



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CRM74
 Machine Id
CRM ROLLING OIL CRM 74 - Q8 ROLLING OIL
 Component
New (Unused) Oil
 Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0030645	---	---
Sample Date	Client Info			10 Feb 2023	---	---
Machine Age	mls	Client Info		0	---	---
Oil Age	mls	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

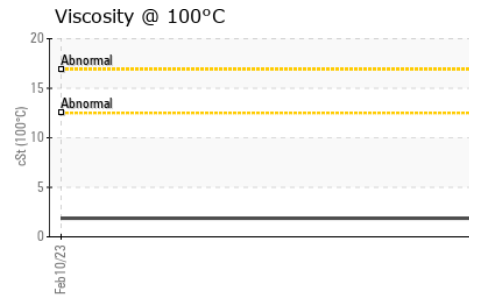
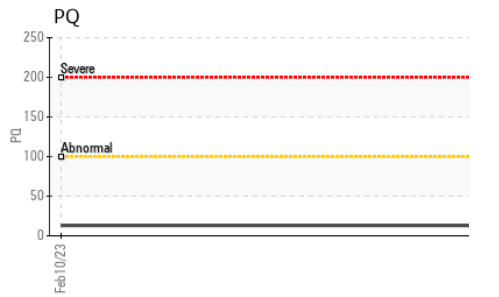
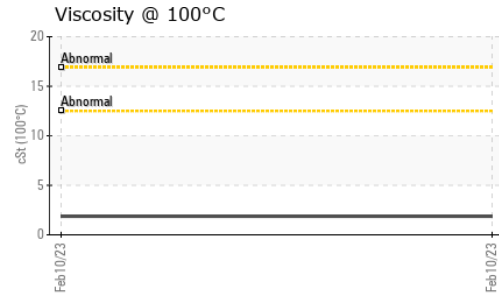
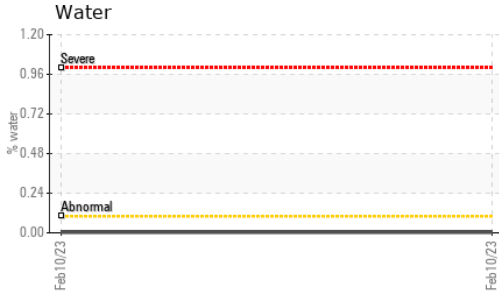
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		13	---	---
Iron	ppm	ASTM D5185m	>5	0	---	---
Chromium	ppm	ASTM D5185m	>5	0	---	---
Nickel	ppm	ASTM D5185m	>5	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m	>5	<1	---	---
Aluminum	ppm	ASTM D5185m	>5	0	---	---
Lead	ppm	ASTM D5185m	>5	0	---	---
Copper	ppm	ASTM D5185m	>5	0	---	---
Tin	ppm	ASTM D5185m	>5	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		2	---	---
Phosphorus	ppm	ASTM D5185m		1034	---	---
Zinc	ppm	ASTM D5185m		2	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304		0.003	---	---
ppm Water	ppm	ASTM D6304		28.3	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.42	---	---

OIL ANALYSIS REPORT



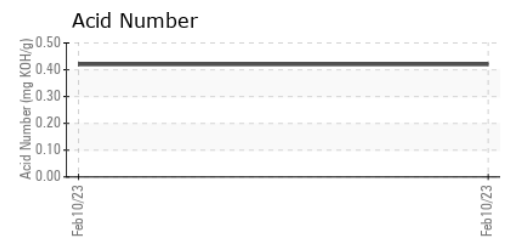
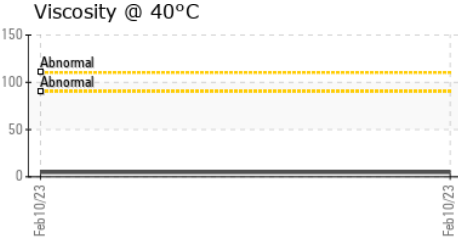
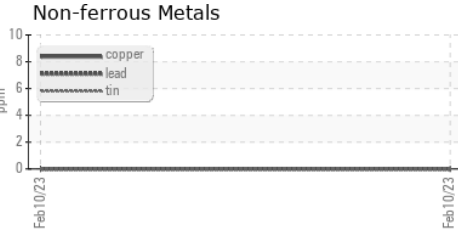
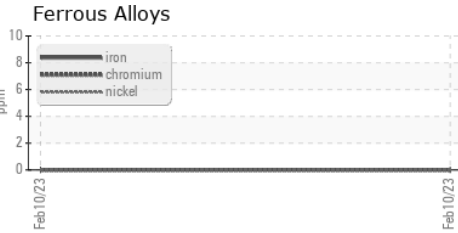
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	NEG	---	---	
Free Water	scalar	*Visual	NEG	---	---	

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	4.79	---	---
Visc @ 100°C	cSt	ASTM D445	1.87	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0030645 **Received** : 14 Feb 2023
Lab Number : 05767534 **Diagnosed** : 17 Feb 2023
Unique Number : 10337142 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, PQ, PrtCount, VI)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)