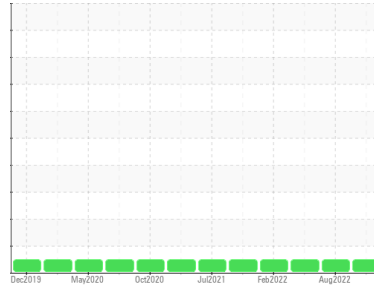




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**7071044 (S/N 1007)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC108359</b>	KC104956	KC96244
Sample Date	Client Info			<b>07 Dec 2022</b>	18 Aug 2022	27 Apr 2022
Machine Age	hrs Client Info			<b>27894</b>	25934	23420
Oil Age	hrs Client Info			<b>4400</b>	2519	3905
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>8</b>	13	6
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

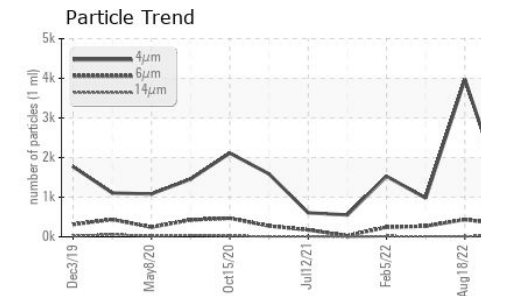
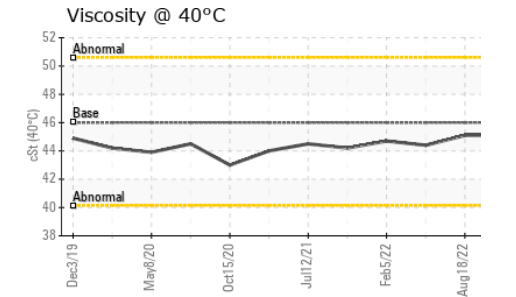
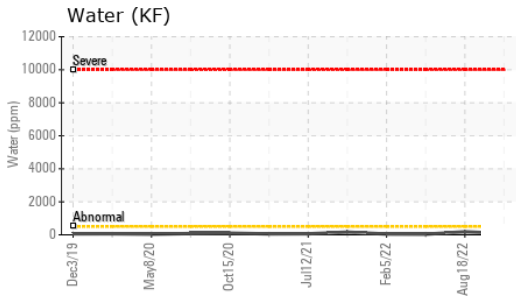
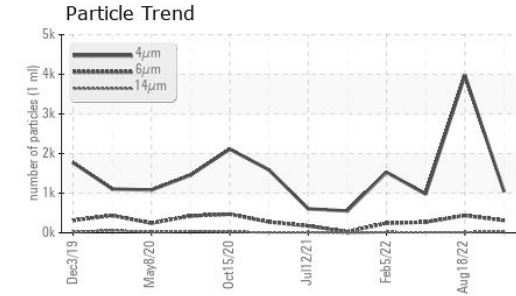
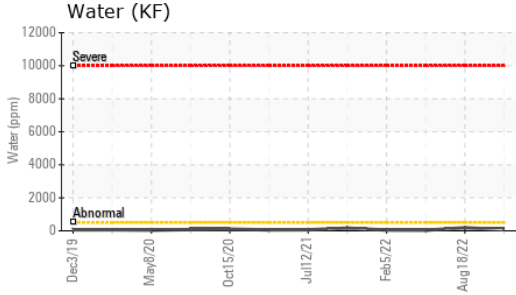
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>&lt;1</b>	2	0
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>&lt;1</b>	<1	12
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	2	5
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304	>0.05	<b>0.007</b>	0.018	0.003
ppm Water	ppm	ASTM D6304	>500	<b>72.4</b>	186.2	36.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1041</b>	3974	977
Particles >6µm		ASTM D7647	>1300	<b>313</b>	436	270
Particles >14µm		ASTM D7647	>80	<b>29</b>	11	14
Particles >21µm		ASTM D7647	>20	<b>6</b>	2	4
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>17/15/12</b>	19/16/11	15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.49</b>	0.46	0.57

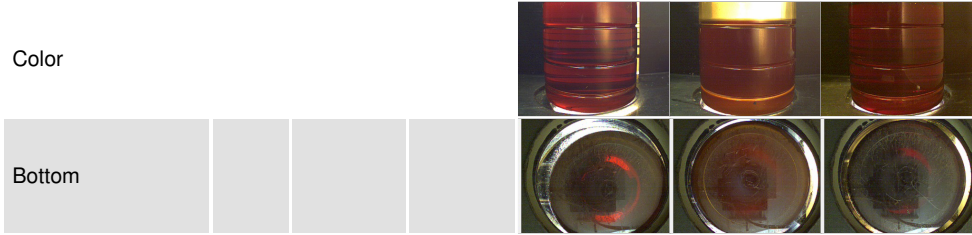
# OIL ANALYSIS REPORT



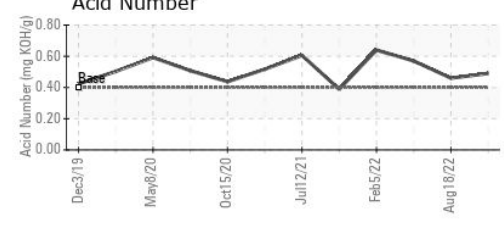
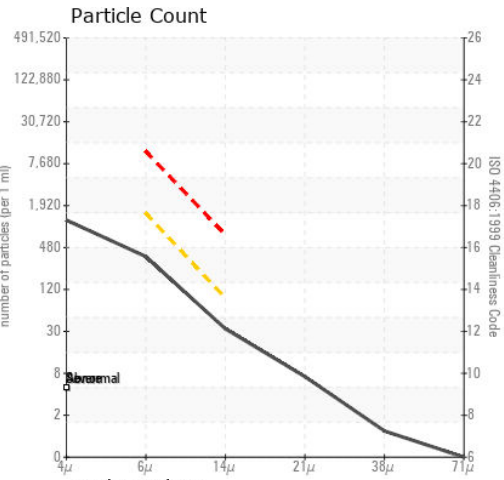
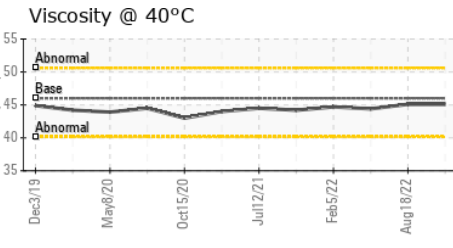
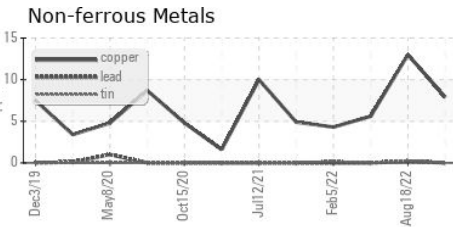
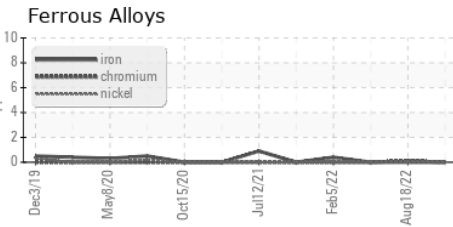
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.1	45.1	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC108359 **Received** : 23 Dec 2022  
**Lab Number** : 05725448 **Diagnosed** : 27 Dec 2022  
**Unique Number** : 10270029 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**SEALED AIR CORP**  
 13555 MCCracken RD  
 GARFIELD HEIGHTS, OH  
 US 44128  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: