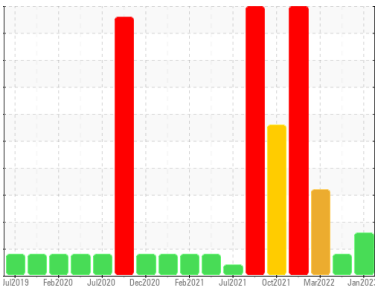
PROBLEM SUMMARY

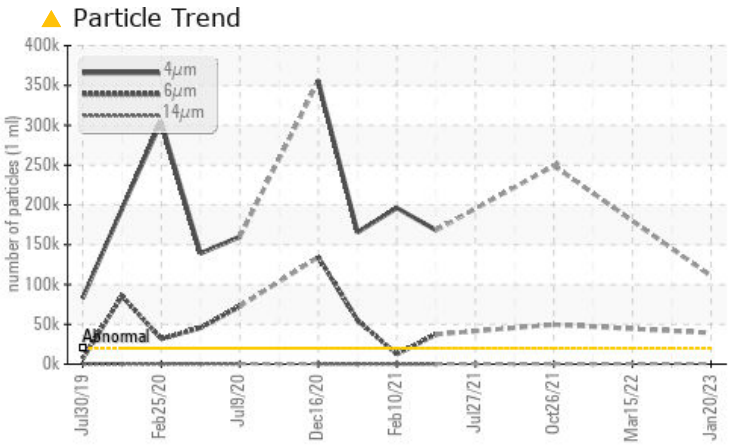
Sample Rating Trend



ISO

Area
Recovery
Machine Id
Bornemann FHG25BP01 Decanter, Sludge Outlet Flow Pump
Component
Gearbox
Fluid
JAX Flow-Guard Synthetic 100 (4 QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>20000	▲ **110701**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **39200**	---	---
Particles >14µm		ASTM D7647	>640	▲ **735**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **24/22/17**	---	---

Customer Id: NOVFRANC
Sample No.: WC0765175
Lab Number: 05746162
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	SKIPPED	Jun 05 2023	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Check Breathers	SKIPPED	Jun 05 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Filter Fluid	SKIPPED	Jun 05 2023	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

03 May 2022 Diag: Angela Borella

WEAR

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

15 Mar 2022 Diag: Doug Bogart

WATER

We advise that you check for the source of water entry. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.Gear wear is indicated. There is a moderate concentration of water present in the oil. There is a high amount of visible silt present in the sample. The AN level is acceptable for this fluid.

view report

15 Feb 2022 Diag: Jonathan Hester

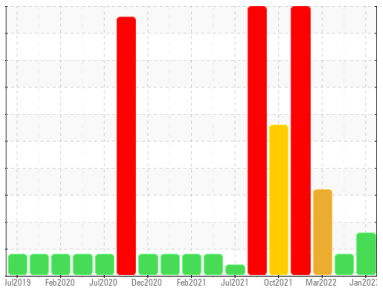
WEAR

We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. Please note that there was too much water present in the oil to perform a viscosity test.Gear wear is indicated. Appearance is milky. Excessive free water present. There is a high concentration of water present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. Moderate concentration of visible dirt/debris present in the oil. The oil is no longer serviceable due to the presence of contaminants.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Recovery
Machine Id
Bornemann FHG25BP01 Decanter, Sludge Outlet Flow Pump
Component
Gearbox
Fluid
JAX Flow-Guard Synthetic 100 (4 QTS)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0765175**	WC0660557	WC0656548
Sample Date		Client Info		**20 Jan 2023**	03 May 2022	15 Mar 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**6**	▲ 502	▲ 385
Chromium	ppm	ASTM D5185m	>15	**<1**	8	4
Nickel	ppm	ASTM D5185m	>15	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	3	7
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	6	8
Tin	ppm	ASTM D5185m	>25	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	4
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	3	2
Magnesium	ppm	ASTM D5185m		**1**	0	0
Calcium	ppm	ASTM D5185m		**1**	4	5
Phosphorus	ppm	ASTM D5185m		**124**	89	128
Zinc	ppm	ASTM D5185m		**0**	17	11
Sulfur	ppm	ASTM D5185m		**1720**	1442	1438

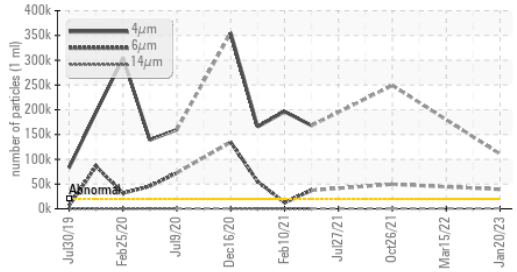
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**5**	4	6
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	2	0
Chlorine	ppm	ASTM D5185m		**---**	---	---
Water	%	ASTM D6304	>0.2	**0.008**	0.001	▲ 0.733
ppm Water	ppm	ASTM D6304	>2000	**85.7**	3.6	▲ 7330

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **110701**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **39200**	---	---
Particles >14µm		ASTM D7647	>640	▲ **735**	---	---
Particles >21µm		ASTM D7647	>160	**86**	---	---
Particles >38µm		ASTM D7647	>40	**2**	---	---
Particles >71µm		ASTM D7647	>10	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **24/22/17**	---	---

