



PROBLEM SUMMARY

Sample Rating Trend



VISCOSITY



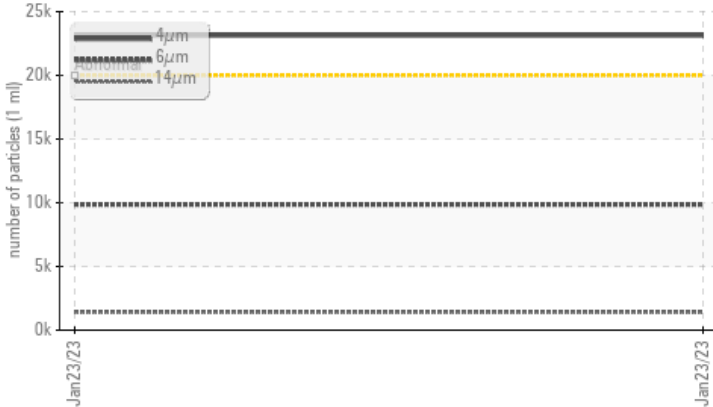
Machine Id
CPM P4 Mill

Component
Gear Case

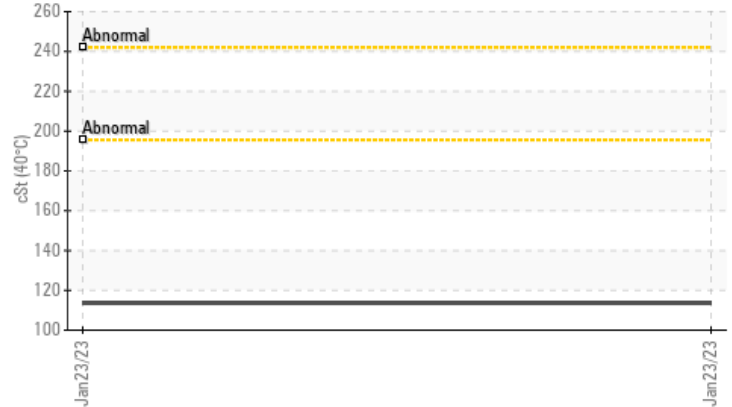
Fluid
SunGard iso ep 220 (38 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Viscosity @ 40°C



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM	Value	ABNORMAL	---	---
Particles >4µm	ASTM D7647	>20000	▲ 23136	---	---
Particles >6µm	ASTM D7647	>5000	▲ 9860	---	---
Particles >14µm	ASTM D7647	>640	▲ 1413	---	---
Particles >21µm	ASTM D7647	>160	▲ 182	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 22/20/18	---	---
Visc @ 40°C	cSt ASTM D445		▲ 113.7	---	---

Customer Id: GOLEAG
Sample No.: WC0765502
Lab Number: 05753545
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
CPM P4 Mill
 Component
Gear Case
 Fluid
SunGard iso ep 220 (38 GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 100 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0765502	---	---
Sample Date	Client Info	23 Jan 2023	---	---
Machine Age	yrs Client Info	7	---	---
Oil Age	yrs Client Info	0	---	---
Oil Changed	Client Info	Not Changed	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>200	7	---	---
Chromium ppm ASTM D5185m	>5	0	---	---
Nickel ppm ASTM D5185m	>5	0	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>5	0	---	---
Lead ppm ASTM D5185m	>5	<1	---	---
Copper ppm ASTM D5185m	>15	4	---	---
Tin ppm ASTM D5185m	>5	0	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<1	---	---
Barium ppm ASTM D5185m		0	---	---
Molybdenum ppm ASTM D5185m		<1	---	---
Manganese ppm ASTM D5185m		0	---	---
Magnesium ppm ASTM D5185m		3	---	---
Calcium ppm ASTM D5185m		34	---	---
Phosphorus ppm ASTM D5185m		272	---	---
Zinc ppm ASTM D5185m		8	---	---
Sulfur ppm ASTM D5185m		13374	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	1	---	---
Sodium ppm ASTM D5185m		0	---	---
Potassium ppm ASTM D5185m	>20	1	---	---

