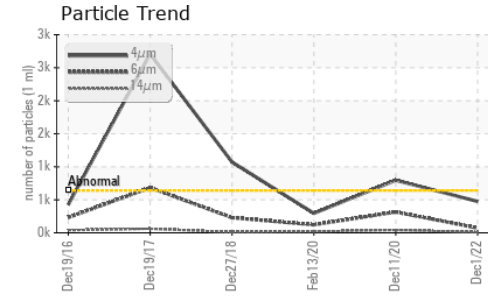
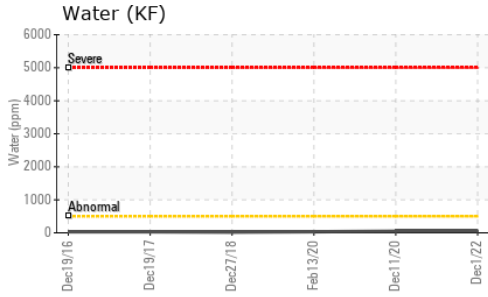
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	16
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	1
Calcium	ppm	ASTM D5185m		112	115	153
Phosphorus	ppm	ASTM D5185m		461	467	498
Zinc	ppm	ASTM D5185m		19	7	4
Sulfur	ppm	ASTM D5185m		1932	1548	1564

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		2	<1	2
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.05	0.005	0.004	0.003
ppm Water	ppm	ASTM D6304	>500	54.8	48.8	32.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	475	● 797	295
Particles >6µm		ASTM D7647	>80	72	▲ 315	● 121
Particles >14µm		ASTM D7647	>10	8	▲ 42	● 19
Particles >21µm		ASTM D7647	>3	2	▲ 12	● 5
Particles >38µm		ASTM D7647	>3	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>16/13/10	16/13/10	▲ 17/15/13	● 15/14/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.12	0.064	0.101

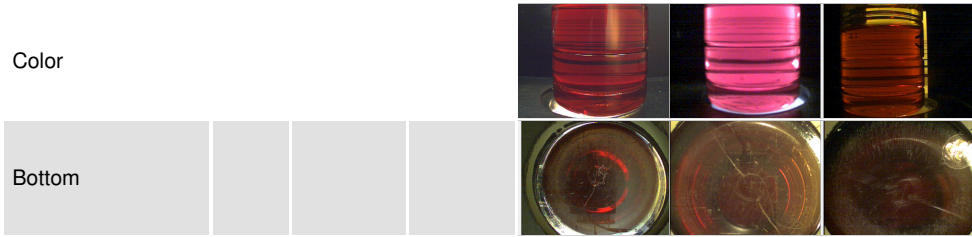
OIL ANALYSIS REPORT



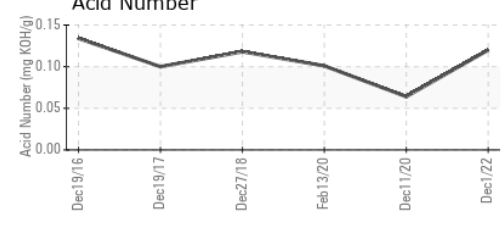
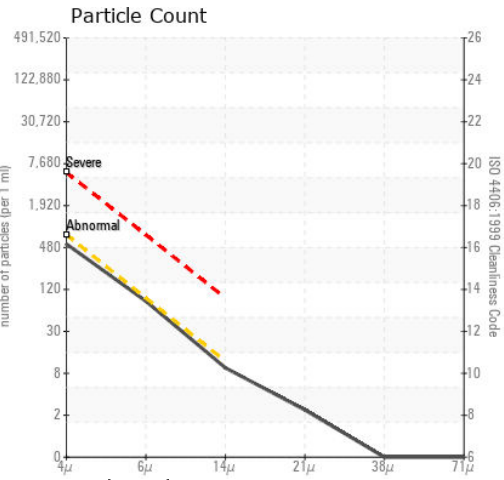
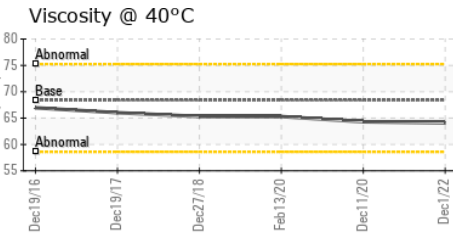
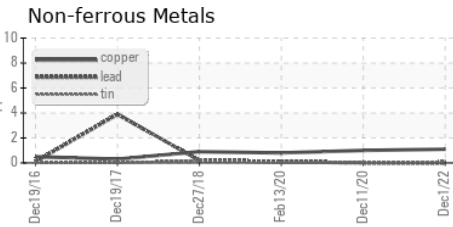
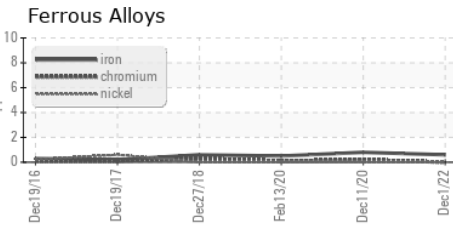
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.4	64.1	64.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST44381
Lab Number : 05707075
Unique Number : 10241650
Test Package : IND 2 (Additional Tests: KF)
Received : 02 Dec 2022
Tested : 05 Dec 2022
Diagnosed : 05 Dec 2022 - Angela Borella

MENSHEN PACKAGING USA INC.
 21 INDUSTRIAL PARK
 WALDWICK, NJ
 US 07463
 Contact: Jonathan Vanbeekum
 jonathan.vanbeekum@menshen.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)