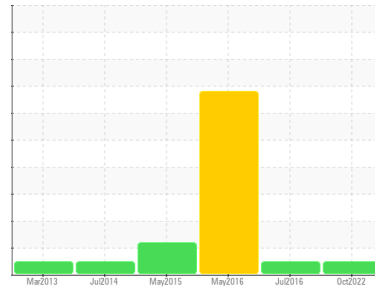




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CHW-041

Component
Hydraulic System

Fluid
MOBIL DTE 10 EXCEL 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0778740	MHII2263300	MHI000410
Sample Date	Client Info		05 Oct 2022	26 Jul 2016	02 May 2016
Machine Age	hrs	Client Info	0	0	24496
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		12	---	---
Iron	ppm	ASTM D5185m >50	2	5	▲ 635
Chromium	ppm	ASTM D5185m >20	0	<1	▲ 14
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1	0
Lead	ppm	ASTM D5185m >20	<1	3	<1
Copper	ppm	ASTM D5185m >20	1	<1	4
Tin	ppm	ASTM D5185m >20	<1	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	4
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	1	0
Manganese	ppm	ASTM D5185m	0	<1	3
Magnesium	ppm	ASTM D5185m	0	3	6
Calcium	ppm	ASTM D5185m 120	108	130	126
Phosphorus	ppm	ASTM D5185m 475	391	775	611
Zinc	ppm	ASTM D5185m	11	220	269
Sulfur	ppm	ASTM D5185m 1275	1293	1558	1277

CONTAMINANTS

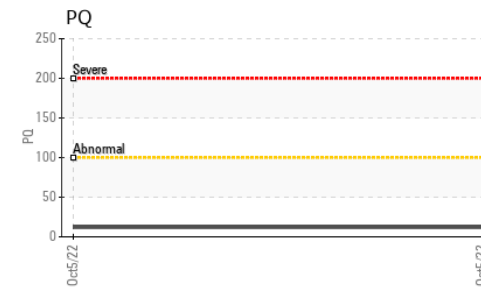
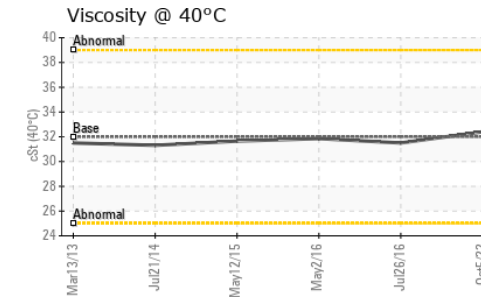
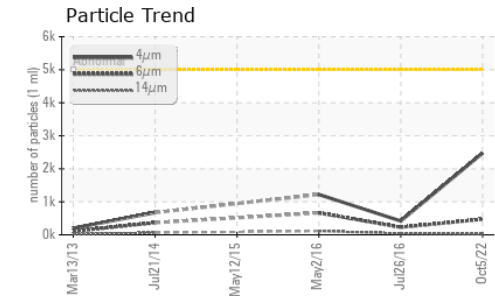
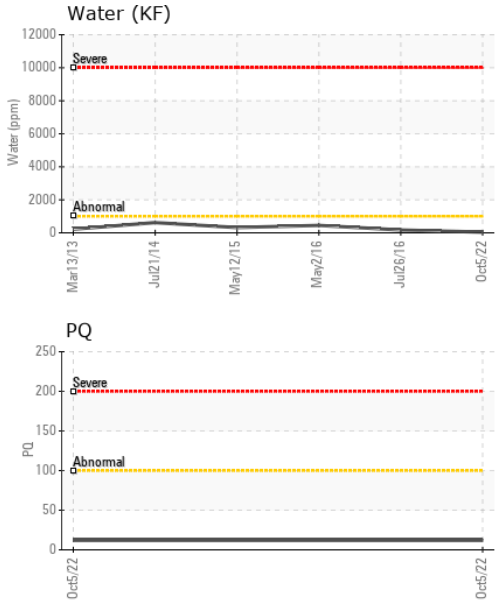
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >+30	<1	<1	24
Sodium	ppm	ASTM D5185m	4	4	7
Potassium	ppm	ASTM D5185m >20	0	0	6
Water	%	ASTM D6304 >0.1	0.004	0.017	0.045
ppm Water	ppm	ASTM D6304 >1000	41.9	170	450

