



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

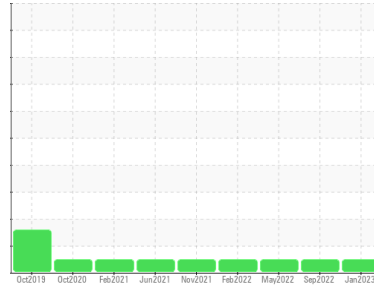
**AIM HPL [2402846]**

Machine Id

**SULLAIR 37214120097 - SCS**

Component

**Compressor**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05753647</b>	UCH05639722	UCH05557511
Sample Date	Client Info		<b>20 Jan 2023</b>	08 Sep 2022	20 May 2022
Machine Age	hrs	Client Info	<b>18236</b>	17232	16742
Oil Age	hrs	Client Info	<b>2962</b>	4240	4789
Oil Changed	Client Info		<b>Changed</b>	Not Changd	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	2	1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	2	1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	<b>0</b>	<1	2
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	<b>230</b>	242	263
Zinc	ppm	ASTM D5185m	<b>34</b>	69	53
Sulfur	ppm	ASTM D5185m	<b>509</b>	622	797

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1

## FLUID DEGRADATION

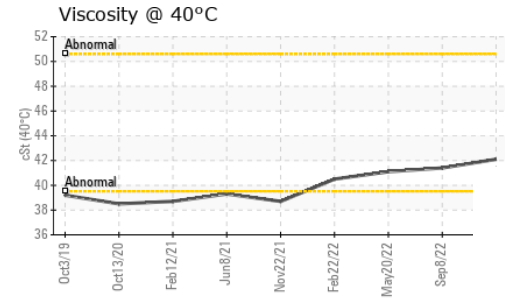
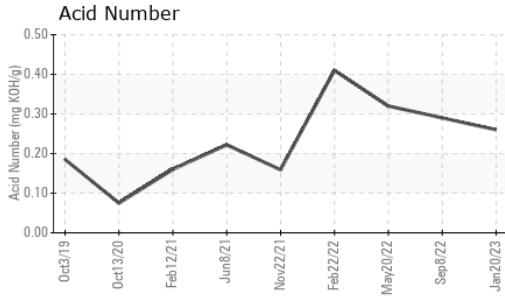
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.26</b>	0.29	0.32

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>LIGHT</b>	MODER	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>MODER</b>	NONE	MODER
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

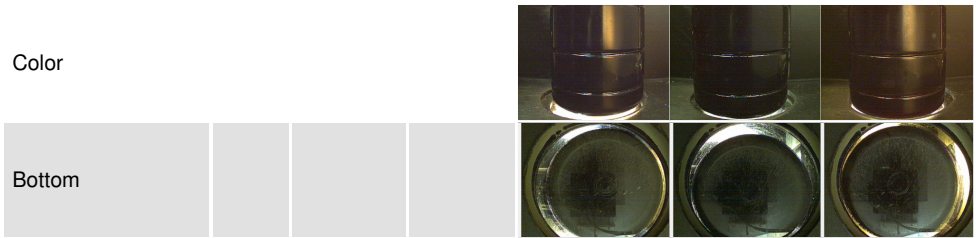


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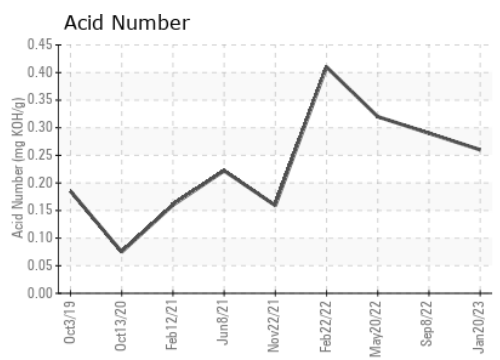
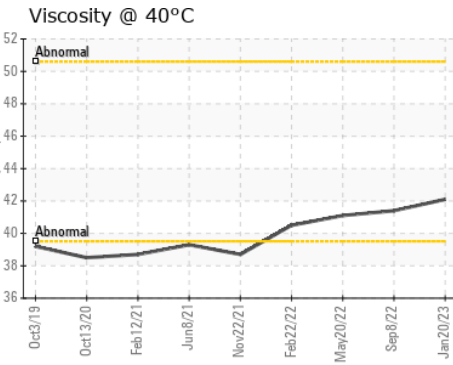
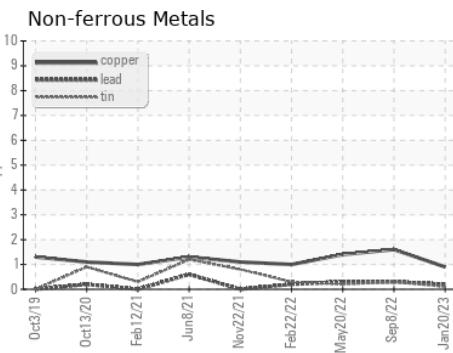
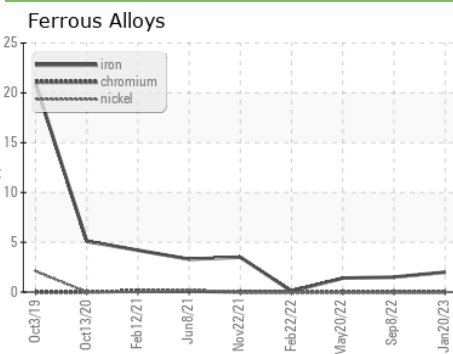


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>42.1</b>	41.4	41.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05753647 **Received** : 30 Jan 2023  
**Lab Number** : **05753647** **Diagnosed** : 31 Jan 2023  
**Unique Number** : 10313251 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**AIM POWER AND FLUIDS**  
 2884 SANDERWOOD DR  
 MEMPHIS, TN  
 US 38118  
 Contact: WAIN GOAD  
 Wain.goad@aimcompanies.com  
 T: (901)363-2200  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)