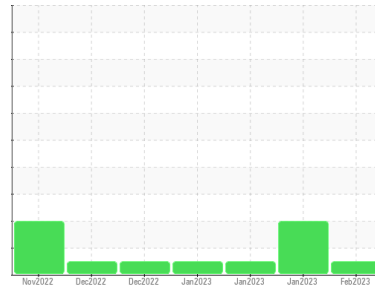




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FP12E**  
 Component  
**Diesel Engine**  
 Fluid  
 {not provided} (--- GAL)

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0009710</b>	KL0009712	KL0009703
Sample Date	Client Info		<b>04 Feb 2023</b>	26 Jan 2023	17 Jan 2023
Machine Age	hrs	Client Info	<b>21213</b>	21126	20962
Oil Age	hrs	Client Info	<b>1085</b>	0	837
Oil Changed	Client Info		<b>Not Chngd</b>	N/A	Not Chngd
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>15</b>	17	13
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>1</b>	<1	<1
Lead	ppm	ASTM D5185m >40	<b>9</b>	12	7
Copper	ppm	ASTM D5185m >330	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>148</b>	161	171
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>45</b>	50	48
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>195</b>	224	217
Calcium	ppm	ASTM D5185m	<b>1133</b>	1264	1152
Phosphorus	ppm	ASTM D5185m	<b>575</b>	608	612
Zinc	ppm	ASTM D5185m	<b>743</b>	809	791
Sulfur	ppm	ASTM D5185m	<b>2339</b>	2686	2525

## CONTAMINANTS

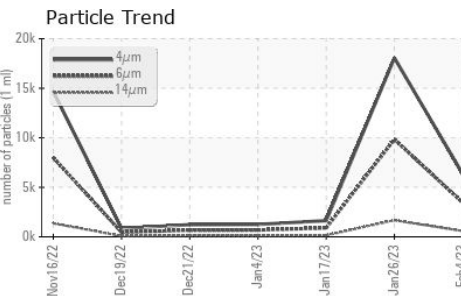
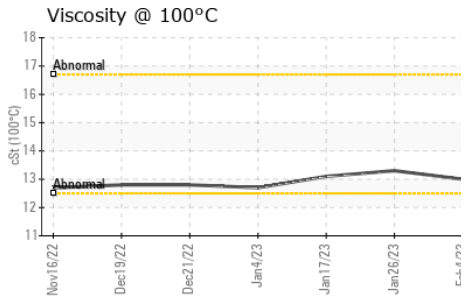
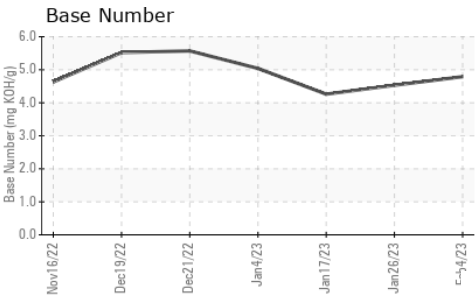
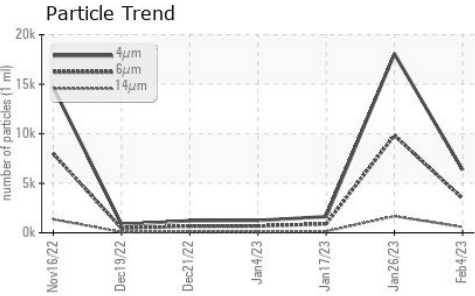
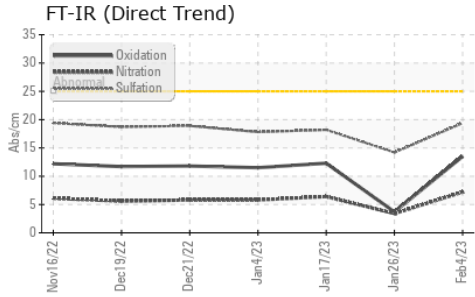
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	3	3
Sodium	ppm	ASTM D5185m	<b>11</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	2

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.4</b>	0	0.5
Nitration	Abs/cm	*ASTM D7624 >20	<b>7.2</b>	3.4	6.4
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>19.4</b>	14.2	18.2



# OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>6351</b>	18061	1633
Particles >6µm	ASTM D7647	>5000	<b>3460</b>	9839	890
Particles >14µm	ASTM D7647	>640	<b>589</b>	1674	151
Particles >21µm	ASTM D7647	>160	<b>198</b>	564	51
Particles >38µm	ASTM D7647	>40	<b>31</b>	87	8
Particles >71µm	ASTM D7647	>10	<b>3</b>	9	1
Oil Cleanliness	ISO 4406 (c)	>19/16	<b>19/16</b>	20/18	17/14

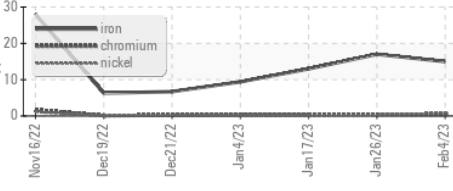
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	*ASTM D7414 >25	<b>13.5</b>	3.7	12.3
Base Number (BN)	mg KOH/g	ASTM D2896	<b>4.79</b>	4.53	4.26

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

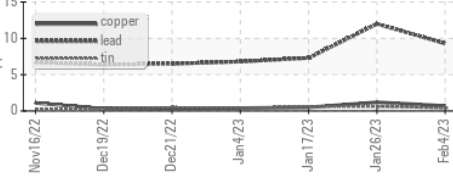
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>13.0</b>	13.3	13.1

## GRAPHS

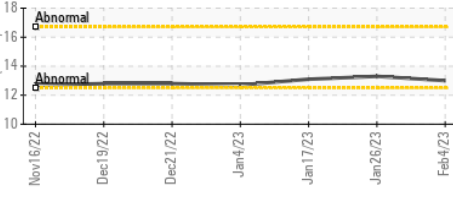
### Ferrous Alloys



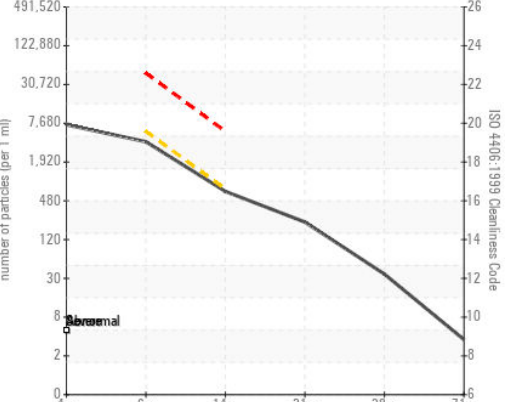
### Non-ferrous Metals



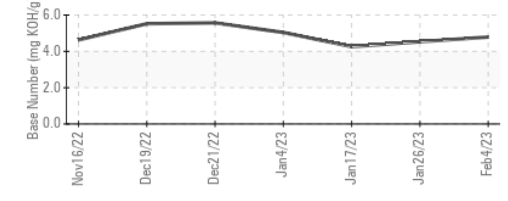
### Viscosity @ 100°C



### Particle Count



### Base Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0009710 **Received** : 07 Feb 2023  
**Lab Number** : **05760880** **Tested** : 08 Feb 2023  
**Unique Number** : 10325487 **Diagnosed** : 08 Feb 2023 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**PUREFRAC LLC**  
 13216 TX-191  
 MIDLAND, TX  
 US 79707  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)