



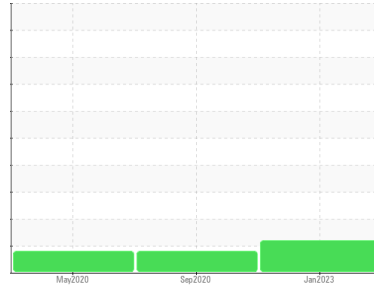
# PROBLEM SUMMARY

## Sample Rating Trend

ISO

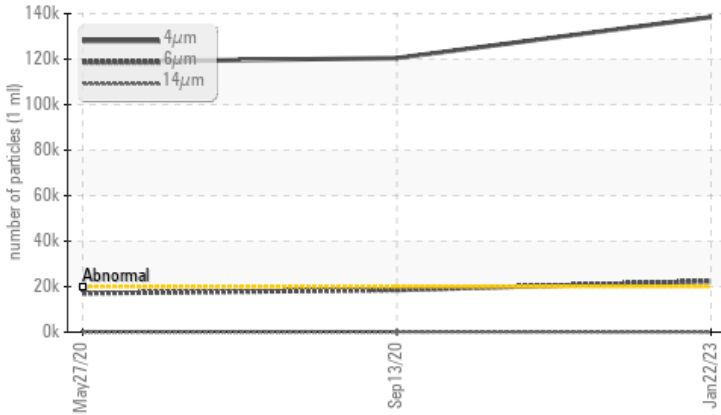


Area  
**[6135]**  
 Machine Id  
**102-ROLL38-ROUNDING TABLE**  
 Component  
**Gearbox**  
 Fluid  
**FUCHS CASSIDA FLUID WG 220 (--- GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	▲ <b>138506</b>	▲ 120474	▲ 118752
Particles >6µm	ASTM D7647	>5000	▲ <b>22422</b>	▲ 18516	▲ 17073
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ <b>24/22/13</b>	▲ 24/21/14	▲ 24/21/14

Customer Id: COUBOW  
 Sample No.: USP233869  
 Lab Number: 05746180  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 13 Sep 2020 Diag: Jonathan Hester

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 May 2020 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





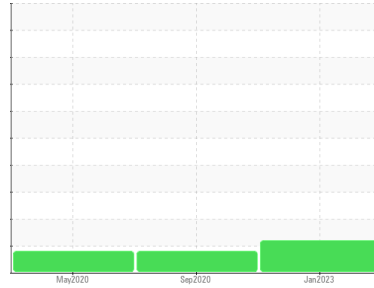
# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**[6135]**  
 Machine Id  
**102-ROLL38-ROUNDING TABLE**  
 Component  
**Gearbox**  
 Fluid  
**FUCHS CASSIDA FLUID WG 220 (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP233869</b>	USP210058	USP193867
Sample Date	Client Info		<b>22 Jan 2023</b>	13 Sep 2020	27 May 2020
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>27</b>	24	18
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	3	<1
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>1</b>	22	10
Barium	ppm	ASTM D5185m		<b>0</b>	4	4
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>5</b>	13	9
Phosphorus	ppm	ASTM D5185m		<b>296</b>	307	271
Zinc	ppm	ASTM D5185m		<b>17</b>	34	17
Sulfur	ppm	ASTM D5185m		<b>12030</b>	11791	11233

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>1</b>	2	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	2	1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304	>0.2	<b>0.004</b>	0.006	0.006
ppm Water	ppm	ASTM D6304	>2000	<b>47.8</b>	69.6	62.8

