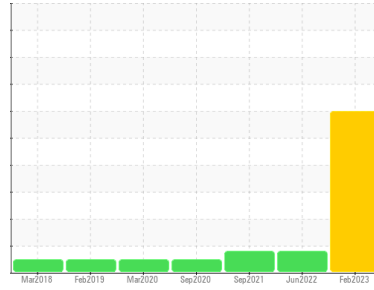




PROBLEM SUMMARY

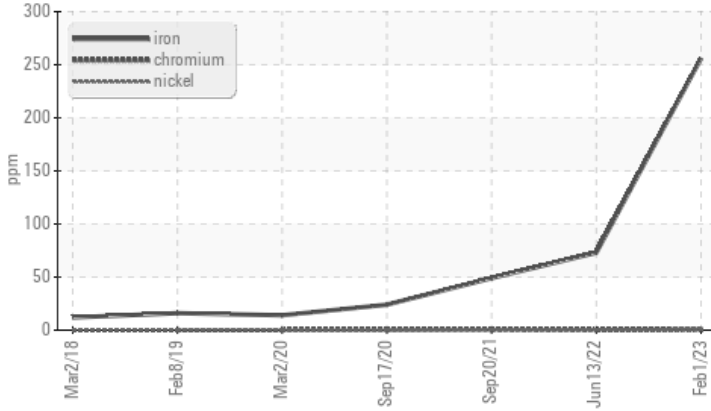
Area
ULTRA COOLANT
 Machine Id
CBV460922 - TIPTON STRUCTURAL
 Component
Compressor

Sample Rating Trend



COMPONENT CONDITION SUMMARY

Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ATTENTION	ATTENTION
Iron	ppm	ASTM D5185m	>50	256	73	49

Customer Id: UCALLMOL
 Sample No.: UCH05762157
 Lab Number: 05762157
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

13 Jun 2022 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



20 Sep 2021 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is marginal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



17 Sep 2020 Diag: Angela Borella

NORMAL



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

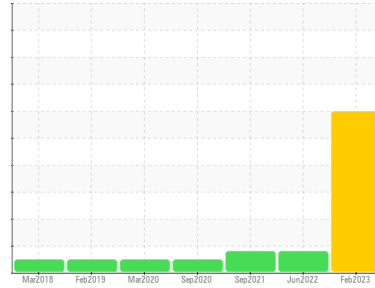
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
ULTRA COOLANT
Machine Id
CBV460922 - TIPTON STRUCTURAL
Component
Compressor

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The iron level is severe.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05762157	UCH05572418	UCH05362956
Sample Date	Client Info		01 Feb 2023	13 Jun 2022	20 Sep 2021
Machine Age	hrs	Client Info	17314	0	13724
Oil Age	hrs	Client Info	2000	7342	5000
Oil Changed	Client Info		Not Chngd	Changed	Not Chngd
Sample Status			SEVERE	ATTENTION	ATTENTION

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	256	73	49
Chromium	ppm	ASTM D5185m >10	<1	0	<1
Nickel	ppm	ASTM D5185m	<1	<1	<1
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	1	2	2
Lead	ppm	ASTM D5185m >25	0	<1	0
Copper	ppm	ASTM D5185m >50	14	5	3
Tin	ppm	ASTM D5185m >15	<1	1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	3	2
Barium	ppm	ASTM D5185m 556	351	310	313
Molybdenum	ppm	ASTM D5185m	<1	<1	0
Manganese	ppm	ASTM D5185m	28	7	5
Magnesium	ppm	ASTM D5185m	3	4	<1
Calcium	ppm	ASTM D5185m 242	32	25	11
Phosphorus	ppm	ASTM D5185m 0	7	4	5
Zinc	ppm	ASTM D5185m 0	100	154	68
Sulfur	ppm	ASTM D5185m 306	281	352	160

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	14	6	3
Sodium	ppm	ASTM D5185m	91	99	94
Potassium	ppm	ASTM D5185m >20	4	6	4

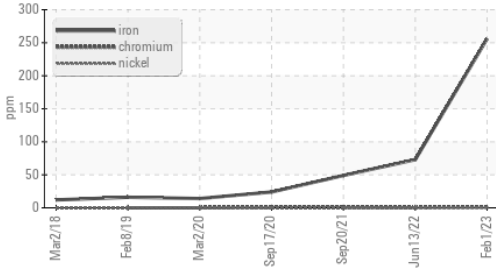
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.2	0.45	0.58	0.382

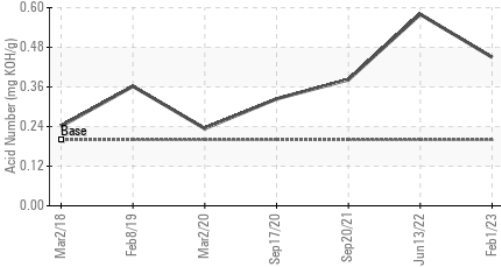


OIL ANALYSIS REPORT

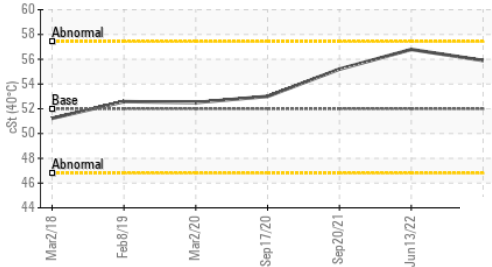
Ferrous Alloys



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 52	55.9	56.79	55.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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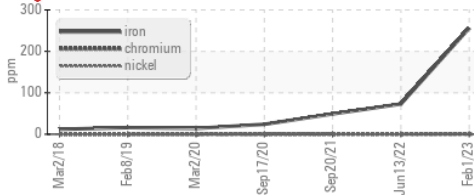
Color



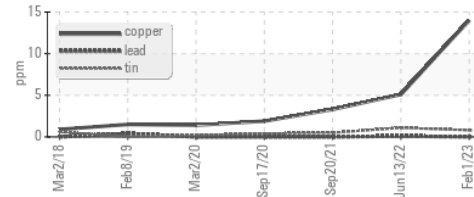
Bottom

GRAPHS

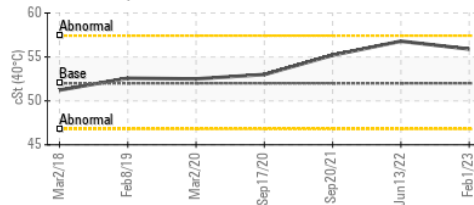
Ferrous Alloys



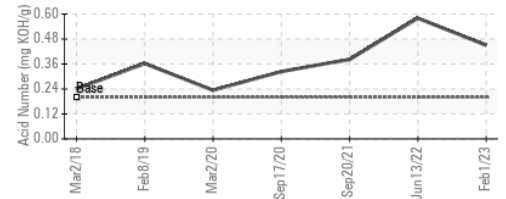
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : UCH05762157 Recieved : 08 Feb 2023
 Lab Number : 05762157 Diagnosed : 10 Feb 2023
 Unique Number : 10331765 Diagnostician : Jonathan Hester
 Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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