

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

GROVE 10061373 (S/N 41006058)

Right Slewing Gearbox

SHELL OMALA S4 GX 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

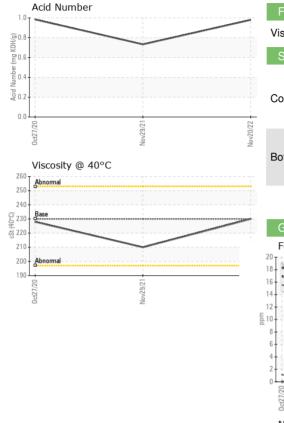
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		0c	±2020	Nov2021 Nov2	022	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0680548	WC0524947	WC0495715
Sample Date		Client Info		20 Nov 2022	29 Nov 2021	27 Oct 2020
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		35	2	0
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<1	<1	19
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	18	0	1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	0	2	<1
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5		0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	34	25
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		1	14	1
Phosphorus		ASTM D5185m		12	359	464
Zinc	ppm	ASTM D5185m		0	0	2
Sulfur	ppm	ASTM D5185m		708	12728	6281
	ppm				-	
CONTAMINANTS	6	method	limit/base		history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	3
Sodium	ppm	ASTM D5185m		24	0	<1
Potassium	ppm	ASTM D5185m		4	0	<1
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.98	0.733	0.984
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	SerWice	er - FNLELSCHN
						Page 1 of

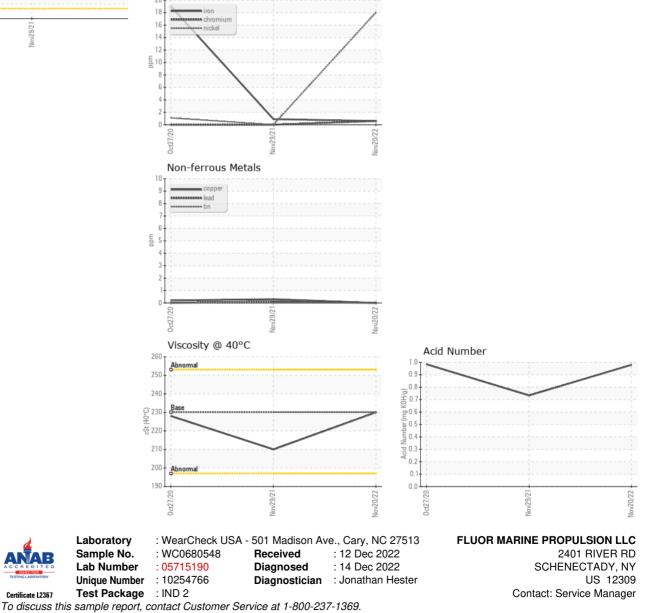


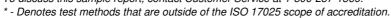
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FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	230	230	210	228
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image		
Bottom				no image		







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367