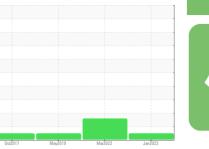


OIL ANALYSIS REPORT

Sample Rating Trend





NORMAL

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (100 GAL)

DIAGNOSIS

Machine Id

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PTK0003777	PTK0003325	PTKM2326259
Sample Date		Client Info		09 Jan 2023	09 Mar 2022	31 May 2019
Machine Age	hrs	Client Info		8696	8696	5132
Oil Age	hrs	Client Info		8696	8696	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	4	3
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	<1	1
Copper	ppm	ASTM D5185m	>75	9	9	10
Tin	ppm	ASTM D5185m	>10	0	2	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	77	83	99
Barium	ppm	ASTM D5185m	5	0	0	<1
Molybdenum	ppm	ASTM D5185m	5	13	15	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	25	57	71	17
Calcium	ppm	ASTM D5185m	200	2588	3058	3708
Phosphorus	ppm	ASTM D5185m	300	833	1034	1293
Zinc	ppm	ASTM D5185m	370	963	1134	1431
Sulfur	ppm	ASTM D5185m	2500	4725	4038	5079
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	5	6	8
Sodium	ppm	ASTM D5185m		4	0	5
Potassium	ppm	ASTM D5185m	>20	0	0	1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		574	15732	4040
Particles >6µm		ASTM D7647		158	▲ 3627	962
Particles >14µm		ASTM D7647	>320	16	199	106
Particles >21µm		ASTM D7647	>80	5	57	30
Deutistee 00		AOTH DTO 17	~ ~	•	0	0

ASTM D7647 >20

ASTM D7647 >4

ISO 4406 (c) >18/15

0

0

14/11

Particles >38µm

Particles >71µm

Oil Cleanliness

2

0

19/17/14

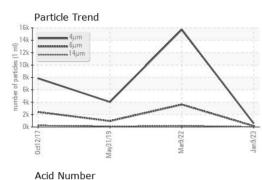
2

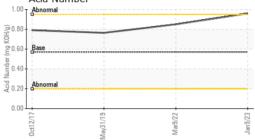
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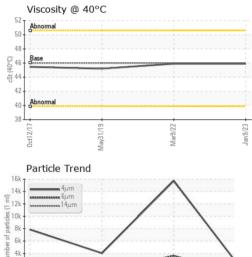
121/19/15



OIL ANALYSIS REPORT







Mav31/19

21

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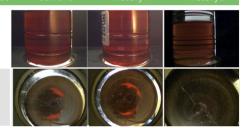
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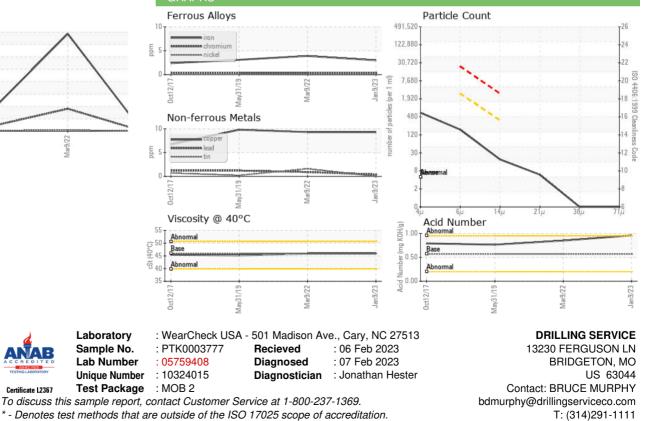
0ct12/1

Acid Number (AN)mg KOH/gASTM D80450.570.960.850.764VISUALmethodlimit/basecurrenthistory1history2White Metalscalar*VisualNONENONEA LIGHTNONEYellow Metalscalar*VisualNONENONENONENONENONEPrecipitatescalar*VisualNONENONENONENONENONESiltscalar*VisualNONENONENONENONENONEDebrisscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFLUID PROPERTIESmethodlimit/basecurrenthistory1history2	FLUID DEGRADATION		method	limit/base	current	history1	history2
White Metal scalar *Visual NONE NONE LIGHT NONE Yellow Metal scalar *Visual NONE NONE NONE NONE NONE Precipitate scalar *Visual NONE NONE NONE NONE NONE Silt scalar *Visual NONE NONE NONE NONE NONE Debris scalar *Visual NONE NONE NONE NONE VLITE Sand/Dirt scalar *Visual NONE NONE NONE NONE Appearance scalar *Visual NORML NORML NORML NORML Odor scalar *Visual NORML NORML NORML NORML Emulsified Water scalar *Visual >0.1 NEG NEG NEG Free Water scalar *Visual NEG NEG NEG NEG	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.96	0.85	0.764
Yellow Metalscalar*VisualNONENONENONENONEPrecipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGFree Waterscalar*VisualNEGNEGNEG	VISUAL		method	limit/base	current	history1	history2
Precipitatescalar*VisualNONENONENONENONESiltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*VisualNEGNEGNEG	White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Siltscalar*VisualNONENONENONENONEDebrisscalar*VisualNONENONENONENONEVLITESand/Dirtscalar*VisualNONENONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*VisualNEGNEGNEG	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Debrisscalar*VisualNONENONENONEVLITESand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGNEGFree Waterscalar*VisualNEGNEGNEG	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirtscalar*VisualNONENONENONENONEAppearancescalar*VisualNORMLNORMLNORMLNORMLOdorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.1NEGNEGFree Waterscalar*VisualNEGNEGNEG	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance scalar *Visual NORML NORML NORML NORML Odor scalar *Visual NORML NORML NORML NORML NORML Emulsified Water scalar *Visual >0.1 NEG NEG NEG Free Water scalar *Visual OL NEG NEG NEG	Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Odor scalar *Visual NORML NORML NORML NORML NORML Emulsified Water scalar *Visual >0.1 NEG NEG NEG Free Water scalar *Visual Image: NEG NEG NEG NEG	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water scalar *Visual >0.1 NEG NEG Free Water scalar *Visual NEG NEG	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Free Water scalar *Visual NEG NEG NEG	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID PROPERTIES method limit/base current history1 history2	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C cSt ASTM D445 46 45.9 45.2	Visc @ 40°C	cSt	ASTM D445	46	45.9	45.9	45.2
SAMPLE IMAGES method limit/base current history1 history2	SAMPLE IMAGES		method	limit/base	current	history1	history2









* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: AUSTIN GOUGH

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