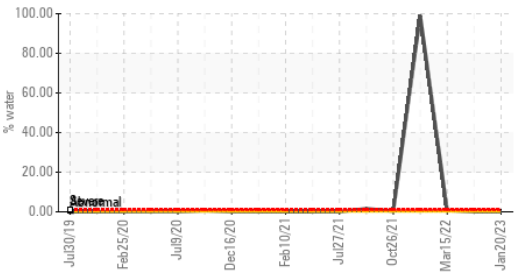
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.32**	0.22	0.15

OIL ANALYSIS REPORT

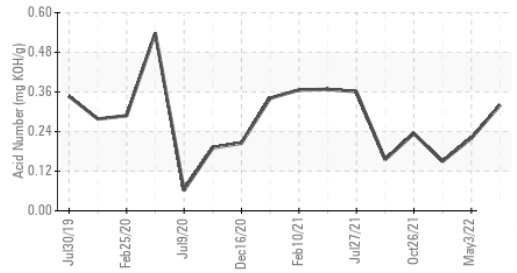
Particle Trend



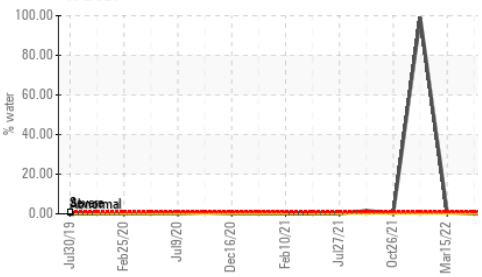
Water



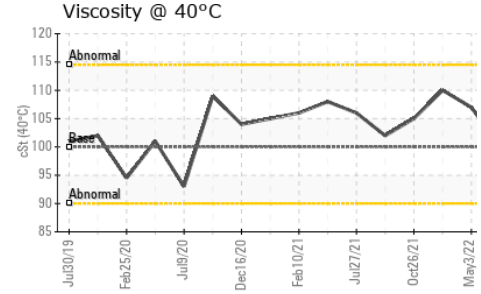
Acid Number



Water



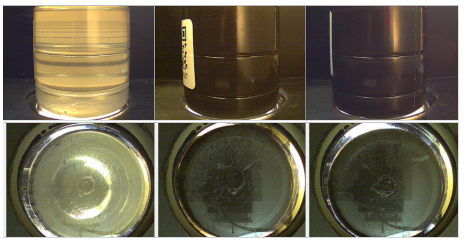
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	▲ VHEVY
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	▲ 0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

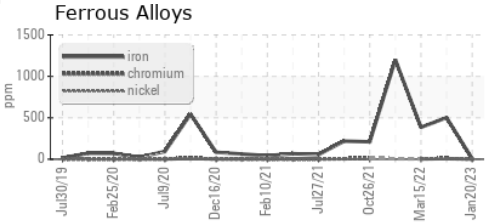
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100.0	**100**	107	110

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

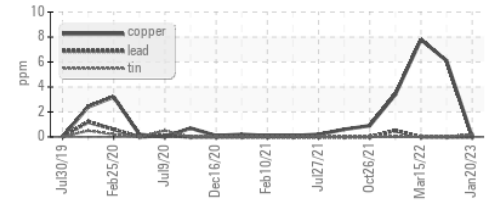


GRAPHS

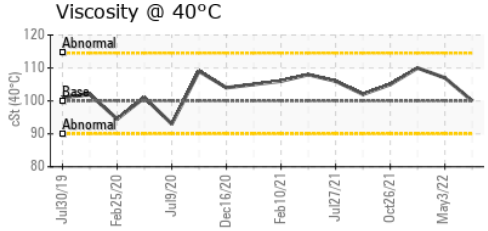
Ferrous Alloys



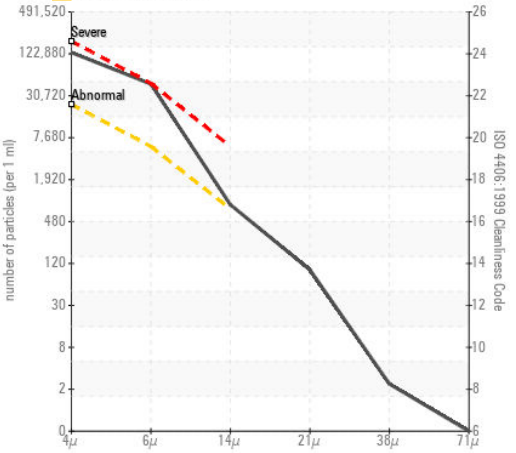
Non-ferrous Metals



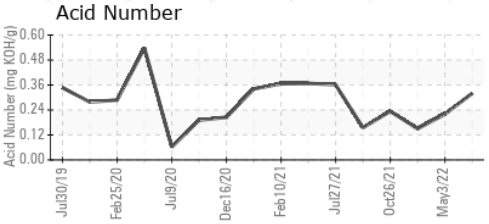
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0765175 **Received** : 23 Jan 2023
Lab Number : 05746162 **Diagnosed** : 25 Jan 2023
Unique Number : 10305766 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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