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2474	418	1220
Particles >6µm	ASTM D7647	>1300	473	227	664
Particles >14µm	ASTM D7647	>160	21	38	113
Particles >21µm	ASTM D7647	>40	4	13	38
Particles >38µm	ASTM D7647	>10	0	2	5
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/16/12	16/15/12	17/17/14



OIL ANALYSIS REPORT

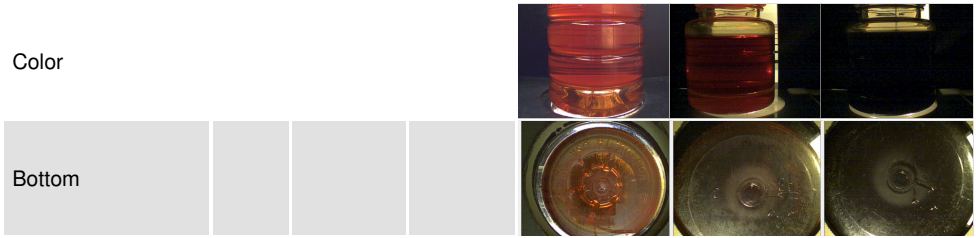


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.179	0.539	0.461

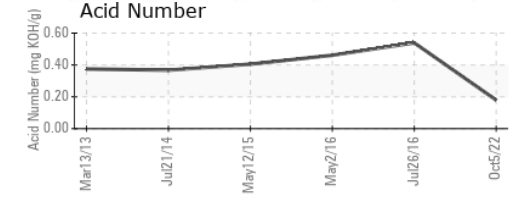
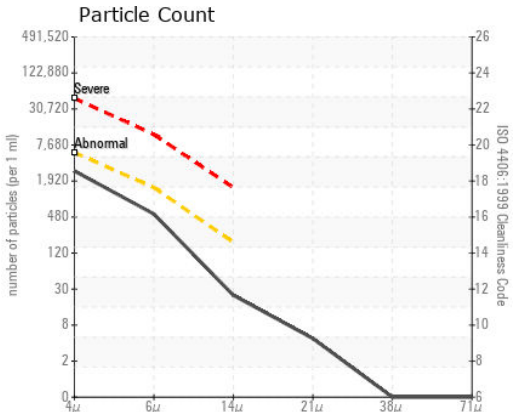
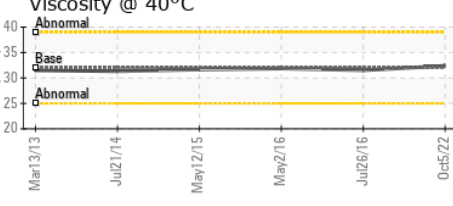
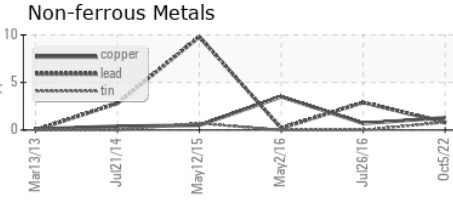
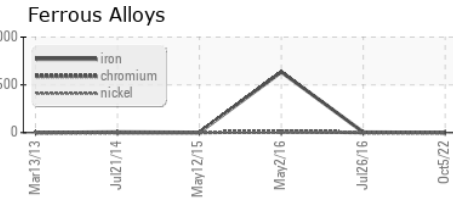
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	32.4	31.5	31.85

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0778740 **Received** : 16 Jan 2023
Lab Number : **05739675** **Tested** : 17 Jan 2023
Unique Number : 10294274 **Diagnosed** : 17 Jan 2023 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PQ)

DEUTSCHE WINDTECHNIK - CANADIAN HILLS - MPS CH
 14730 EDMOND RD NW
 CALUMET, OK
 US 73014
 Contact: ANGEL LAUZARA
 a.lauzara@deutsche-windtechnik.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)