



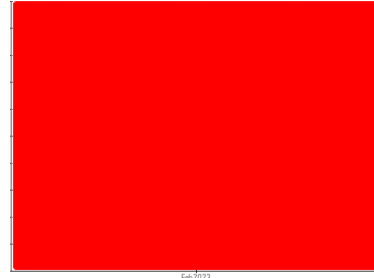
PROBLEM SUMMARY

Sample Rating Trend

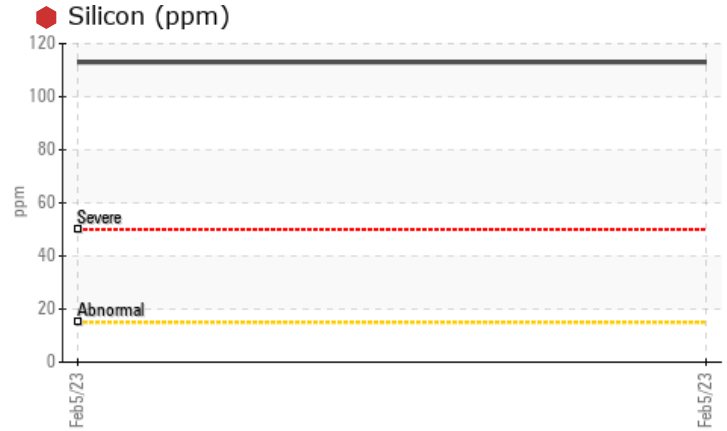
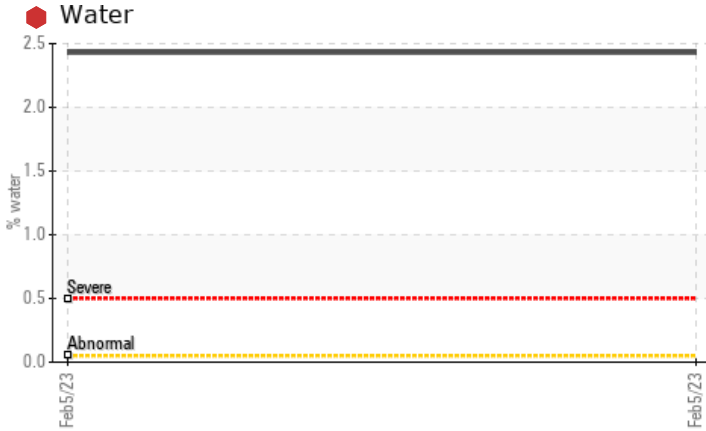
WATER



Machine Id
[] HYDR_018 TREAD 2 HYDRAULIC SUMP 018 TREAD 2
Component
Hydraulic System
Fluid
NOT GIVEN (--- LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Else we recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Silicon	ppm	ASTM D5185m	>15	113	---	---
Water	%	ASTM D6304	>0.05	2.43	---	---
ppm Water	ppm	ASTM D6304	>500	24300	---	---
Appearance	scalar	*Visual	NORML	HAZY	---	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---	---
Free Water	scalar	*Visual		>10%	---	---

Customer Id: NOKDAY
Sample No.: WC0701747
Lab Number: 05759393
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Change Filter	---	---	?	We recommend that you drain the oil and perform a filter service on this component if not already done.
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

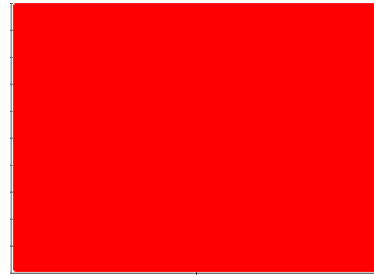
WATER



Machine Id
[] HYDR_018 TREAD 2 HYDRAULIC SUMP 018 TREAD 2

Component
Hydraulic System

Fluid
NOT GIVEN (--- LTR)



Feb 2023

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Else we recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. Excessive free water present. There is a high concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0701747	---	---
Sample Date	Client Info		05 Feb 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	12	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	0	---	---
Lead	ppm	ASTM D5185m >20	0	---	---
Copper	ppm	ASTM D5185m >20	2	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	24	---	---
Phosphorus	ppm	ASTM D5185m	139	---	---
Zinc	ppm	ASTM D5185m	22	---	---
Sulfur	ppm	ASTM D5185m	2091	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	113	---	---
Sodium	ppm	ASTM D5185m	1	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	2.43	---	---
ppm Water	ppm	ASTM D6304 >500	24300	---	---

