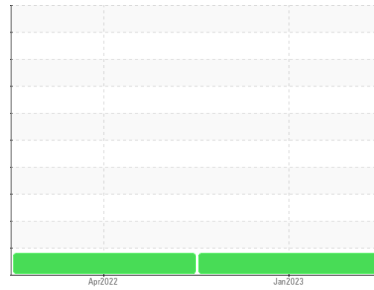




PROBLEM SUMMARY

Sample Rating Trend



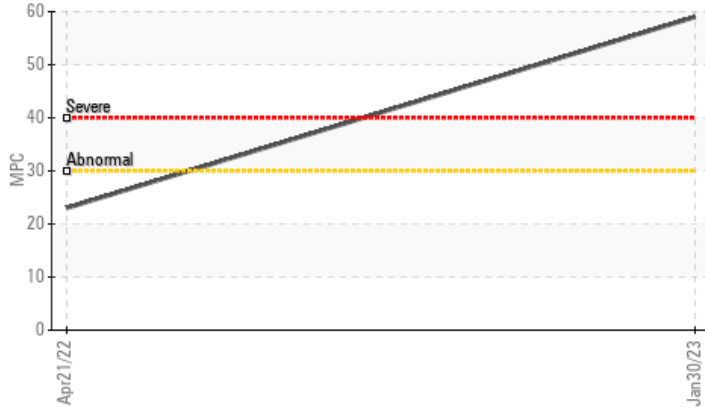
INSOLUBLES



Machine Id
VILTER CCUP-FGC
 Component
Compressor
 Fluid
 {not provided} (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Varnish Potential



RECOMMENDATION

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status	SEVERE	ATTENTION	---
MPC Varnish Potential	▲ 59	▲ 23	---

Customer Id: NORRALNC
 Sample No.: WC0675477
 Lab Number: 05757669
 Test Package: AOM 1



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	MISSED	Mar 31 2023	?	We recommend an early resample to monitor this condition.
Filter Fluid	MISSED	Mar 31 2023	?	We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level.

HISTORICAL DIAGNOSIS

INSOLUBLES



21 Apr 2022 Diag: Doug Bogart

No corrective action is recommended at this time. Please submit a sample of the new (unused) oil to establish a baseline for RULer. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a moderate concentration of varnish present. The AN level is acceptable for this fluid.

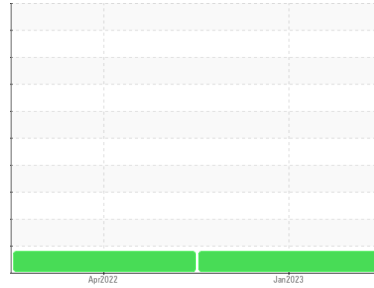
view report





OIL ANALYSIS REPORT

Sample Rating Trend



INSOLUBLES



Machine Id
VILTER CCUP-FGC
 Component
Compressor
 Fluid
 {not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0675477	WC05527555	---
Sample Date	Client Info		30 Jan 2023	21 Apr 2022	---
Machine Age	hrs	Client Info	26426	26426	---
Oil Age	hrs	Client Info	26426	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			SEVERE	ATTENTION	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	---
Chromium	ppm	ASTM D5185m >5	0	0	---
Nickel	ppm	ASTM D5185m	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	<1	---
Aluminum	ppm	ASTM D5185m >15	0	<1	---
Lead	ppm	ASTM D5185m >65	0	0	---
Copper	ppm	ASTM D5185m >65	0	0	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	---
Barium	ppm	ASTM D5185m	2	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m	0	0	---
Calcium	ppm	ASTM D5185m	0	2	---
Phosphorus	ppm	ASTM D5185m	45	76	---
Zinc	ppm	ASTM D5185m	1	0	---
Sulfur	ppm	ASTM D5185m	208	137	---

CONTAMINANTS

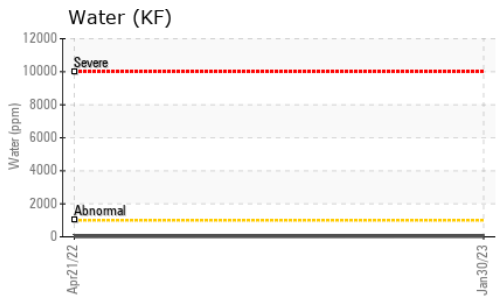
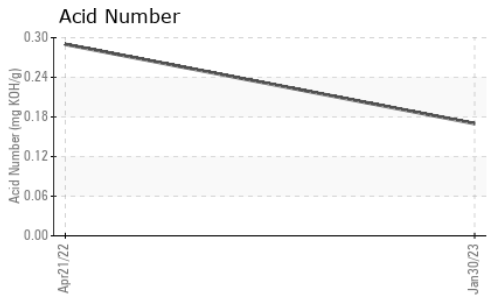
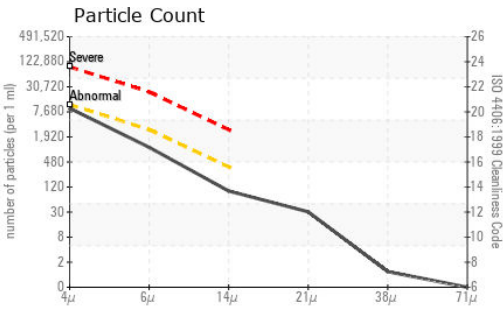
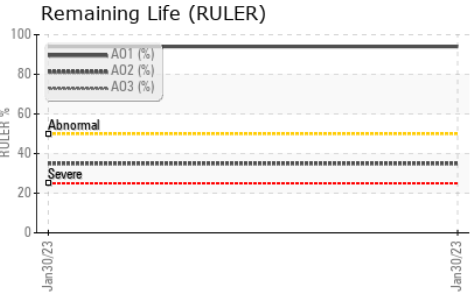
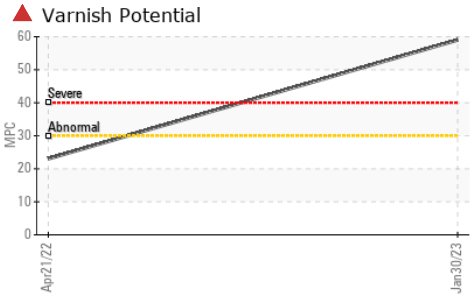
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	0	0	---
Sodium	ppm	ASTM D5185m	0	0	---
Potassium	ppm	ASTM D5185m >20	<1	0	---
Water	%	ASTM D6304 >0.1	0.003	0.002	---
ppm Water	ppm	ASTM D6304 >1000	29.8	20.6	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	8156	9008	---
Particles >6µm	ASTM D7647	>2500	946	2506	---
Particles >14µm	ASTM D7647	>320	85	230	---
Particles >21µm	ASTM D7647	>80	27	80	---
Particles >38µm	ASTM D7647	>20	1	4	---
Particles >71µm	ASTM D7647	>4	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	20/17/14	20/19/15	---



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.17	0.29	---
Anti-Oxidant 1	%	ASTM D6971	<25	94	---	---
Anti-Oxidant 2	%	ASTM D6971	<25	35	---	---
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ 59	▲ 23	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		101	102.2	---
Visc @ 100°C	cSt	ASTM D445		---	11.53	---
Viscosity Index (VI)	Scale	ASTM D2270		---	99	---

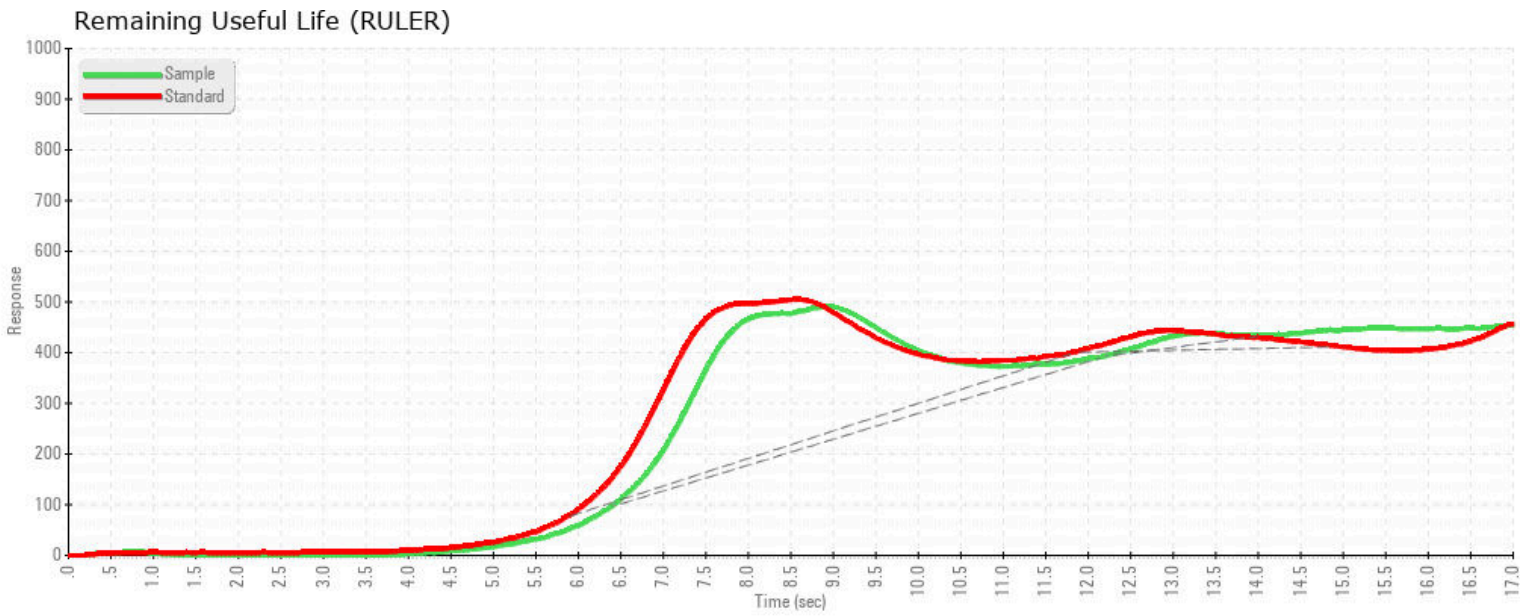
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image
MPC						no image



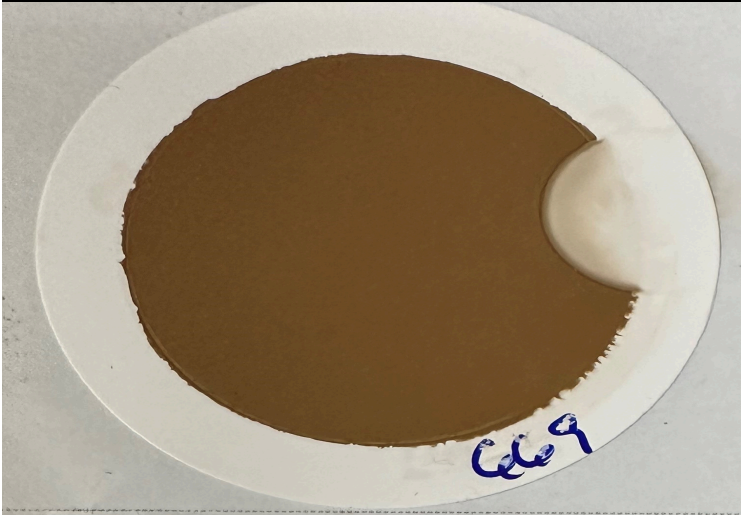
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0675477
Lab Number : 05757669
Unique Number : 10322276
Test Package : AOM 1 (Additional Tests: KF)
Received : 02 Feb 2023
Tested : 08 Feb 2023
Diagnosed : 08 Feb 2023 - Doug Bogart

NORTH CAROLINA STATE UNIVERSITY
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 RALEIGH, NC
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 Contact: PAUL WALKER
 apwalke3@ncsu.edu
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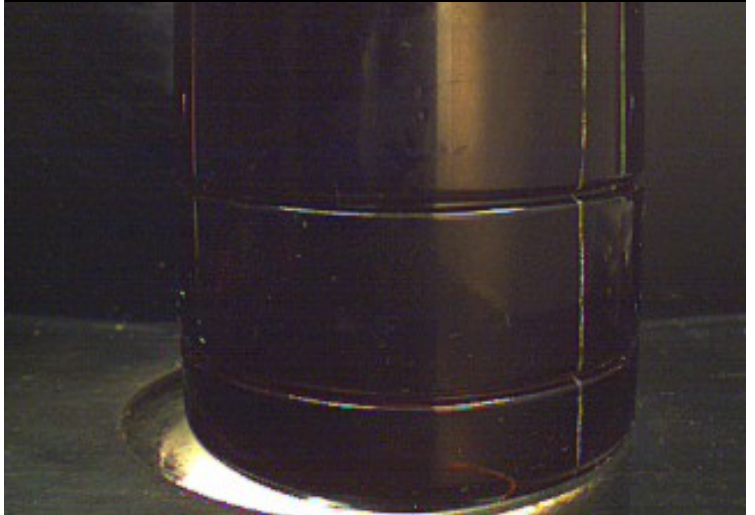
To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)



MPC (Varnish Test)



Sample Color & Clarity



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