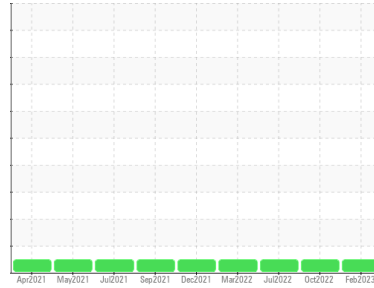




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area

Fermentation

Machine Id

1304-C SEED TANK (S/N 93/8194758003)

Component

Agitator Gearbox

Fluid

Mobilgear 629 (15 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0752492	WC0724711	WC0723559
Sample Date	Client Info		03 Feb 2023	13 Oct 2022	18 Jul 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	1	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	3	0
Lead	ppm	ASTM D5185m >100	0	1	0
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	12	6	18
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	1	4	0
Calcium	ppm	ASTM D5185m	<1	0	0
Phosphorus	ppm	ASTM D5185m	332	361	291
Zinc	ppm	ASTM D5185m	3	0	<1
Sulfur	ppm	ASTM D5185m	17101	17731	14691

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	<1
Sodium	ppm	ASTM D5185m	0	1	<1
Potassium	ppm	ASTM D5185m >20	<1	3	<1
Water	%	ASTM D6304 >0.1	0.012	0.012	0.012
ppm Water	ppm	ASTM D6304 >1000	120.8	122.1	122.9

FLUID CLEANLINESS

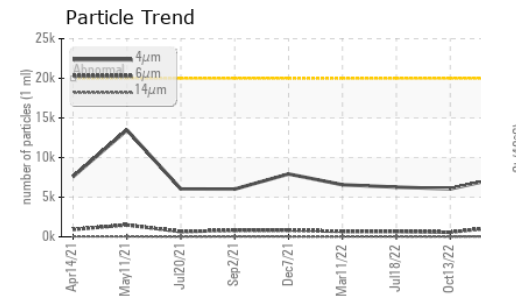
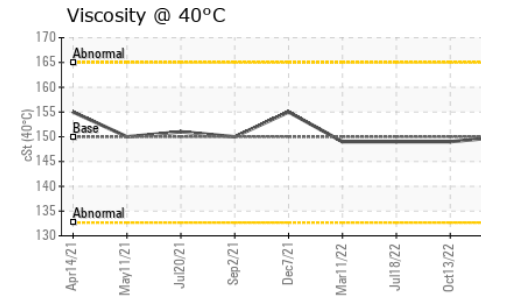
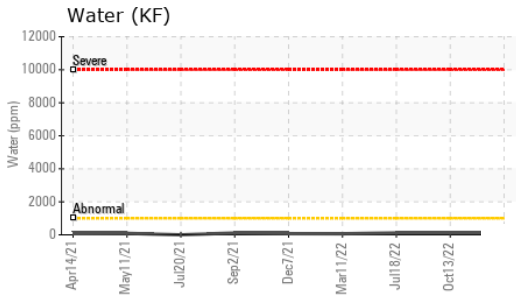
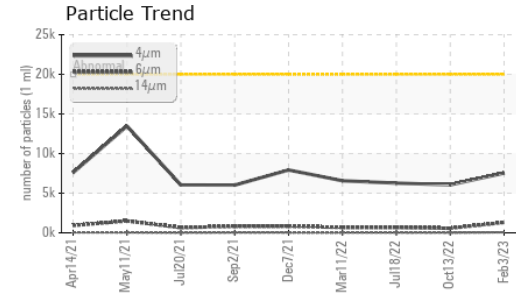
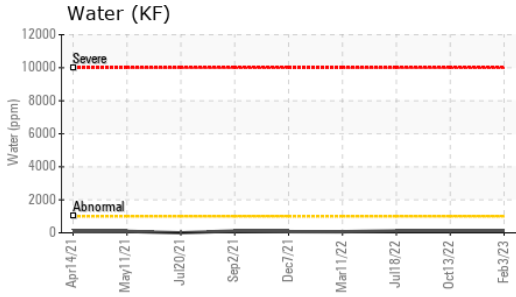
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	7543	6056	6272
Particles >6µm	ASTM D7647	>5000	1307	573	683
Particles >14µm	ASTM D7647	>640	69	17	20
Particles >21µm	ASTM D7647	>160	11	2	4
Particles >38µm	ASTM D7647	>40	0	0	1
Particles >71µm	ASTM D7647	>10	0	0	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/18/13	20/16/11	20/17/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.74	0.84	0.73



OIL ANALYSIS REPORT



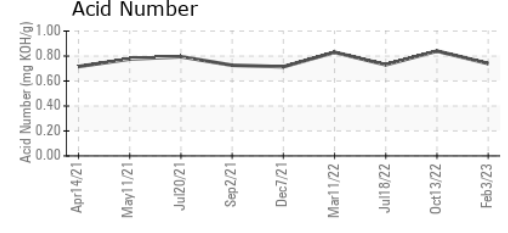
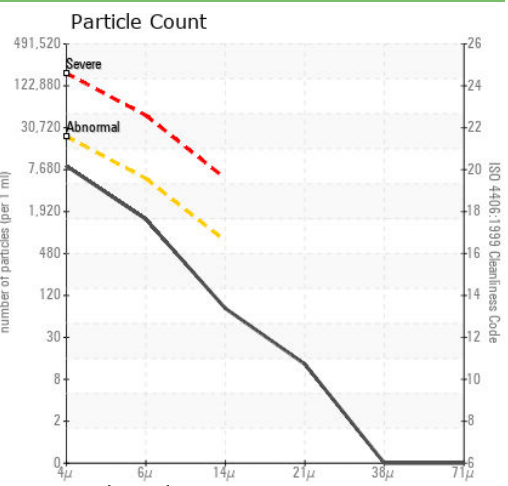
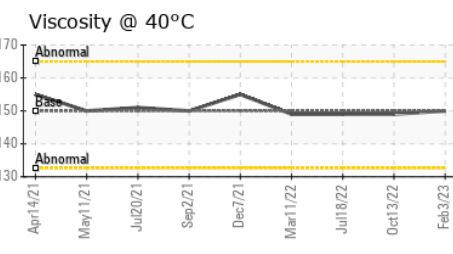
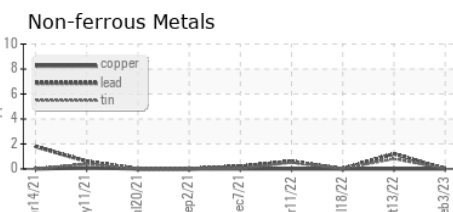
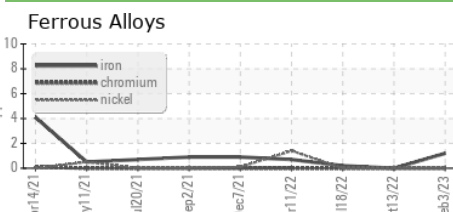
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	150	149

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0752492 **Received** : 07 Feb 2023
Lab Number : 05761354 **Diagnosed** : 08 Feb 2023
Unique Number : 10325961 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)