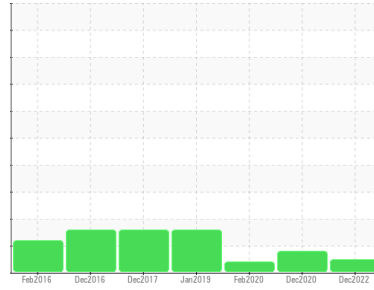




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Molding**  
 Machine Id  
**PRESS 31 (S/N 61020500)**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S3 M 46 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

The amount and size of particulates present in the system are acceptable.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>ST44132</b>	ST40983	ST39112
Sample Date	Client Info			<b>01 Dec 2022</b>	10 Dec 2020	13 Feb 2020
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>4</b>	5	4
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

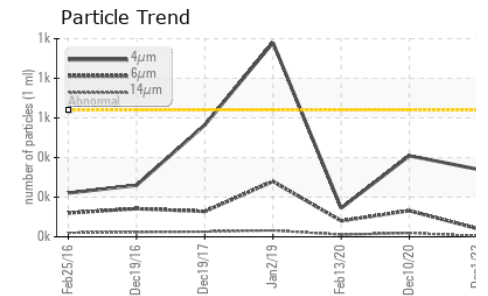
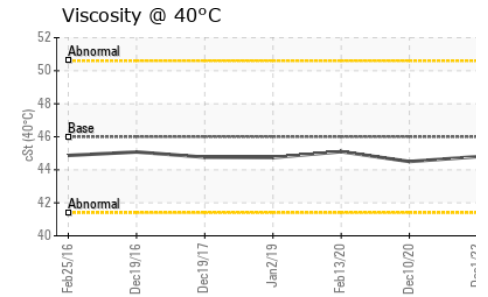
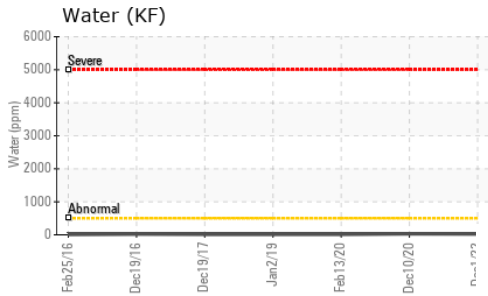
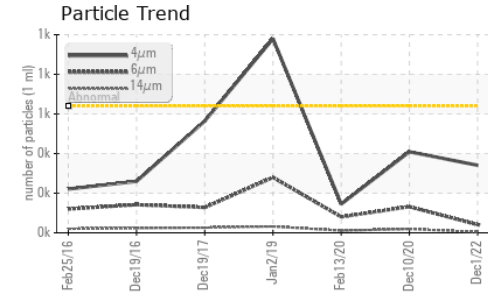
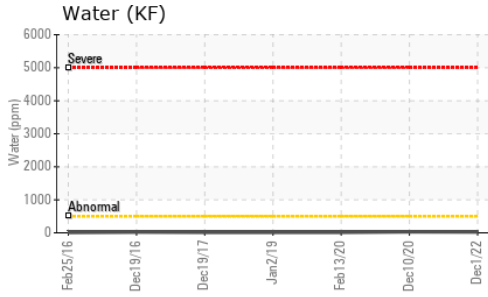
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	3	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m	0	<b>19</b>	21	28
Phosphorus	ppm	ASTM D5185m	106	<b>50</b>	55	63
Zinc	ppm	ASTM D5185m	0	<b>6</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>805</b>	675	738

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.002</b>	0.003	0.001
ppm Water	ppm	ASTM D6304	>500	<b>23.0</b>	28.3	10.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	<b>341</b>	409	145
Particles >6µm		ASTM D7647	>80	<b>41</b>	132	80
Particles >14µm		ASTM D7647	>10	<b>4</b>	19	11
Particles >21µm		ASTM D7647	>3	<b>2</b>	4	3
Particles >38µm		ASTM D7647	>3	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>16/13/10	<b>16/13/9</b>	16/14/11	14/13/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.15</b>	0.122	0.115

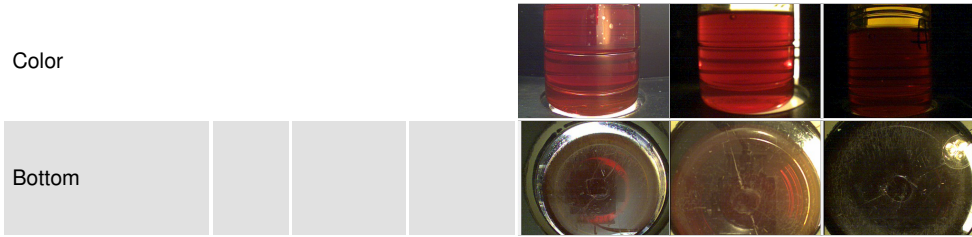
# OIL ANALYSIS REPORT



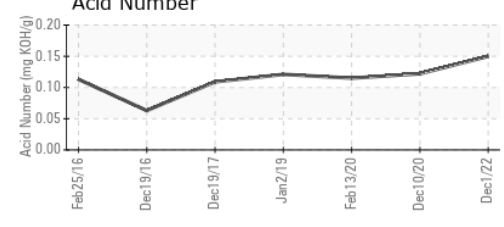
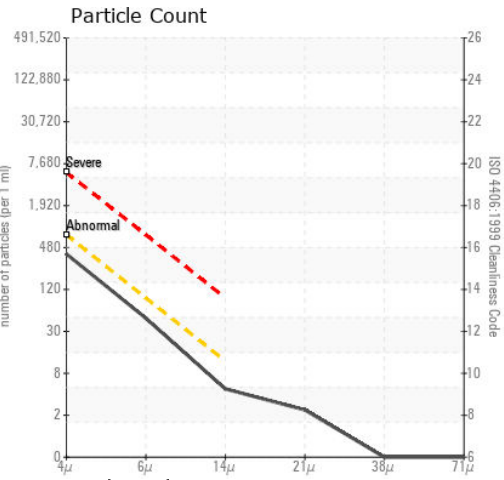
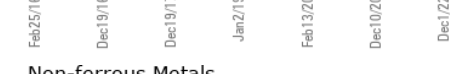
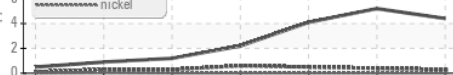
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	44.8	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : ST44132  
**Lab Number** : 05707084  
**Unique Number** : 10241659  
**Test Package** : IND 2 ( Additional Tests: KF )  
**Received** : 02 Dec 2022  
**Tested** : 05 Dec 2022  
**Diagnosed** : 05 Dec 2022 - Angela Borella

**MENSHEN PACKAGING USA INC.**  
 21 INDUSTRIAL PARK  
 WALDWICK, NJ  
 US 07463  
 Contact: Jonathan Vanbeekum  
 jonathan.vanbeekum@menshen.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)