FLUID CLEANLINESS

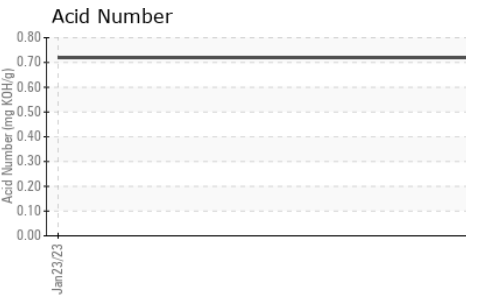
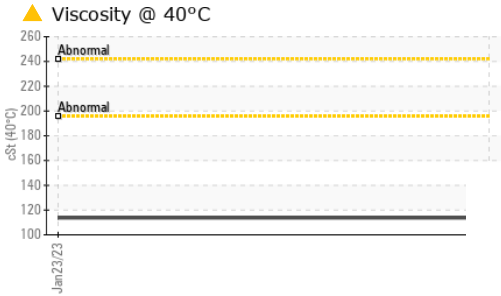
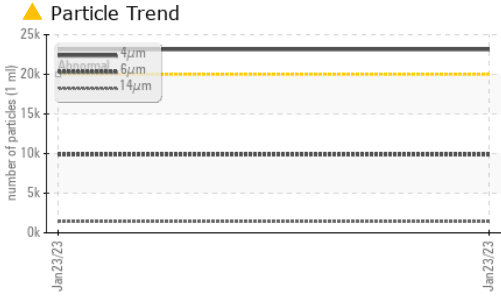
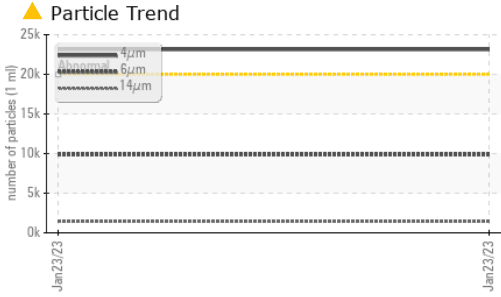
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>20000	▲ 23136	---	---
Particles >6µm ASTM D7647	>5000	▲ 9860	---	---
Particles >14µm ASTM D7647	>640	▲ 1413	---	---
Particles >21µm ASTM D7647	>160	▲ 182	---	---
Particles >38µm ASTM D7647	>40	10	---	---
Particles >71µm ASTM D7647	>10	1	---	---
Oil Cleanliness ISO 4406 (c)	>21/19/16	▲ 22/20/18	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.72	---	---



OIL ANALYSIS REPORT



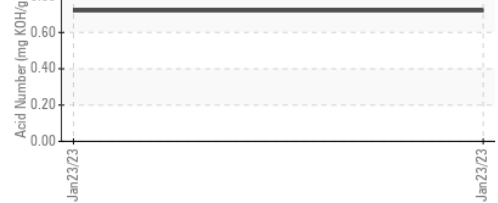
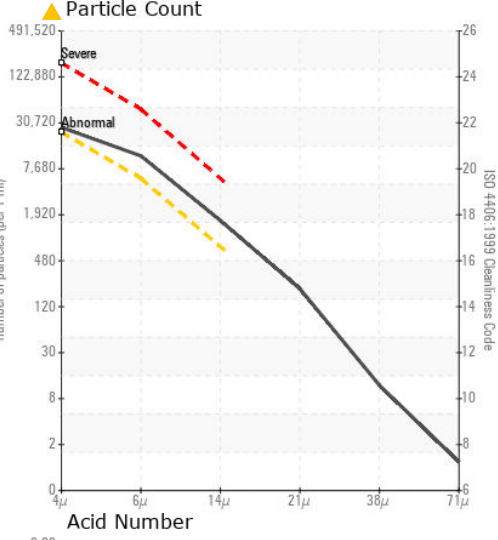
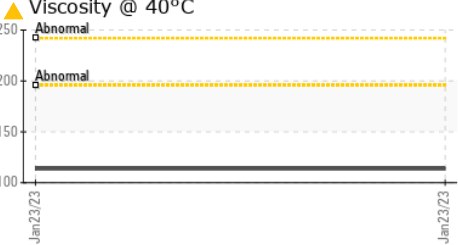
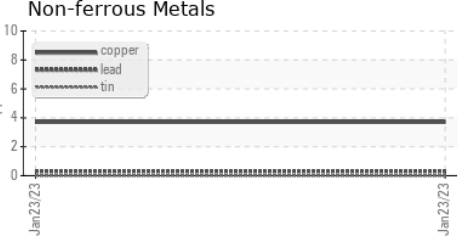
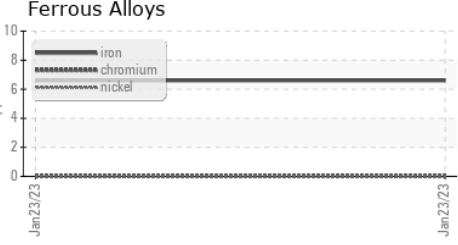
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	VLITE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 113.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0765502 **Received** : 30 Jan 2023
Lab Number : 05753545 **Diagnosed** : 02 Feb 2023
Unique Number : 10313149 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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