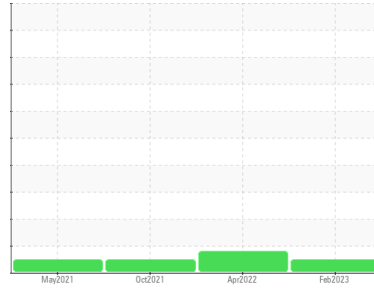




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CALENDER**  
 Machine Id  
**[CALENDER] MILL\_002 2-ROLL MILL GB**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL MOBILGEAR 600 XP 220 (450 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0688515</b>	WC0641717	WC0620159
Sample Date	Client Info		<b>05 Feb 2023</b>	01 Apr 2022	08 Oct 2021
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ATTENTION	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>6</b>	---	---
Iron	ppm	ASTM D5185m >200	<b>2</b>	<1	0
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	5
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>22</b>	24	25
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>2</b>	<1	0
Phosphorus	ppm	ASTM D5185m	<b>320</b>	309	300
Zinc	ppm	ASTM D5185m	<b>4</b>	2	0
Sulfur	ppm	ASTM D5185m	<b>18464</b>	14133	13926

## CONTAMINANTS

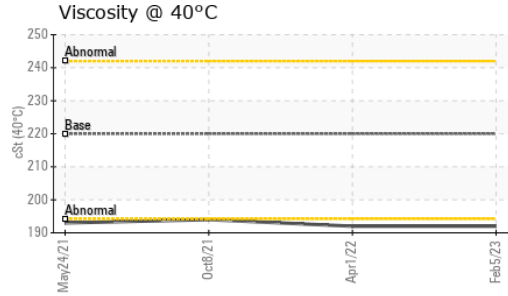
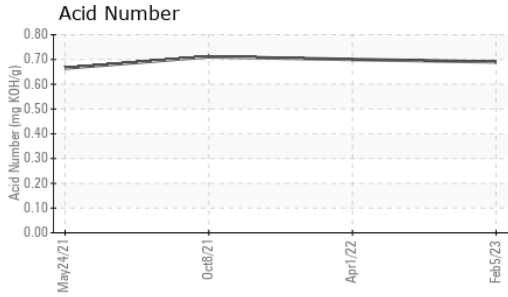
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>3</b>	0	4
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.69</b>	0.70	0.711



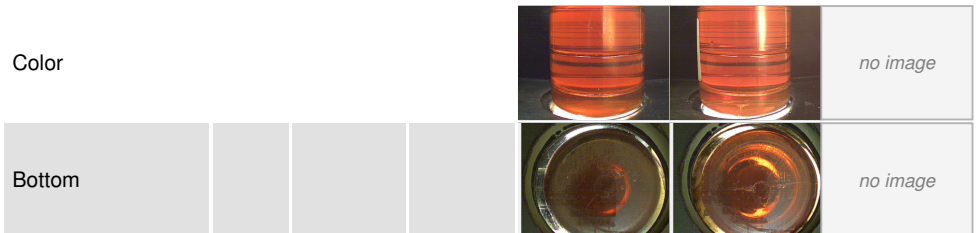
# OIL ANALYSIS REPORT



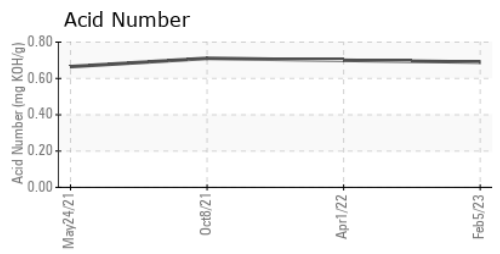
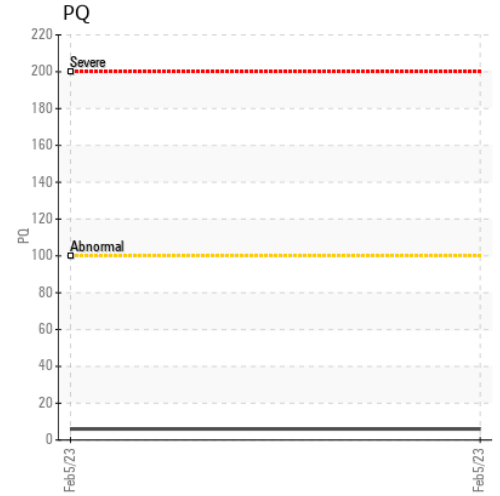
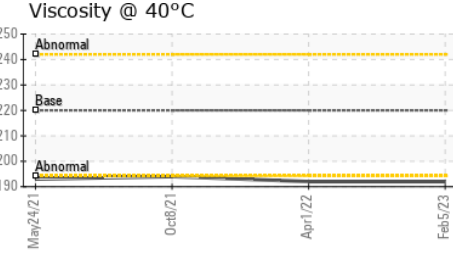
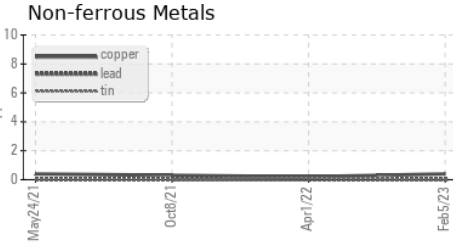
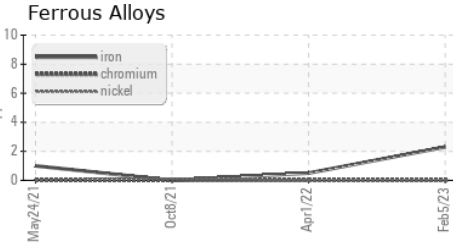
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	192	194

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0688515 **Recieved** : 06 Feb 2023  
**Lab Number** : 05759561 **Diagnosed** : 07 Feb 2023  
**Unique Number** : 10324168 **Diagnostician** : Don Baldrige  
**Test Package** : PLANT

**NOKIAN TYRES US OPERATIONS LLC**  
 520 NOKIAN TYRES DRIVE  
 DAYTON, TN  
 US 37321  
 Contact: CHRIS NAPIER  
 christopher.napier@nokiantyres.com  
 T: (423)457-3121  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)