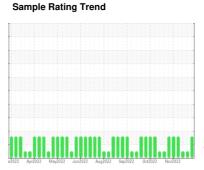


OIL ANALYSIS REPORT







DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Total oil added 45 gal

Wear

All component wear rates are normal.

Contamination

Fuel content negligible. Elemental level of silicon (Si) above normal.

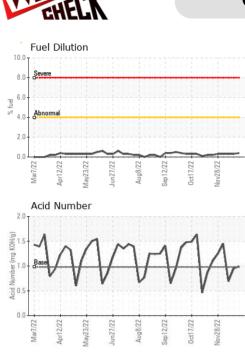
Fluid Condition

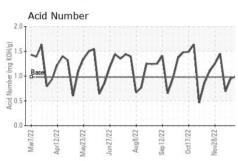
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

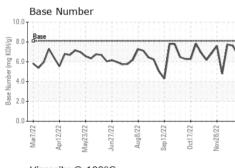
SAMPLE INFORM Sample Number Sample Date Machine Age Oil Age	MOLTAN					
Sample Date Machine Age	,,, (1 10 N	method	limit/base	current	history1	history2
Machine Age		Client Info		WC0699007	WC0699013	WC0698992
		Client Info		26 Dec 2022	19 Dec 2022	12 Dec 202
Oil Age	hrs	Client Info		119690	119523	119362
90	hrs	Client Info		429	262	101
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>45	4	4	3
Chromium	ppm	ASTM D5185m	>2	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	2	3
Lead	ppm	ASTM D5185m	>5	<1	<1	2
Copper	ppm	ASTM D5185m	>14	3	2	1
Tin	ppm	ASTM D5185m	>13	4	3	2
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	1	1
Barium	ppm	ASTM D5185m	1	0	0	0
Molybdenum	ppm	ASTM D5185m	2	1	<1	1
Manganese	ppm	ASTM D5185m	1	<1	<1	<1
Magnesium	ppm	ASTM D5185m	9	14	13	17
Calcium	ppm	ASTM D5185m	2712	2954	2851	2826
	ppm	ASTM D5185m	292	291	269	293
Phosphorus	ppm	ASTM D5185m	0.40			
		ASTIVI DSTOSIII	342	330	344	337
Zinc	ppm		2575	330 3668	344 4152	337 3494
Zinc	ppm					3494
Zinc Sulfur CONTAMINANTS	ppm	ASTM D5185m	2575	3668	4152	3494
Zinc Sulfur CONTAMINANTS Silicon	ppm ppm	ASTM D5185m method ASTM D5185m	2575 limit/base	3668 current	4152 history1 181	3494 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m method	2575 limit/base	3668 current △ 247	4152 history1	3494 history2 100
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m	2575 limit/base >200 >20	3668 current 247 1	4152 history1 181 0	3494 history2 100 <1
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	2575 limit/base >200 >20	3668 current 247 1 0 0.4	4152 history1 181 0	3494 history2 100 <1 0 0.3
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524	2575 limit/base >200 >20 >4.0	3668 current 247 1 0 0.4	4152 history1 181 0 1 0.3	3494 history2 100 <1 0 0.3
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524 method	2575 limit/base >200 >20 >4.0	3668 current 247 1 0 0.4 current 0.1	4152 history1 181 0 1 0.3 history1	3494 history2 100 <1 0 0.3 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm %	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844	2575 limit/base >200 >20 >4.0 limit/base	3668 current 247 1 0 0.4 current	history1 181 0 1 0.3 history1 0.1	3494 history2 100 <1 0 0.3 history2 0.1
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm % % Abs/cm Abs/.1mm	Method ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524 Method *ASTM D7844 *ASTM D7624	2575 limit/base >200 >20 >4.0 limit/base >20	3668 current 247 1 0 0.4 current 0.1 6.0 20.5	4152 history1 181 0 1 0.3 history1 0.1 5.7	3494 history2 100 <1 0 0.3 history2 0.1 5.0 17.5
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 *ASTM D76145	2575 limit/base >200 >4.0	3668 current 247 1 0 0.4 current 0.1 6.0 20.5	history1 181 0 1 0.3 history1 0.1 5.7 19.9	3494 history2 100 <1 0 0.3 history2 0.1 5.0
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm % Abs/cm Abs/.1mm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 *ASTM D7415 method	2575 limit/base >200 >20 >4.0 limit/base >20 >30 limit/base	3668 current 247 1 0 0.4 current 0.1 6.0 20.5 current	4152 history1 181 0 1 0.3 history1 0.1 5.7 19.9 history1	3494 history2 100 <1 0 0.3 history2 0.1 5.0 17.5 history2

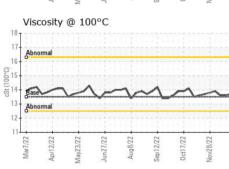


OIL ANALYSIS REPORT





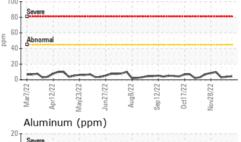


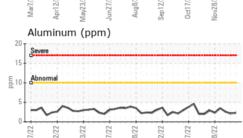


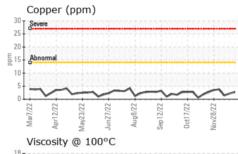
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

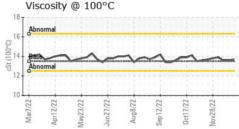
FLUID PROPER	THES	method	iiiiii/base	current	riistory i	HIStory
Visc @ 100°C	cSt	ASTM D445	13.5	13.7	13.6	13.6

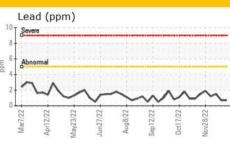
	(ррі	m)						
Severe	e		17777		11377			
60								
Abno	rmal				1120			
20								
مل ا	~			\sim		~		-
Mar7/22	r12/2	y23/2.	n27/2.	Aug8/2;	p12/2;	:t17/2	Nov28/2:	
ĕ	Apr1	May23/	Jun2	Aug	Sep 1	Octl	Nov	

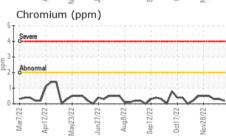


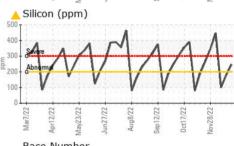


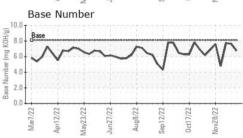














Laboratory Sample No. Lab Number : 05728197

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0699007

Received **Tested** Unique Number : 10272778 Diagnosed

Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel)

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. **FINLEY BIOENERGY**

74265 Bombing Range Road Boardman, OR US 97818

Contact: Blain Middleton bmiddleton@archaea.energy T: (541)481-3232

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: 30 Dec 2022

: 03 Jan 2023

: 03 Jan 2023 - Don Baldridge

F: