



PROBLEM SUMMARY

Sample Rating Trend



ISO



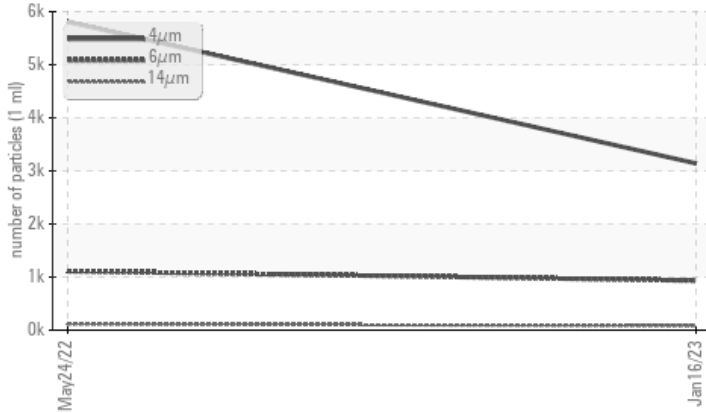
Machine Id
7306257 (S/N 1047)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	---
Particles >14µm	ASTM D7647	>80	▲ 83	▲ 115	---
Particles >21µm	ASTM D7647	>20	▲ 24	▲ 34	---
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 17/14	▲ 17/14	---

Customer Id: ARDCOM
Sample No.: KCP54358
Lab Number: 05752139
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

24 May 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

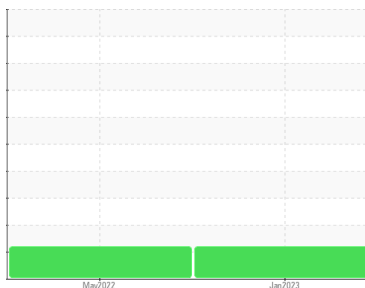
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
7306257 (S/N 1047)

Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP54358	KCP45276	---
Sample Date	Client Info			16 Jan 2023	24 May 2022	---
Machine Age	hrs	Client Info		20868	15959	---
Oil Age	hrs	Client Info		3000	4058	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ATTENTION	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	2	5	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	8	7	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

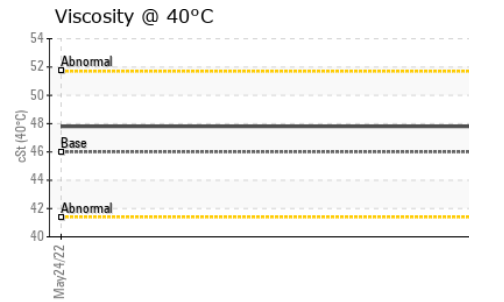
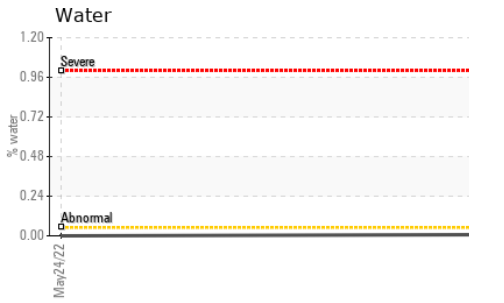
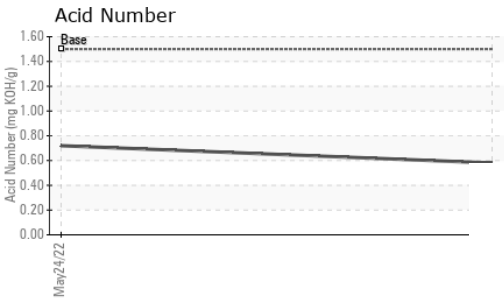
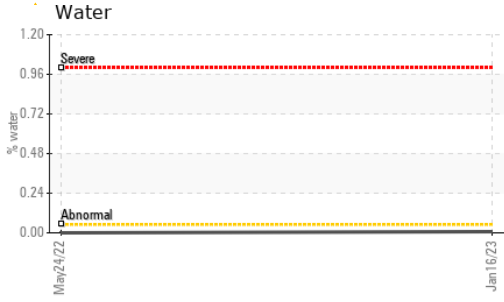
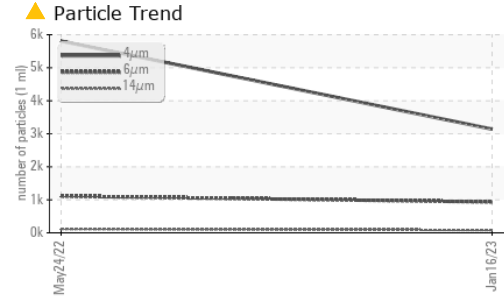
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		<1	<1	---
Calcium	ppm	ASTM D5185m		0	<1	---
Phosphorus	ppm	ASTM D5185m	500	101	176	---
Zinc	ppm	ASTM D5185m		70	86	---
Sulfur	ppm	ASTM D5185m		494	799	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	---
Sodium	ppm	ASTM D5185m		0	<1	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water	%	ASTM D6304	>0.05	0.007	0.00	---
ppm Water	ppm	ASTM D6304	>500	71.2	0.00	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3141	5808	---
Particles >6µm		ASTM D7647	>1300	933	1111	---
Particles >14µm		ASTM D7647	>80	▲ 83	▲ 115	---
Particles >21µm		ASTM D7647	>20	▲ 24	▲ 34	---
Particles >38µm		ASTM D7647	>4	2	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>17/13	▲ 17/14	▲ 17/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.58	0.72	---

