

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area DPO [2538] Machine Id KAESER 1098 - MAPEI CORP

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

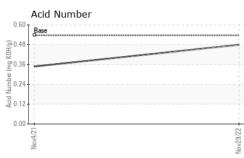
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

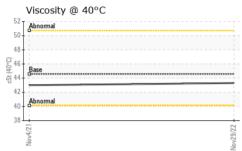
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05711133	UCH05410798	
Sample Date		Client Info		29 Nov 2022	04 Nov 2021	
Machine Age	hrs	Client Info		103091	0	
Oil Age	hrs	Client Info		5000	4075	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	<1	7	
Tin	ppm	ASTM D5185m	>10	0	<1	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	19	
Barium	ppm	ASTM D5185m	0.8	10	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.9	0	0	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	409	212	1	
Zinc	ppm	ASTM D5185m	0	<1	0	
Sulfur	ppm	ASTM D5185m	1290	2325	11812	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	
Sodium	ppm	ASTM D5185m		<1	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.48	0.348	



OIL ANALYSIS REPORT

VISUAL





	White Metal	scalar *	Visual	NONE	NONE	NONE		
						HONE		
	Yellow Metal	scalar *	Visual	NONE	NONE	NONE		
	Precipitate	scalar *	Visual	NONE	NONE	NONE		
	Silt	scalar *	Visual	NONE	NONE	NONE		
	Debris	scalar *	Visual	NONE	NONE	NONE		
	Sand/Dirt	scalar *	Visual	NONE	NONE	NONE		
9/22 ·	Appearance		Visual	NORML	NORML	NORML		
Nov29/22	Odor		Visual	NORML	NORML	NORML		
	Emulsified Water		Visual	>0.05	NEG	NEG		
	Free Water		Visual		NEG	NEG		
	FLUID PROPERT	TIES .	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt A	STM D445	44.56	43.3	43.0		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2	
2029/22/20	Color						no image	
	Bottom					\bigcirc	no image	
	GRAPHS							
	Ferrous Alloys							
	¹⁰ T							
	8 - chromium							
	E 6 minimum nickel							
	- 4							
	2							
	04 5			/22				
	Nov4/21			Nov29/22				
	Non-ferrous Metal	ls		-				
	¹⁰ T							
	8 - copper							
	E 6							
	2		and the second sec					
	0 2			/22				
	Nov4/21			Nov29/22				
	Viscosity @ 40°C			—	Acid Number			
	55 _T			 0.60				
	50 - Abnormal			Hog 0.48	d			
	() 0 0 0 0 0 0 0 0 0 0 0 0 0			(0,60 0,48 (0,36 4 and 0,24 0,24 0,24 0,24 0,24				
				e 0.24	-			
	40 + 0	***********		P 0.12				
	35			0.00	·			
	Nov4/21			Nov29/22	Nov4/21			
		1 Madison / Receive	on Ave., Cary, NC 27513 DE eived : 07 Dec 2022 ed : 08 Dec 2022			LTA INDUSTRIES - DOWNERS GROV 2201 CURTISS STREE DOWNERS GROVE, US 6051		
Laboratory Sample No. Lab Number Unique Number		Tested	: 08		ug Bogart	DOWNE		
	: UCH05/11133	: 05711133 Tested : 08 Dec 2022						

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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