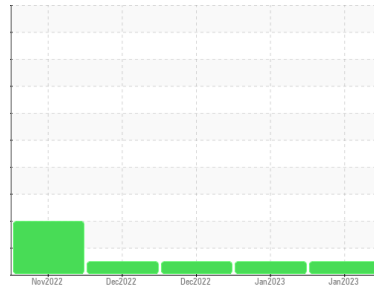




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FP12E**  
 Component  
**Diesel Engine**  
 Fluid  
 {not provided} (--- GAL)

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0009703</b>	KL0009580	KL0009576
Sample Date	Client Info		<b>17 Jan 2023</b>	04 Jan 2023	21 Dec 2022
Machine Age	hrs	Client Info	<b>20962</b>	20696	20523
Oil Age	hrs	Client Info	<b>837</b>	571	395
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>13</b>	9	7
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	1
Lead	ppm	ASTM D5185m >40	<b>7</b>	7	6
Copper	ppm	ASTM D5185m >330	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>171</b>	221	230
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>48</b>	59	57
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>217</b>	257	251
Calcium	ppm	ASTM D5185m	<b>1152</b>	1291	1181
Phosphorus	ppm	ASTM D5185m	<b>612</b>	709	717
Zinc	ppm	ASTM D5185m	<b>791</b>	917	847
Sulfur	ppm	ASTM D5185m	<b>2525</b>	2743	2680

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	4	3
Sodium	ppm	ASTM D5185m	<b>2</b>	1	2
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	<1

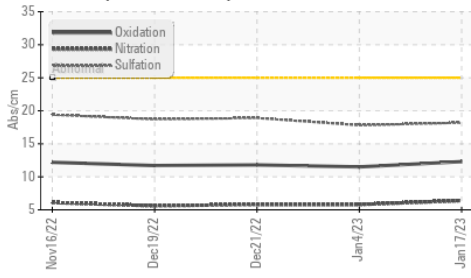
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.5</b>	0.3	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.4</b>	5.8	5.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>18.2</b>	17.8	18.9

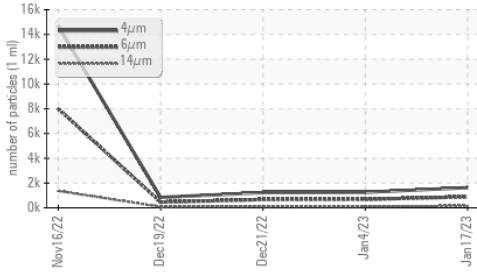


# OIL ANALYSIS REPORT

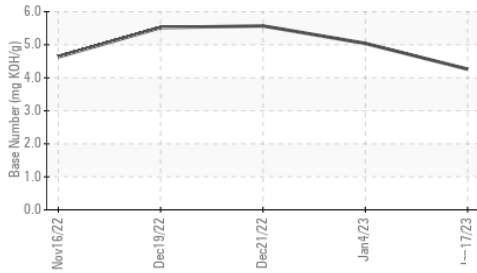
FT-IR (Direct Trend)



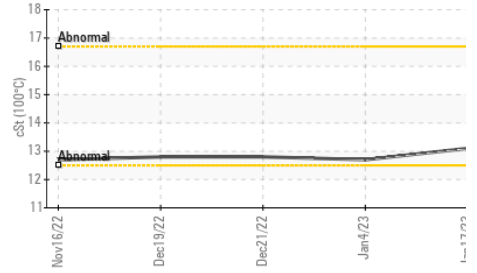
Particle Trend



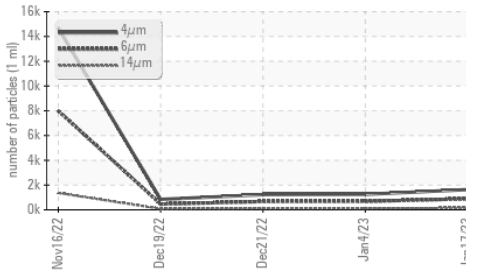
Base Number



Viscosity @ 100°C



Particle Trend



**FLUID CLEANLINESS**    method    limit/base    current    history1    history2

Particles >4µm	ASTM D7647		<b>1633</b>	1251	1227
Particles >6µm	ASTM D7647	>5000	<b>890</b>	681	668
Particles >14µm	ASTM D7647	>640	<b>151</b>	116	114
Particles >21µm	ASTM D7647	>160	<b>51</b>	39	38
Particles >38µm	ASTM D7647	>40	<b>8</b>	6	6
Particles >71µm	ASTM D7647	>10	<b>1</b>	1	1
Oil Cleanliness	ISO 4406 (c)	>19/16	<b>17/14</b>	17/14	17/14

**FLUID DEGRADATION**    method    limit/base    current    history1    history2

Oxidation	Abs./1mm	*ASTM D7414	>25	<b>12.3</b>	11.5	11.8
Base Number (BN)	mg KOH/g	ASTM D2896		<b>4.26</b>	5.04	5.57

**VISUAL**    method    limit/base    current    history1    history2

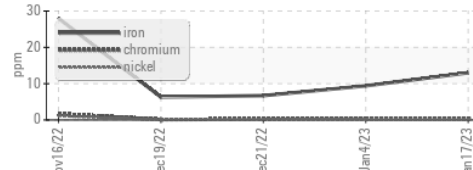
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

**FLUID PROPERTIES**    method    limit/base    current    history1    history2

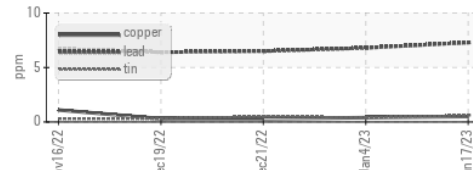
Visc @ 100°C	cSt	ASTM D445		<b>13.1</b>	12.7	12.8
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**GRAPHS**

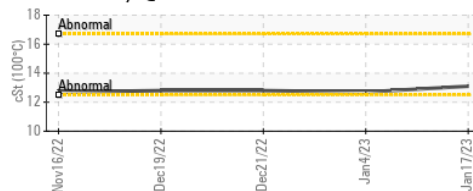
Ferrous Alloys



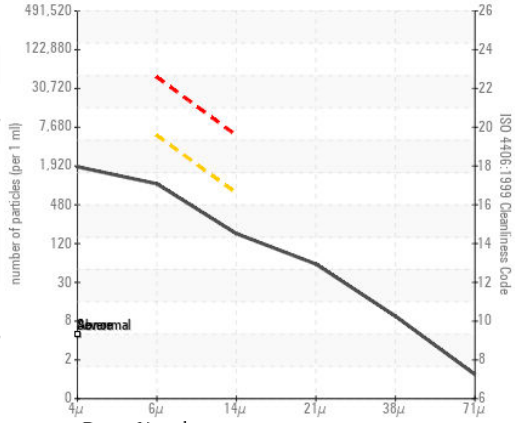
Non-ferrous Metals



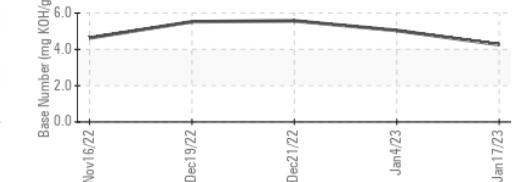
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0009703    **Received** : 19 Jan 2023  
**Lab Number** : **05743674**    **Tested** : 20 Jan 2023  
**Unique Number** : 10298273    **Diagnosed** : 21 Jan 2023 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**PUREFRAC LLC**  
 13216 TX-191  
 MIDLAND, TX  
 US 79707  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: