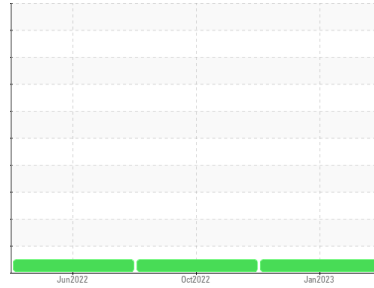




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**EOLUS SAFE HARBOUR PORT [46004111]**  
 Machine Id  
**11425270**

Component  
**Wind Turbine Gearbox**  
 Fluid  
**FUCHS RENOLIN CLP ISO 320 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>NX012560</b>	NX012574	NX011457
Sample Date	Client Info		<b>25 Jan 2023</b>	20 Oct 2022	24 Jun 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	N/A	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>80	<b>11</b>	7	21	
Iron	ppm	ASTM D5185m	>150	<b>2</b>	1	<1
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>3</b>	0	4
Barium	ppm	ASTM D5185m		<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	0
Calcium	ppm	ASTM D5185m		<b>25</b>	22	19
Phosphorus	ppm	ASTM D5185m		<b>213</b>	217	190
Zinc	ppm	ASTM D5185m		<b>&lt;1</b>	0	4
Sulfur	ppm	ASTM D5185m		<b>5580</b>	5754	4515

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>4</b>	4	4
Sodium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.007</b>	0.011	0.009
ppm Water	ppm	ASTM D6304	>500	<b>70.9</b>	117.2	97.0

## FLUID CLEANLINESS

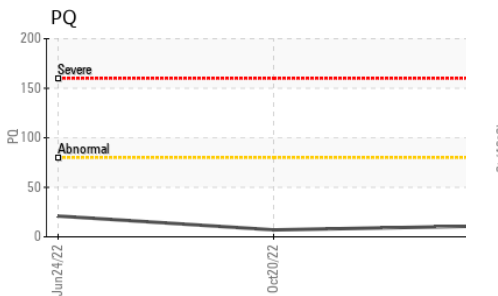
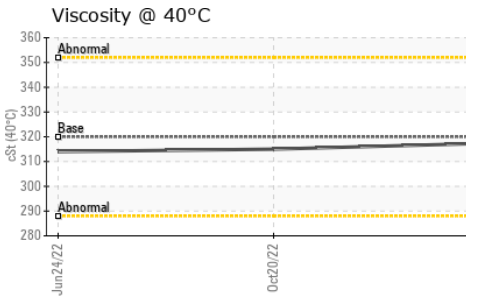
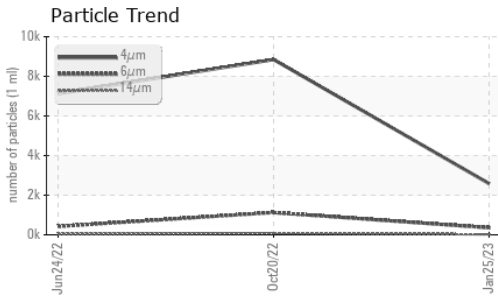
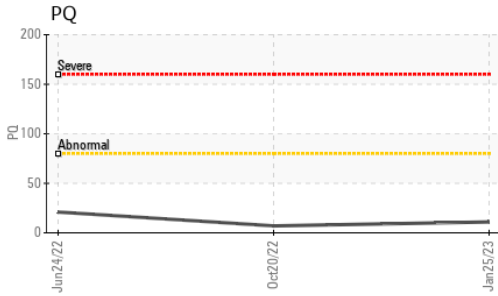
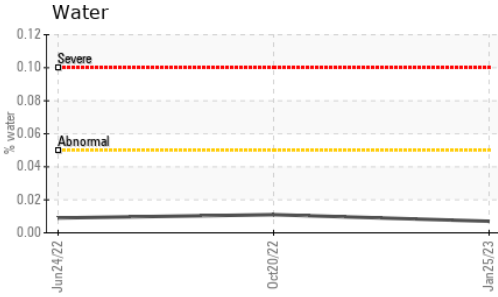
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2586</b>	8847	7124
Particles >6µm	ASTM D7647	>2500	<b>358</b>	1124	423
Particles >14µm	ASTM D7647	>320	<b>20</b>	82	35
Particles >21µm	ASTM D7647	>80	<b>5</b>	18	10
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	2
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	<b>19/16/11</b>	20/17/14	20/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.42</b>	0.44	0.44



# OIL ANALYSIS REPORT



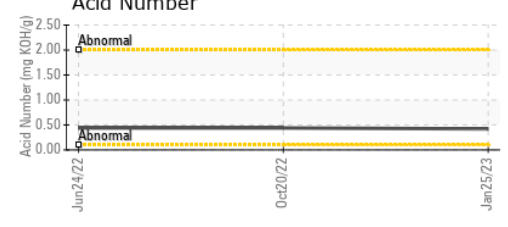
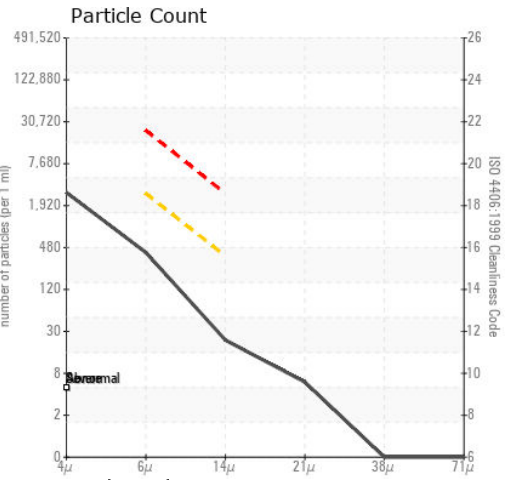
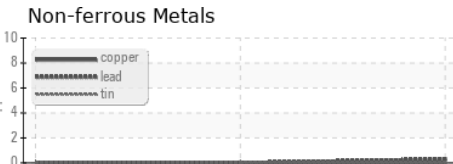
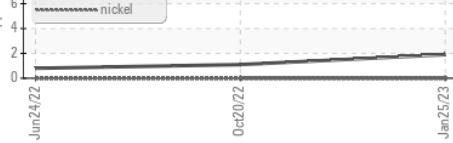
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	317.4	315	314

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX012560 **Received** : 03 Feb 2023  
**Lab Number** : 05758514 **Diagnosed** : 06 Feb 2023  
**Unique Number** : 10323121 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**NORDEX USA - Chicago**  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606  
 Contact: DEVIN LINEHAN  
 DLinehan@nordex-online.com  
 T: (312)386-4124  
 F: (312)386-7102

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)