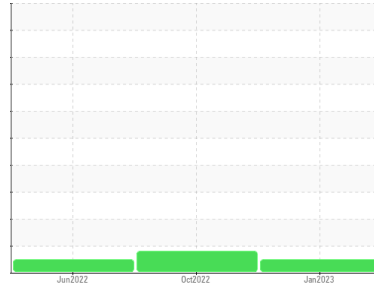




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
EOLUS SAFE HARBOUR PORT [46004111]
 Machine Id
11425273

Component
Wind Turbine Gearbox
 Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			NX012557	NX012573	NX011458
Sample Date	Client Info			23 Jan 2023	20 Oct 2022	25 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Chngd	N/A	Not Chngd
Sample Status				NORMAL	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	10	10	23
Iron	ppm	ASTM D5185m	>150	3	2	2
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>3	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	0	3
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		2	0	0
Calcium	ppm	ASTM D5185m		19	19	17
Phosphorus	ppm	ASTM D5185m		228	224	185
Zinc	ppm	ASTM D5185m		0	0	4
Sulfur	ppm	ASTM D5185m		5829	5955	4528

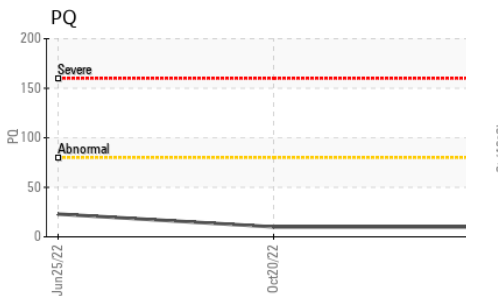
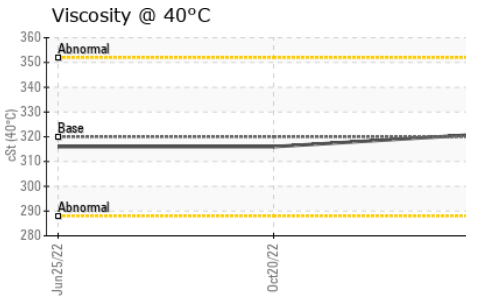
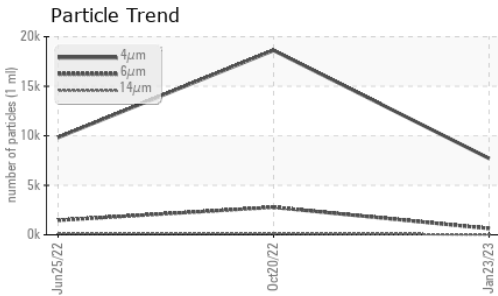
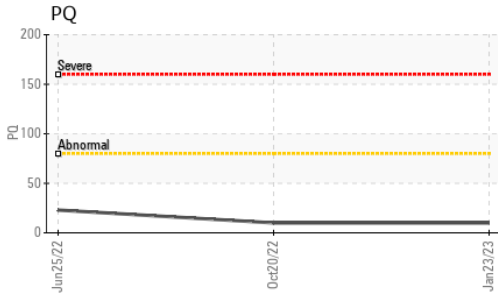
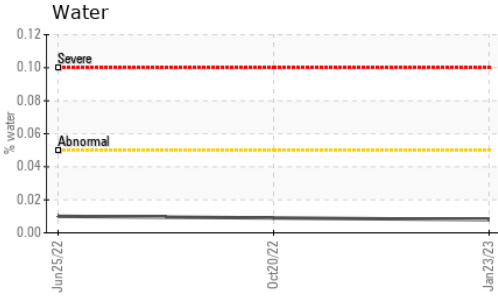
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	5	5	4
Sodium	ppm	ASTM D5185m	>20	<1	0	0
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>0.05	0.008	0.009	0.010
ppm Water	ppm	ASTM D6304	>500	87.3	98.9	105.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		7708	18616	9828
Particles >6µm		ASTM D7647	>2500	639	▲ 2782	1469
Particles >14µm		ASTM D7647	>320	24	141	148
Particles >21µm		ASTM D7647	>80	5	32	22
Particles >38µm		ASTM D7647	>20	2	0	2
Particles >71µm		ASTM D7647	>4	0	0	1
Oil Cleanliness		ISO 4406 (c)	>--/18/15	20/16/12	▲ 21/19/14	20/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.42	0.47	0.46



OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	321.2	316	316

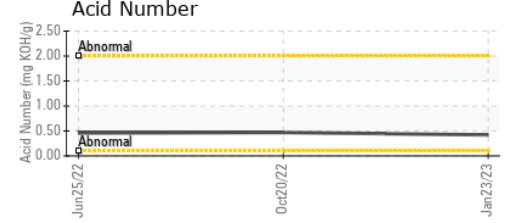
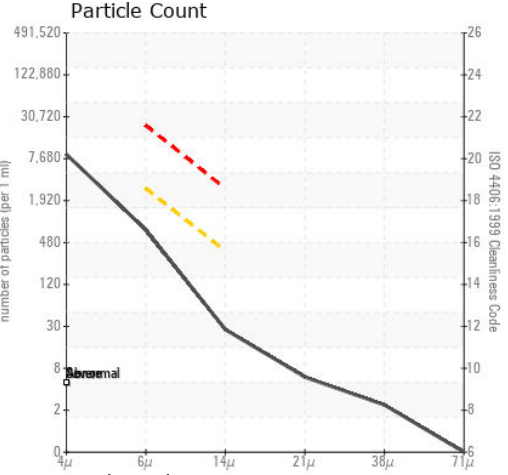
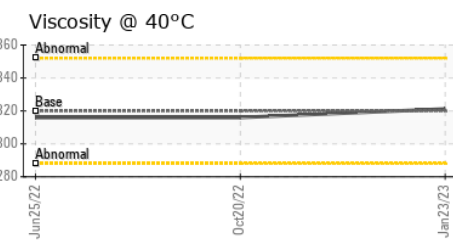
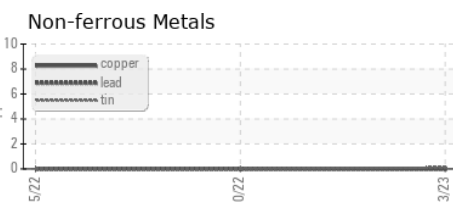
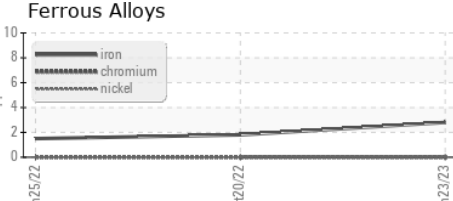
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : NX012557 Received : 03 Feb 2023
 Lab Number : 05758517 Diagnosed : 06 Feb 2023
 Unique Number : 10323124 Diagnostician : Don Baldrige
 Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

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 CHICAGO, IL
 US 60606
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 DLinehan@nordex-online.com
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 F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)