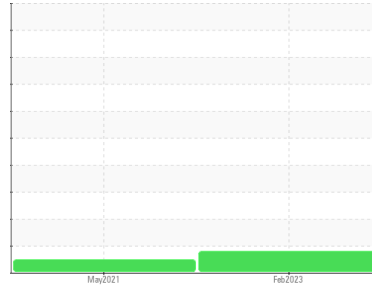




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
CURING
 Machine Id
[CURING] LINE 1 HYDRAULIC CURING PRESS
 Component
Hydraulic System
 Fluid
NOT GIVEN (500 LTR)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0755614	WC0574458	---
Sample Date	Client Info		05 Feb 2023	11 May 2021	---
Machine Age	Client Info		0	0	---
Oil Age	Client Info		0	0	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			ABNORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m	>20	8	<1	---
Chromium ppm	ASTM D5185m	>20	<1	<1	---
Nickel ppm	ASTM D5185m	>20	0	0	---
Titanium ppm	ASTM D5185m		0	0	---
Silver ppm	ASTM D5185m		0	<1	---
Aluminum ppm	ASTM D5185m	>20	0	0	---
Lead ppm	ASTM D5185m	>20	0	0	---
Copper ppm	ASTM D5185m	>20	3	4	---
Tin ppm	ASTM D5185m	>20	0	<1	---
Antimony ppm	ASTM D5185m		---	0	---
Vanadium ppm	ASTM D5185m		0	0	---
Cadmium ppm	ASTM D5185m		0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m		0	1	---
Barium ppm	ASTM D5185m		0	0	---
Molybdenum ppm	ASTM D5185m		0	0	---
Manganese ppm	ASTM D5185m		<1	<1	---
Magnesium ppm	ASTM D5185m		0	0	---
Calcium ppm	ASTM D5185m		106	105	---
Phosphorus ppm	ASTM D5185m		438	458	---
Zinc ppm	ASTM D5185m		34	59	---
Sulfur ppm	ASTM D5185m		2042	1809	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m	>15	1	<1	---
Sodium ppm	ASTM D5185m		2	0	---
Potassium ppm	ASTM D5185m	>20	0	<1	---
Water %	ASTM D6304	>0.05	NEG	NEG	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 18281	2167	---
Particles >6µm	ASTM D7647	>1300	1187	297	---
Particles >14µm	ASTM D7647	>160	11	21	---
Particles >21µm	ASTM D7647	>40	2	7	---
Particles >38µm	ASTM D7647	>10	0	0	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/11	18/15/12	---

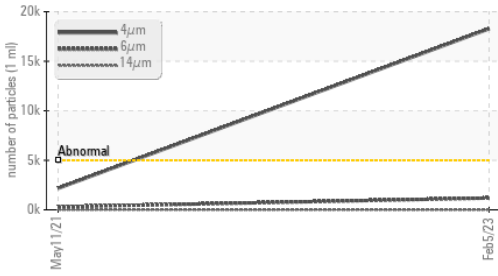
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.072	0.039	---

