

# **OIL ANALYSIS REPORT**

#### Area DIAMOND BLUE Machine Id SULLAIR 201307290039 - DOE RUN Component

Compressor

#### DIAGNOSIS

## Recommendation

The oil is near the end of it's useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.

# Wear

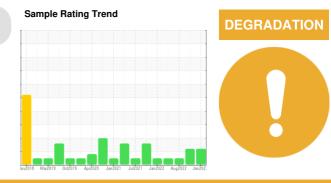
All component wear rates are normal.

# Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

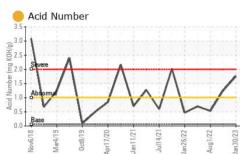
The AN level is at the top-end of the recommended limit.

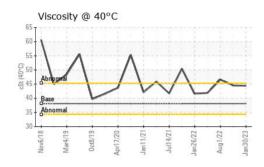


SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05763632	UCH05685200	UCH05611331
Sample Date		Client Info		30 Jan 2023	24 Oct 2022	01 Aug 2022
Machine Age	hrs	Client Info		78017	75663	73647
Oil Age	hrs	Client Info		2000	2000	6000
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				ATTENTION	ABNORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>25	10	6	2
Copper	ppm	ASTM D5185m	>50	3	2	3
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	1
Barium	ppm	ASTM D5185m	745	407	365	363
Molybdenum	ppm	ASTM D5185m	0.0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	0.0	5	3	2
Calcium	ppm	ASTM D5185m	1	13	10	3
Phosphorus	ppm	ASTM D5185m	3	11	7	4
Zinc	ppm	ASTM D5185m	0.1	10	7	0
Sulfur	ppm	ASTM D5185m	240	540	527	365
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	2
Sodium	ppm	ASTM D5185m		61	96	69
Potassium	ppm	ASTM D5185m	>20	10	8	4
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	.06	<b>—</b> 1.76	1.25	0.53

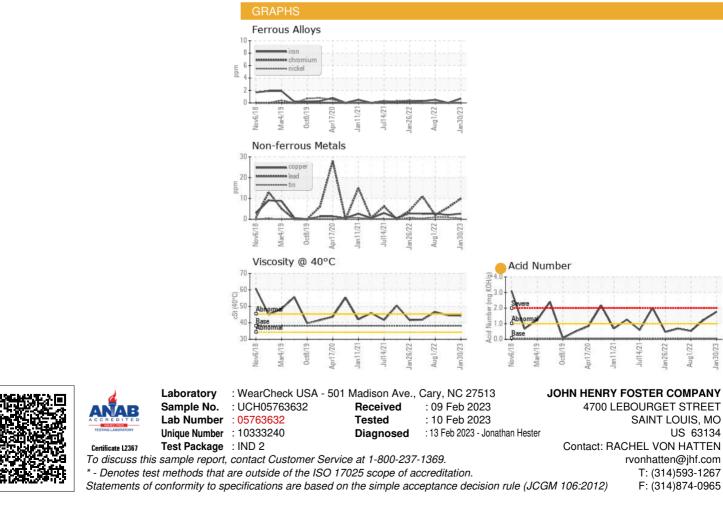


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	38.1	44.4	44.5	46.6
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color				5	J	
Bottom						



Contact/Location: RACHEL VON HATTEN - UCJOHSAI