

Area  
**Molding**  
 Machine Id  
**PRESS 07 (S/N 61004467)**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S3 M 46 (45 GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>ST44383</b>	ST40894	ST39794
Sample Date	Client Info			<b>01 Dec 2022</b>	08 Dec 2020	13 Feb 2020
Machine Age	hrs Client Info			<b>0</b>	0	0
Oil Age	hrs Client Info			<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>40	<1	<1	<1
Chromium	ppm	ASTM D5185m	>4	0	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>4	0	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>60	<1	<1	<1
Tin	ppm	ASTM D5185m	>4	0	0	0
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	0	0	<1	0
Calcium	ppm	ASTM D5185m	0	32	35	39
Phosphorus	ppm	ASTM D5185m	106	70	76	84
Zinc	ppm	ASTM D5185m	0	12	3	<1
Sulfur	ppm	ASTM D5185m		643	536	581

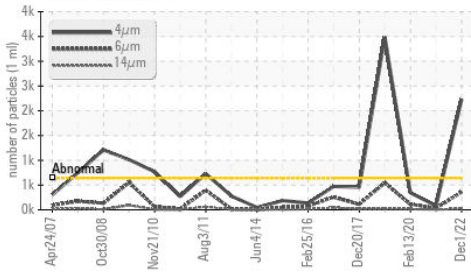
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0	0	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.05	0.004	0.003	0.001
ppm Water	ppm	ASTM D6304	>500	40.7	27.1	14.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	▲ 2230	80	343
Particles >6µm		ASTM D7647	>80	▲ 359	30	110
Particles >14µm		ASTM D7647	>20	17	6	13
Particles >21µm		ASTM D7647	>4	5	1	4
Particles >38µm		ASTM D7647	>3	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>16/13/11	▲ 18/16/11	13/12/10	16/14/11

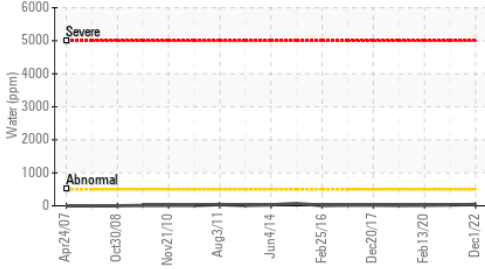
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.164	0.152

# OIL ANALYSIS REPORT

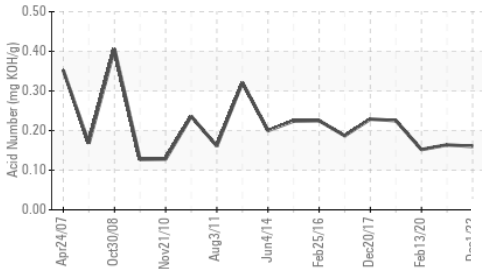
## ▲ Particle Trend



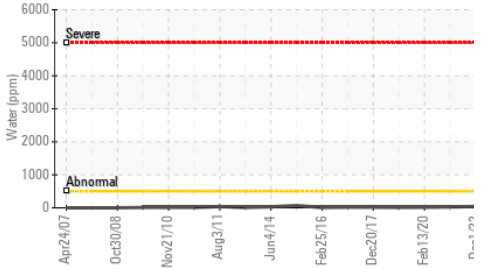
## Water (KF)



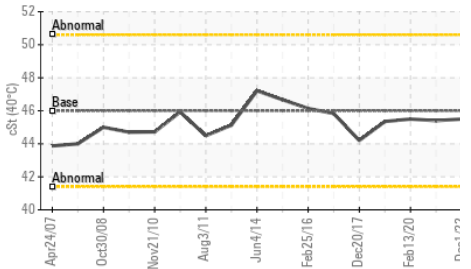
## Acid Number



## Water (KF)



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

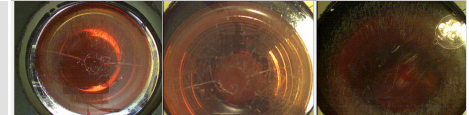
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.5	45.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

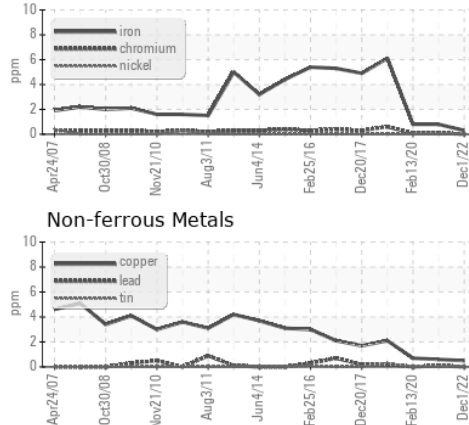


Bottom

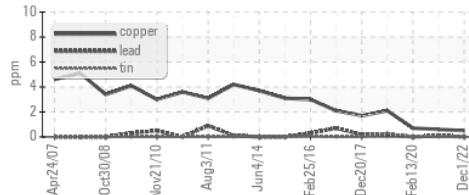


## GRAPHS

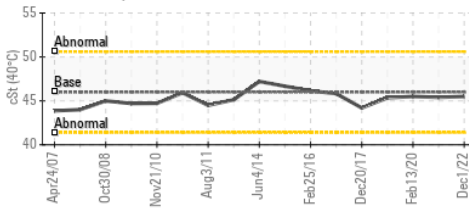
### Ferrous Alloys



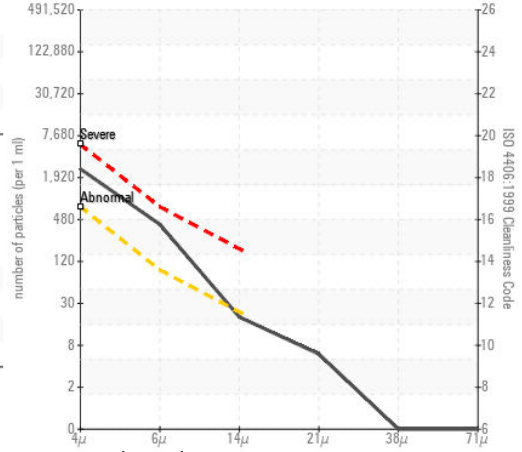
### Non-ferrous Metals



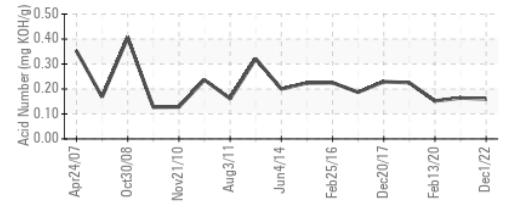
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : ST44383

**Lab Number** : 05707081

**Unique Number** : 10241656

**Test Package** : IND 2 ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**Received** : 02 Dec 2022

**Tested** : 05 Dec 2022

**Diagnosed** : 05 Dec 2022 - Angela Borella

**MENSHEN PACKAGING USA INC.**

21 INDUSTRIAL PARK

WALDWICK, NJ

US 07463

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