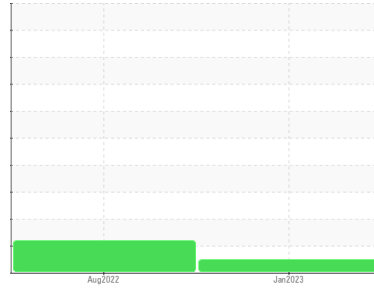




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**HT 81**  
 Component  
**Agitator Gearbox**  
 Fluid  
**NOT GIVEN (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP247611</b>	USP232475	---
Sample Date	Client Info			<b>30 Jan 2023</b>	11 Aug 2022	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>11</b>	19	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	1	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	1	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>45</b>	207	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>4</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185m		<b>2</b>	3	---
Phosphorus	ppm	ASTM D5185m		<b>611</b>	1037	---
Zinc	ppm	ASTM D5185m		<b>6</b>	33	---
Sulfur	ppm	ASTM D5185m		<b>10531</b>	19293	---

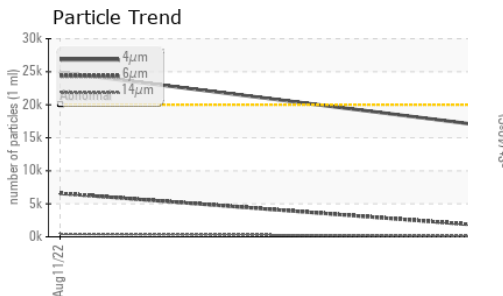
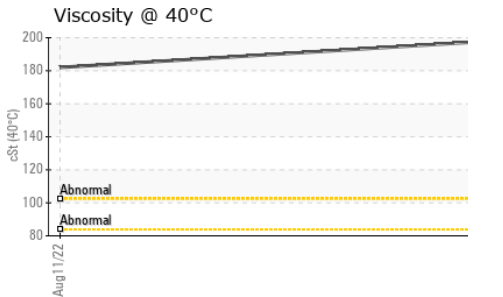
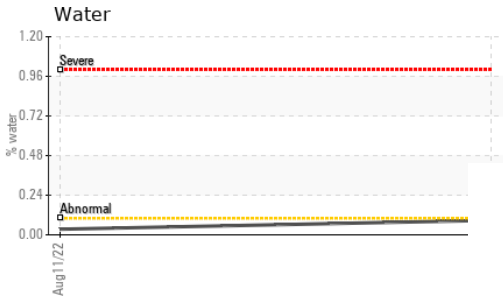
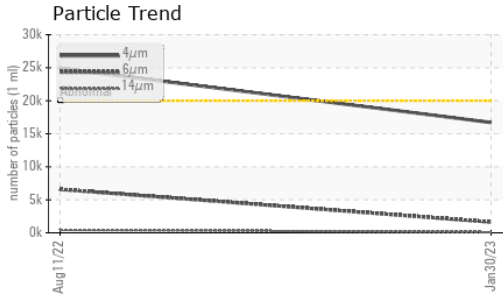
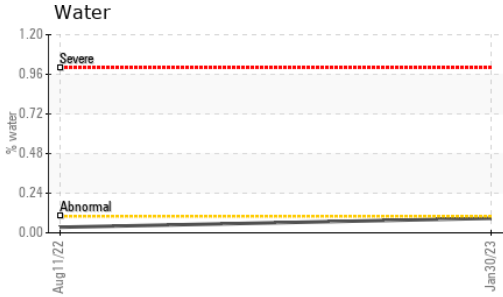
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>16</b>	19	---
Sodium	ppm	ASTM D5185m		<b>2</b>	8	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	3	---
Water	%	ASTM D6304	>0.1	<b>0.088</b>	0.034	---
ppm Water	ppm	ASTM D6304	>1000	<b>880</b>	343.4	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>16706</b>	▲ 24910	---
Particles >6µm		ASTM D7647	>5000	<b>1631</b>	▲ 6580	---
Particles >14µm		ASTM D7647	>640	<b>82</b>	443	---
Particles >21µm		ASTM D7647	>160	<b>21</b>	57	---
Particles >38µm		ASTM D7647	>40	<b>3</b>	1	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>21/18/14</b>	▲ 22/20/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.06</b>	1.63	---