## FLUID CLEANLINESS

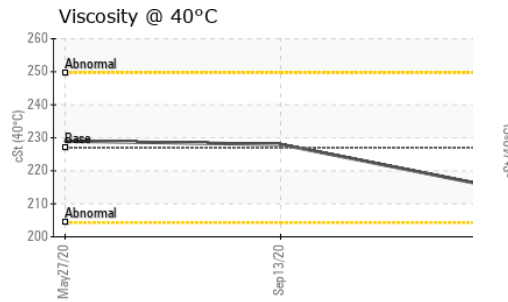
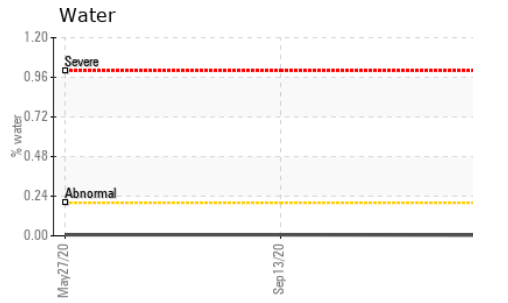
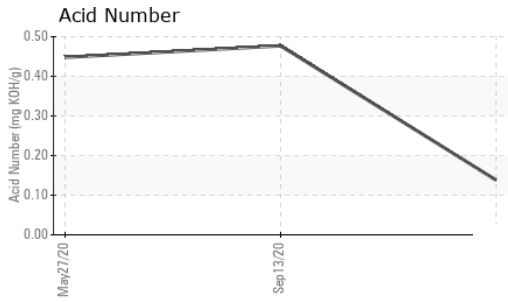
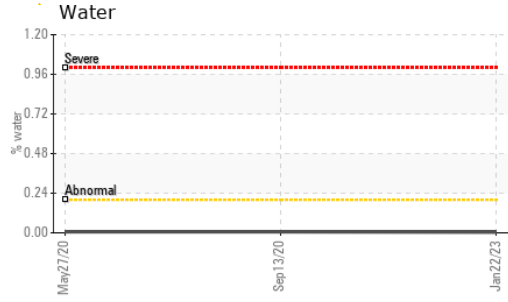
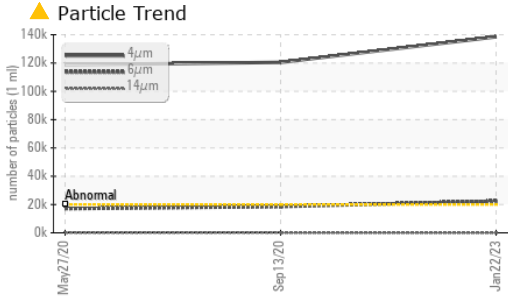
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 138506</b>	▲ 120474	▲ 118752
Particles >6µm	ASTM D7647	>5000	<b>▲ 22422</b>	▲ 18516	▲ 17073
Particles >14µm	ASTM D7647	>640	<b>51</b>	106	87
Particles >21µm	ASTM D7647	>160	<b>7</b>	14	13
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	4
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>▲ 24/22/13</b>	▲ 24/21/14	▲ 24/21/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.138</b>	0.477	0.448



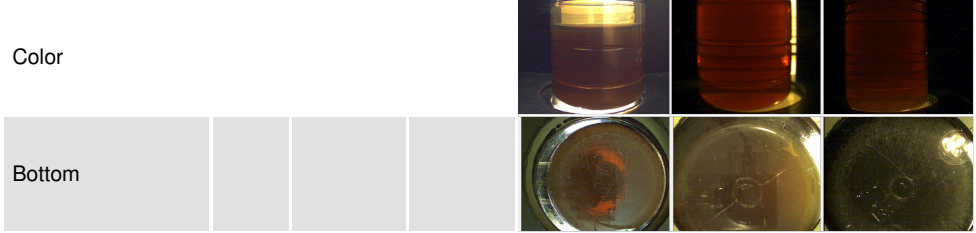
# OIL ANALYSIS REPORT



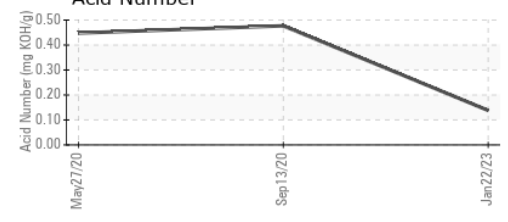
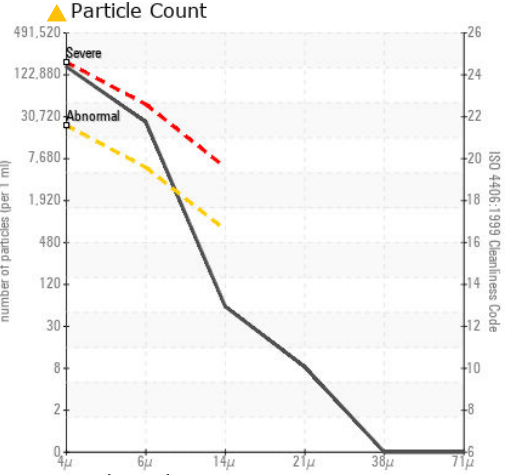
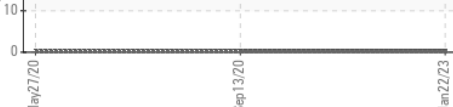
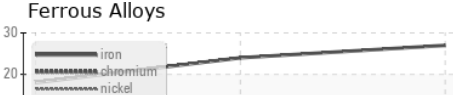
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 227	215	228	229

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP233869 **Received** : 23 Jan 2023  
**Lab Number** : 05746180 **Diagnosed** : 24 Jan 2023  
**Unique Number** : 10305784 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**COUNTRY OVEN BAKERY - USP**  
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 BOWLING GREEN, KY  
 US 42101  
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 F: (270)793-5647

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)