

## **COOLANT REPORT**

Sample Rating Trend





## Machine Id **Pinconning CAT 1 PINM01BE**

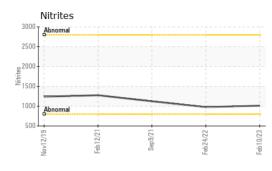
**Auxiliary Circuit Coolant** Fluid

CHEVRON HEAVY DUTY PF COOLANT (--- GAL)

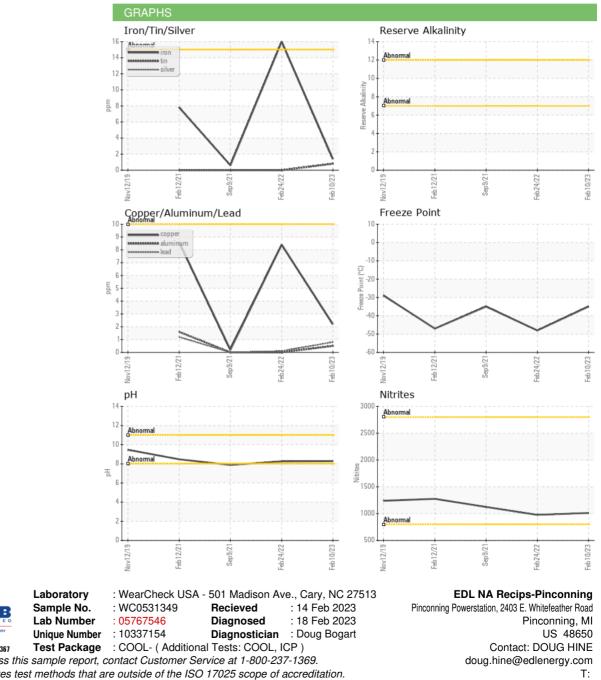
DIAGNOSIS	SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0531349	WC0587162	WC0587193
The fluid is suitable for further service.	Sample Date		Client Info		10 Feb 2023	24 Feb 2022	09 Sep 2021
Corrosion	Machine Age	hrs	Client Info		117802	109967	105090
All metal levels are normal indicating no corrosion	Oil Age	hrs	Client Info		0	0	90507
n the cooling system.	Oil Changed		Client Info		N/A	N/A	N/A
Contaminants	Sample Status				NORMAL	MARGINAL	NORMAL
There is no indication of any contamination in the bil.	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Coolant Condition	Specific Gravity		*ASTM D1298		1.068		
Glycol and nitrite levels are acceptable. The pH	рН	Scale 0-14	ASTM D1287	10.5	8.28	8.26	7.88
evel of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009	>800	1012	976	1124
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321	50	50.5	54	49
	Freezing Point	°F	ASTM D3321	-37	-35	-48	-35
	Total Dissolved Solids				259.5	223.5	247.0
	Carboxylate				n/a	pass	n/a
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	1000	204	77	135
	Phosphorus	ppm	ASTM D6130	0	55	58	12
	Boron	ppm	ASTM D6130		697	461	520
	Molybdenum	ppm	ASTM D6130		419	161	320
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	1	<b>1</b> 6	<1
	Aluminum	ppm	ASTM D6130	>10	<1	0	0
	Copper	ppm	ASTM D6130	>10	2	8	<1
	Lead	ppm	ASTM D6130	>10	<1	<1	0
	Tin	ppm	ASTM D6130		<1	0	0
	Zinc	ppm	ASTM D6130		1	3	<1
	CONTAMINANTS	;	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		30	58	10
	CARRIER SALTS	;	method	limit/base	current	history1	history2
	CARRIER SALTS Sodium	ppm	method ASTM D6130	limit/base	current 3676	history1 1441	history2 1677
				limit/base		,	, , , , , , , , , , , , , , , , , , ,
	Sodium	ppm ppm	ASTM D6130	limit/base	3676 838	1441	1677 64
	Sodium Potassium	ppm ppm	ASTM D6130 ASTM D6130		3676 838	1441 108	



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Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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