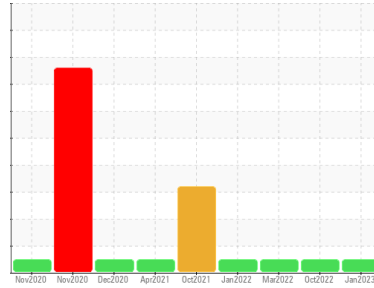




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

[23-0118]

Machine Id

KAESER 7003210 - BIG O DODGE (S/N 1464)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (2 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		WC0763797	WC0730126	WC0662256
Sample Date	Client Info		19 Jan 2023	13 Oct 2022	28 Mar 2022
Machine Age	hrs	Client Info	12661	11746	9788
Oil Age	hrs	Client Info	1618	701	2403
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	2	2	2
Tin	ppm	ASTM D5185m >10	0	<1	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m 90	8	17	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	69	73	61
Calcium	ppm	ASTM D5185m 2	1	1	2
Phosphorus	ppm	ASTM D5185m	3	4	1
Zinc	ppm	ASTM D5185m	2	3	0
Sulfur	ppm	ASTM D5185m	20903	21594	15375

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	20	17	12
Potassium	ppm	ASTM D5185m >20	1	1	5

FLUID DEGRADATION

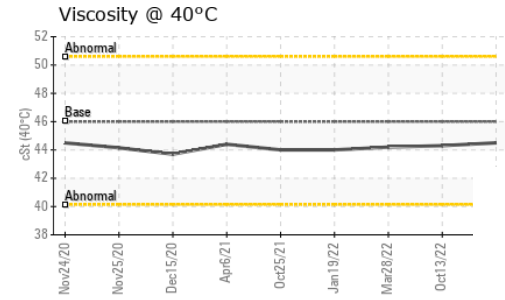
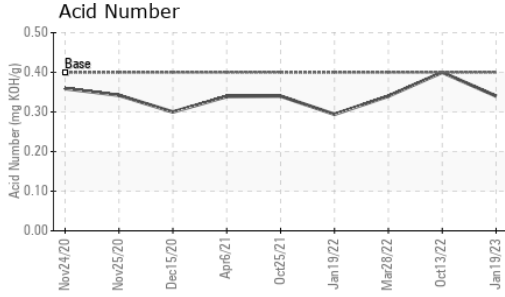
	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.34	0.40	0.34

VISUAL

	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	0.2%	NEG
Free Water	scalar	*Visual	NEG	0.0%	NEG



OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.3	44.2

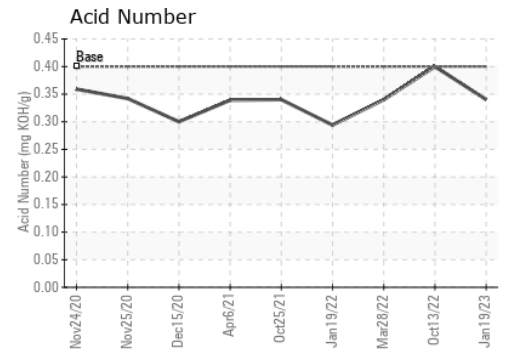
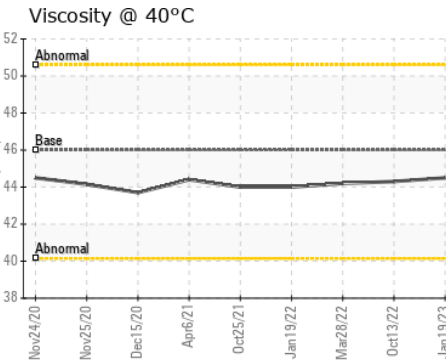
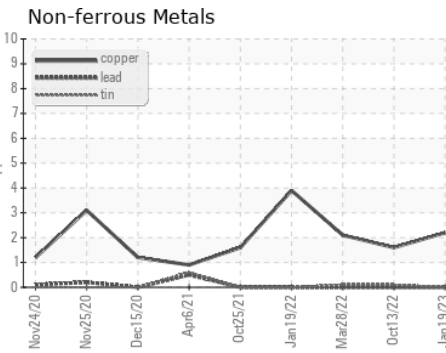
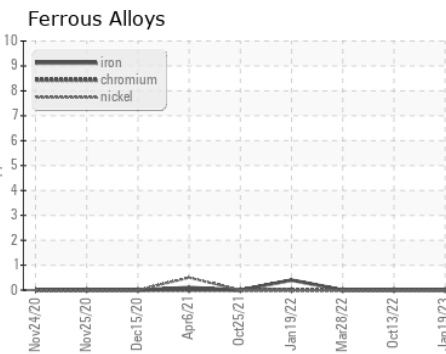
SAMPLE IMAGES		method	limit/base	current	history 1	history 2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0763797
 Lab Number : **05757293**
 Unique Number : 10321900
 Test Package : IND 2

Received : 02 Feb 2023
 Diagnosed : 03 Feb 2023
 Diagnostician : Don Baldrige

ELEVATED INDUSTRIAL SOLUTIONS - EIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com
 T:
 F: (864)862-7653

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)