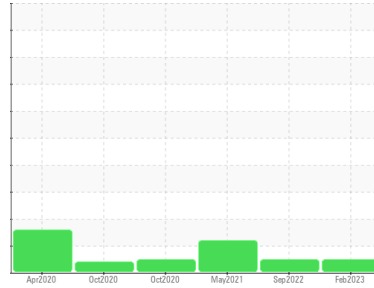




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CHLR-1B

Component
Compressor

Fluid
ROYAL PURPLE SYNFILM GT 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0030004	RP0024262	RP0017307
Sample Date	Client Info		13 Feb 2023	25 Sep 2022	17 May 2021
Machine Age	hrs	Client Info	0	0	36
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	Changed
Sample Status			NORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	0	<1	0
Lead	ppm	ASTM D5185m >25	0	<1	<1
Copper	ppm	ASTM D5185m >50	0	<1	<1
Tin	ppm	ASTM D5185m >15	0	<1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	1	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	88	79	76
Calcium	ppm	ASTM D5185m	1	2	2
Phosphorus	ppm	ASTM D5185m	8	<1	23
Zinc	ppm	ASTM D5185m	0	0	0

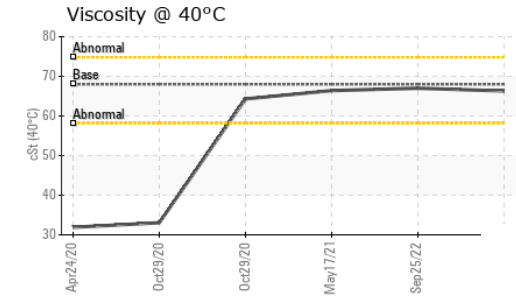
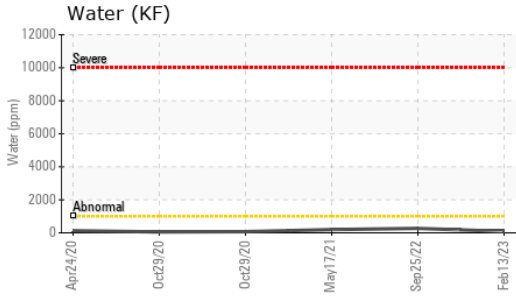
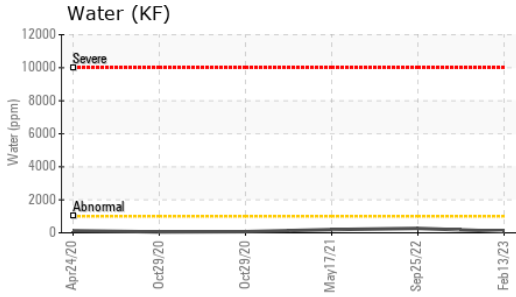
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	6	4	<1
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	1	0
Water	%	ASTM D6304 >0.1	0.008	0.026	0.019
ppm Water	ppm	ASTM D6304 >1000	87.8	268.5	196.9

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.34	0.32	0.319

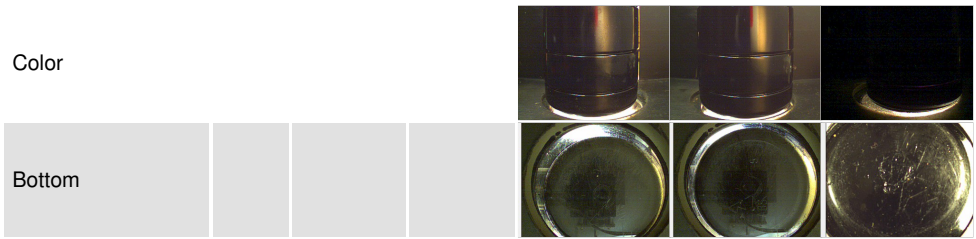
OIL ANALYSIS REPORT



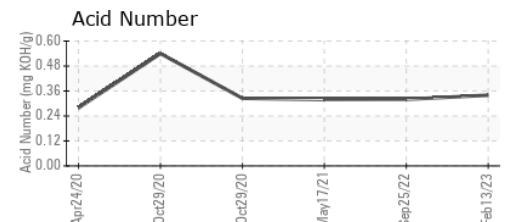
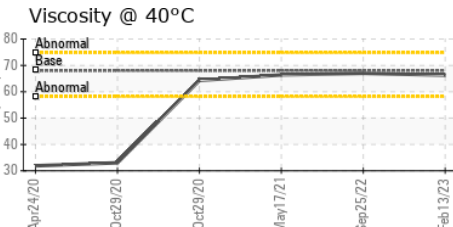
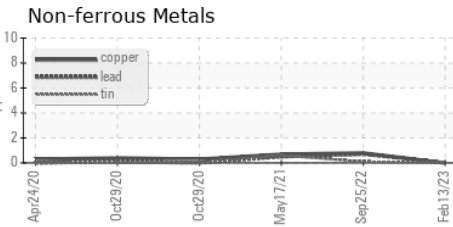
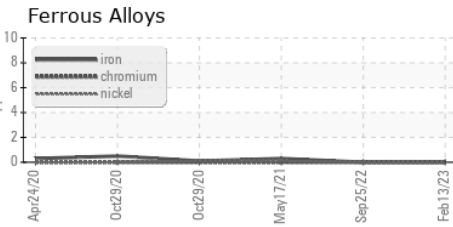
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.3	67.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0030004 **Recieved** : 14 Feb 2023
Lab Number : 05767212 **Diagnosed** : 16 Feb 2023
Unique Number : 10336820 **Diagnostician** : Don Baldrige
Test Package : IND 2

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 BOSTON, MA
 US 02215
 Contact: ROBERT ST SAUVEUR
 robert.stsauveur@engie.com
 T: (401)651-9381
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)