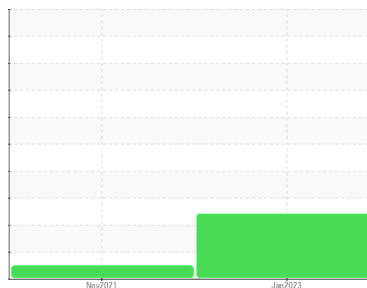


OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id
KAESER 6815313

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCP47950D	KCP42470	---
Sample Date	Client Info	02 Jan 2023	17 Nov 2021	---
Machine Age	hrs	5593	3695	---
Oil Age	hrs	2000	1700	---
Oil Changed	Client Info	Changed	Changed	---
Sample Status		ABNORMAL	NORMAL	---

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<1	<1	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	0	---
Lead	ppm	ASTM D5185m >10	<1	0	---
Copper	ppm	ASTM D5185m >50	<1	1	---
Tin	ppm	ASTM D5185m >10	0	0	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	18	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	<1	<1	---
Magnesium	ppm	ASTM D5185m 100	70	74	---
Calcium	ppm	ASTM D5185m 0	0	0	---
Phosphorus	ppm	ASTM D5185m 0	3	4	---
Zinc	ppm	ASTM D5185m 0	11	18	---
Sulfur	ppm	ASTM D5185m 23500	22295	17576	---

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	▲ 34	3	---
Sodium	ppm	ASTM D5185m	13	15	---
Potassium	ppm	ASTM D5185m >20	2	0	---
Water	%	ASTM D6304 >0.05	0.027	0.014	---
ppm Water	ppm	ASTM D6304 >500	279.3	143.2	---

FLUID CLEANLINESS

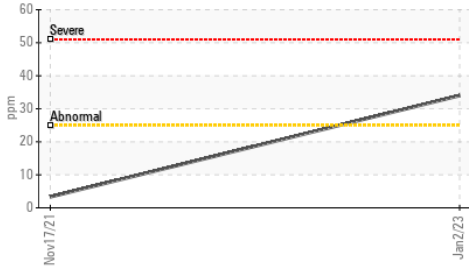
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5549	1009	---
Particles >6µm	ASTM D7647 >1300	▲ 1544	301	---
Particles >14µm	ASTM D7647 >80	67	14	---
Particles >21µm	ASTM D7647 >20	12	4	---
Particles >38µm	ASTM D7647 >4	1	0	---
Particles >71µm	ASTM D7647 >3	0	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/13	15/11	---

FLUID DEGRADATION

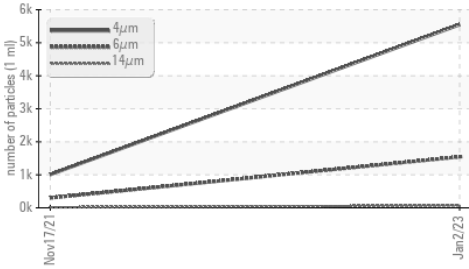
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.38	0.342	---

OIL ANALYSIS REPORT

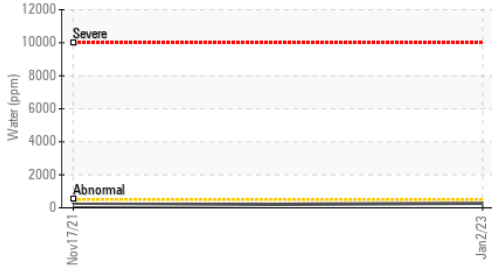
▲ Silicon (ppm)



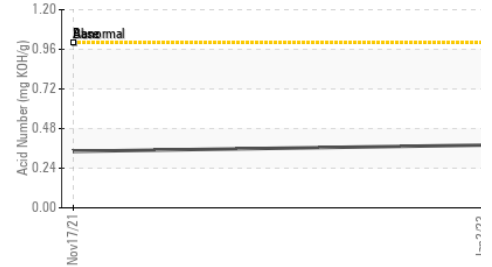
▲ Particle Trend



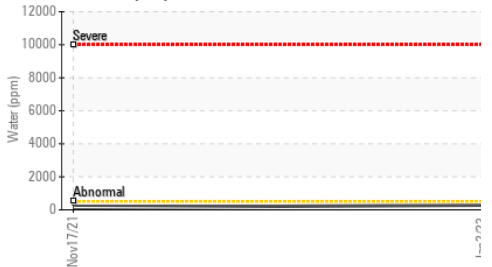
Water (KF)



Acid Number



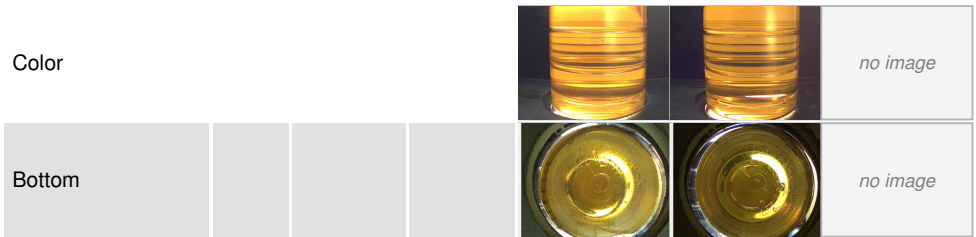
Water (KF)



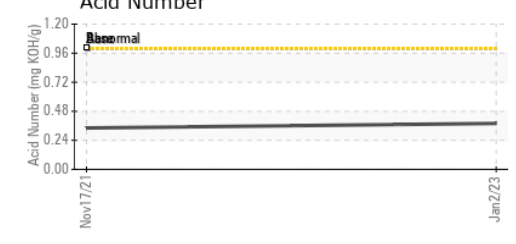
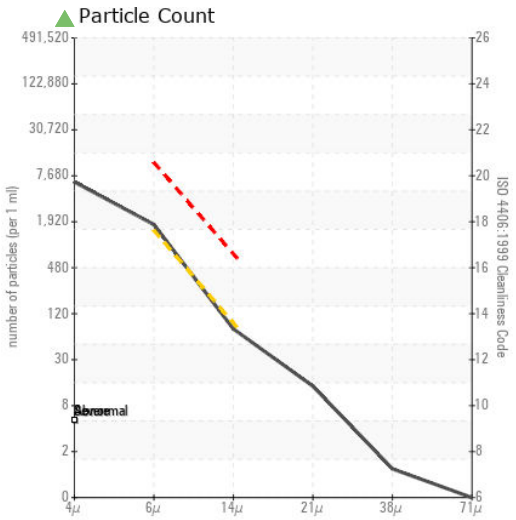
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP47950D **Received** : 30 Dec 2022
Lab Number : 05728553 **Tested** : 23 Jan 2023
Unique Number : 10273134 **Diagnosed** : 23 Jan 2023 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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