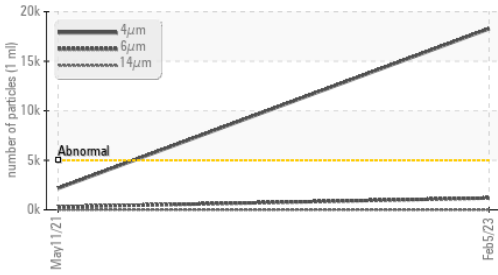


OIL ANALYSIS REPORT

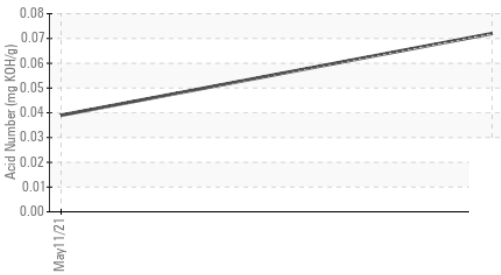
▲ Particle Trend



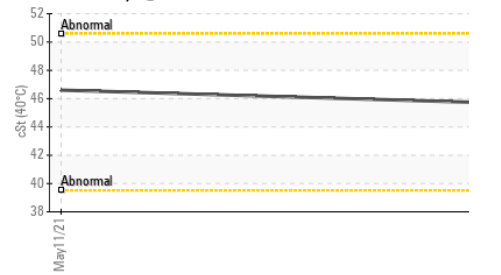
▲ Particle Trend



Acid Number



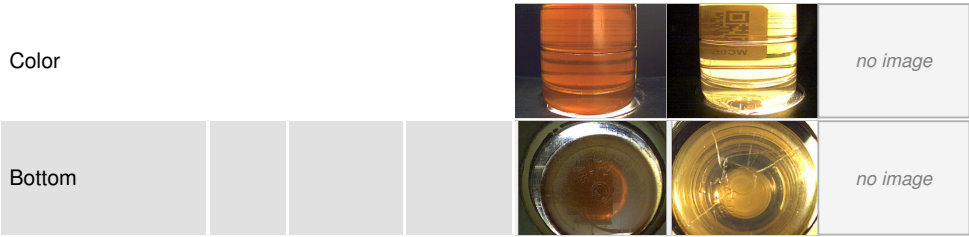
Viscosity @ 40°C



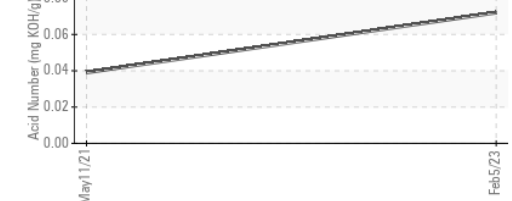
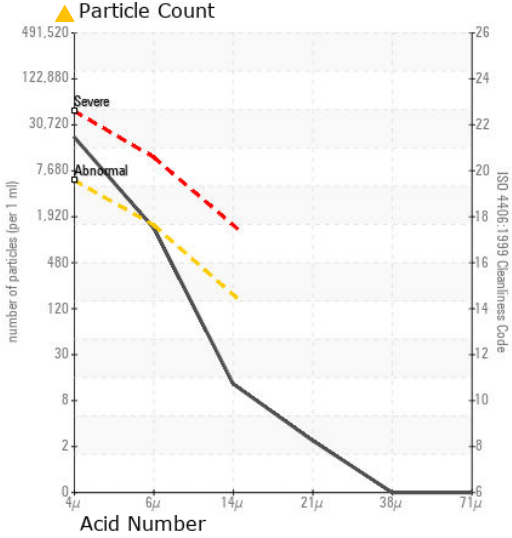
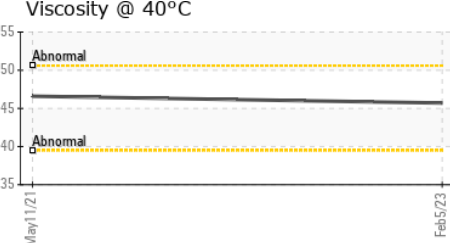
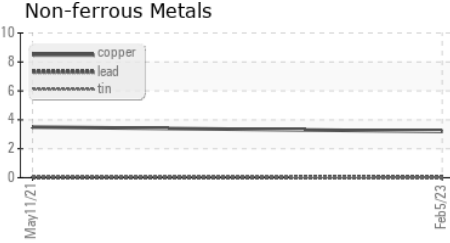
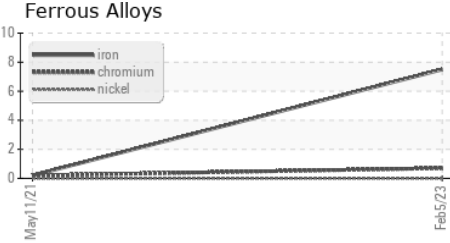
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.7	46.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0755614 **Received** : 06 Feb 2023
Lab Number : **05759402** **Diagnosed** : 07 Feb 2023
Unique Number : 10324009 **Diagnostician** : Jonathan Hester
Test Package : PLANT

NOKIAN TYRES US OPERATIONS LLC
 520 NOKIAN TYRES DRIVE
 DAYTON, TN
 US 37321
 Contact: CHRIS NAPIER
 christopher.napier@nokiantyres.com
 T: (423)457-3121
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)