FLUID CLEANLINESS

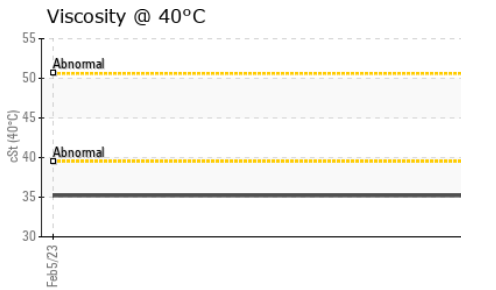
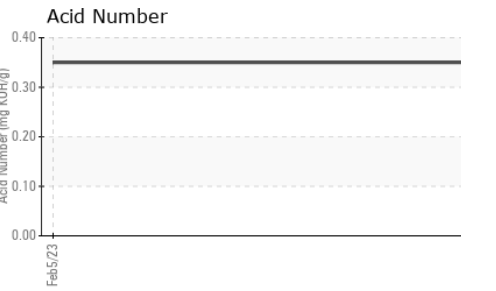
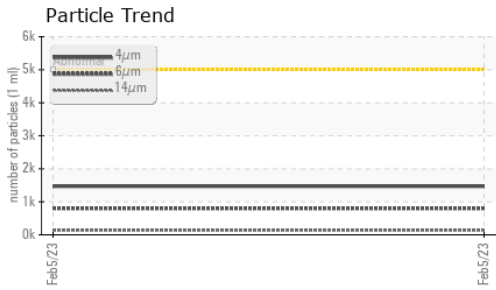
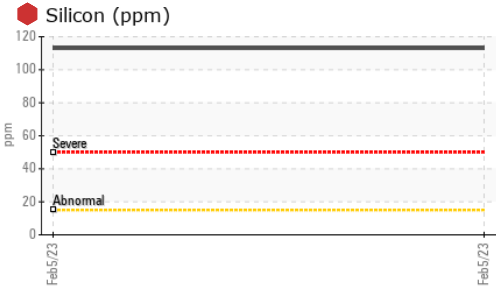
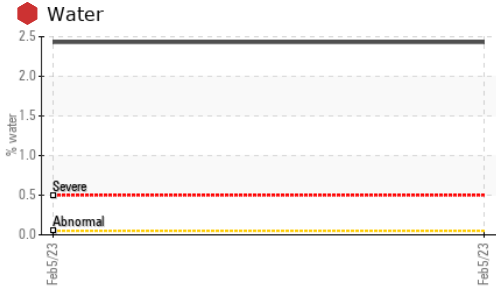
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1470	---	---
Particles >6µm	ASTM D7647	>1300	801	---	---
Particles >14µm	ASTM D7647	>160	136	---	---
Particles >21µm	ASTM D7647	>40	46	---	---
Particles >38µm	ASTM D7647	>10	7	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/17/14	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.35	---	---



OIL ANALYSIS REPORT



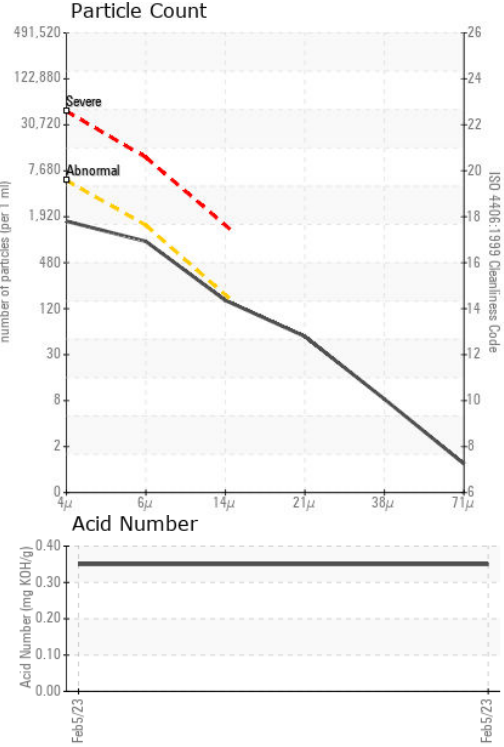
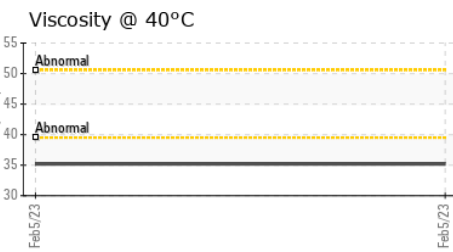
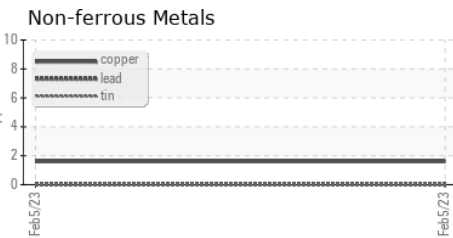
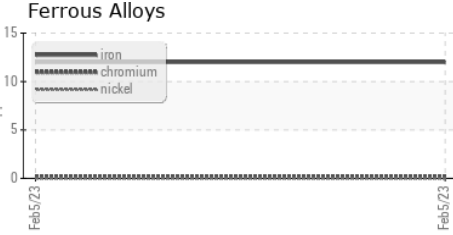
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---
Free Water	scalar	*Visual		◆ >10%	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	35.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0701747 **Received** : 06 Feb 2023
Lab Number : 05759393 **Diagnosed** : 08 Feb 2023
Unique Number : 10324000 **Diagnostician** : Doug Bogart
Test Package : PLANT

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
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 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)