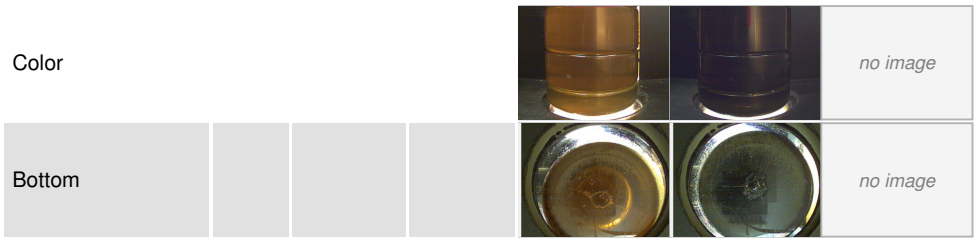
# OIL ANALYSIS REPORT



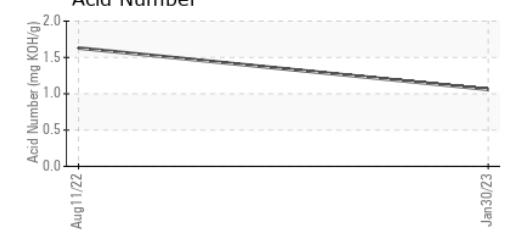
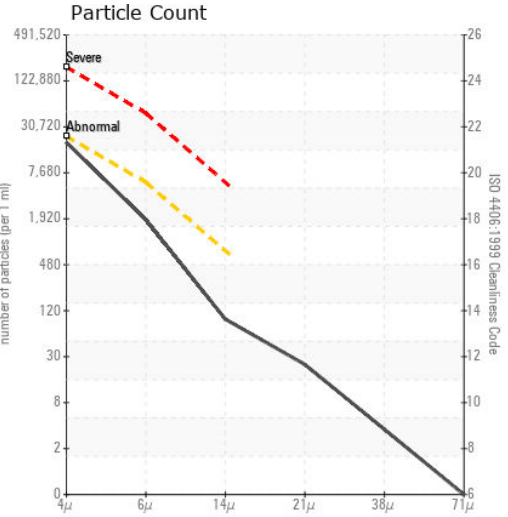
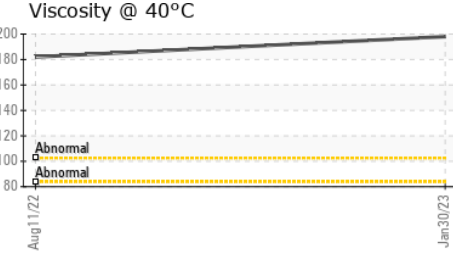
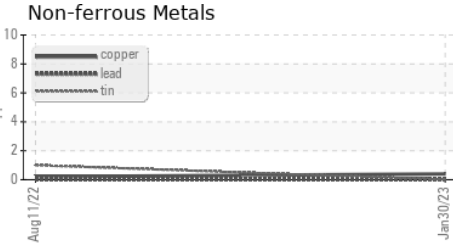
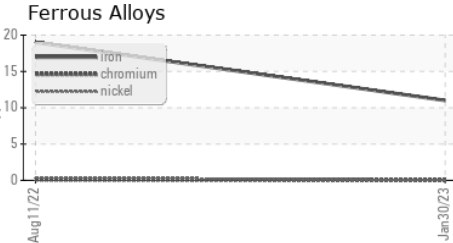
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	198	182	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP247611 **Received** : 02 Feb 2023  
**Lab Number** : 05757238 **Diagnosed** : 03 Feb 2023  
**Unique Number** : 10321845 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Mason City - Plant 8360**  
 1022 12TH ST  
 MASON CITY, IA  
 US 50401  
 Contact: Service Manager

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
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