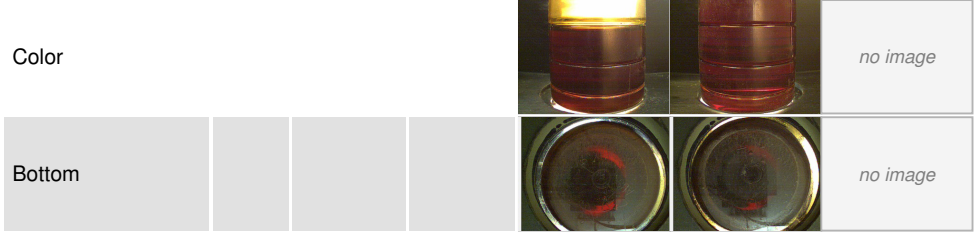
OIL ANALYSIS REPORT



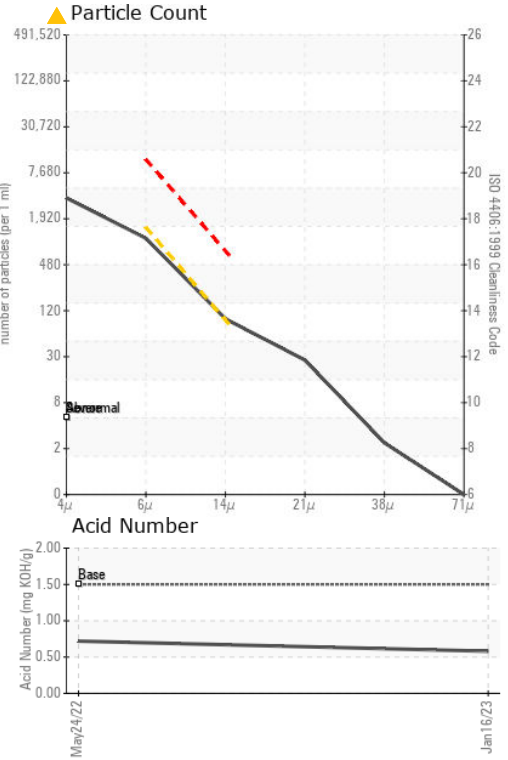
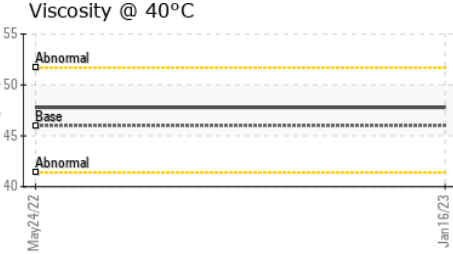
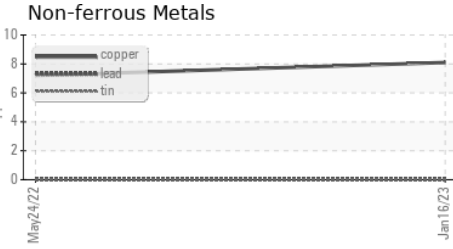
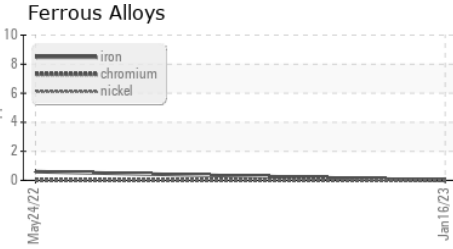
PARAMETER	VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

PARAMETER	FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.8	47.8	---

PARAMETER	SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP54358 **Received** : 27 Jan 2023
Lab Number : 05752139 **Diagnosed** : 30 Jan 2023
Unique Number : 10311743 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Ardent Mills-Commerce City
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 COMMERCE CITY, CO
 US 80022
 Contact: HECTOR DIAZ
 hector.diaz@ardentmills.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)