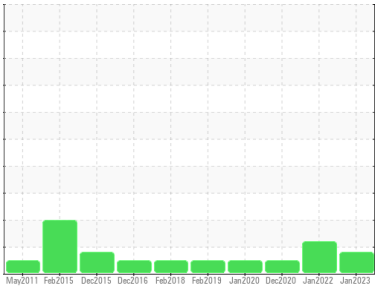
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

PROBLEM SUMMARY

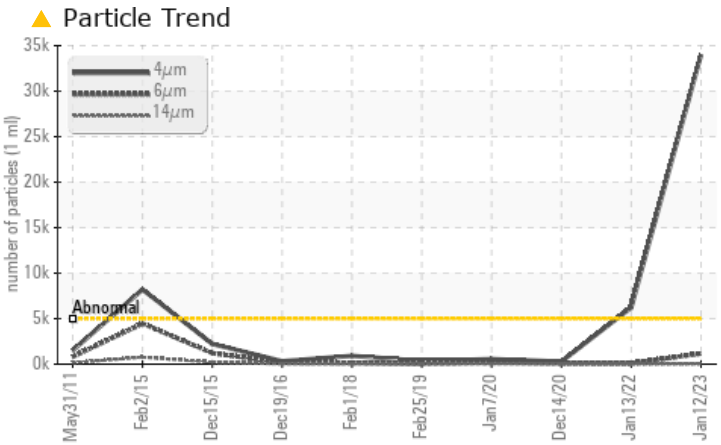
Sample Rating Trend



ISO

Machine Id
B304 (S/N 6404-06)
Component
Wind Turbine Gearbox
Fluid
MOBIL MOBILGEAR SHC XMP 320 (74 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Particles >4µm		ASTM D7647	>5000	▲ 33988	▲ 6229	279
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/17/12	▲ 20/14/10	15/14/11

Customer Id: DIADIL
Sample No.: MHI025173
Lab Number: 05767638
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.
Resample	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

HISTORICAL DIAGNOSIS

13 Jan 2022 Diag: Jonathan Hester

WEAR

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.The copper level is marginal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid.

view report

14 Dec 2020 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

07 Jan 2020 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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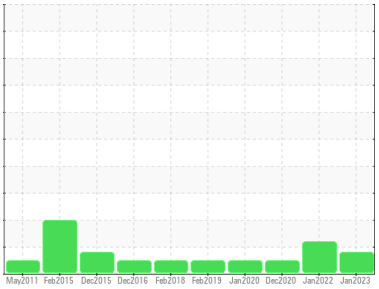
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
B304 (S/N 6404-06)
Component
Wind Turbine Gearbox
Fluid
MOBIL MOBILGEAR SHC XMP 320 (74 GAL)

DIAGNOSIS

▲ Recommendation
Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

Wear
All component wear rates are normal.

▲ Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI025173**	MHI025271	MHI017463
Sample Date		Client Info		**12 Jan 2023**	13 Jan 2022	14 Dec 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**87905**	81915	75584
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	**12**	14	18
Iron	ppm	ASTM D5185m	>200	**<1**	3	4
Chromium	ppm	ASTM D5185m	>3	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>30	**0**	0	0
Lead	ppm	ASTM D5185m	>15	**<1**	0	0
Copper	ppm	ASTM D5185m	>75	**22**	▲ 48	8
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m	>5	**---**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	3	4
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**1**	0	<1
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	485	**255**	412	424
Zinc	ppm	ASTM D5185m	0	**11**	17	14
Sulfur	ppm	ASTM D5185m		**1614**	3451	3831

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**0**	<1	0
Sodium	ppm	ASTM D5185m	>15	**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.1	**0.007**	0.005	0.004
ppm Water	ppm	ASTM D6304	>1000	**79.2**	52.8	49.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **33988**	▲ 6229	279
Particles >6µm		ASTM D7647	>1300	**1168**	94	100
Particles >14µm		ASTM D7647	>160	**26**	6	19
Particles >21µm		ASTM D7647	>40	**2**	3	6
Particles >38µm		ASTM D7647	>10	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/17/12**	▲ 20/14/10	15/14/11

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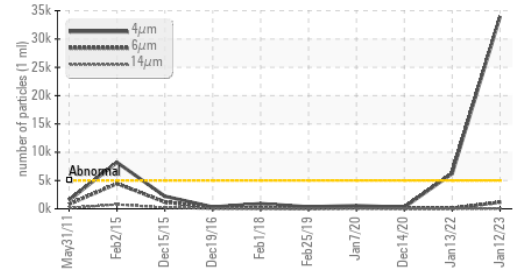
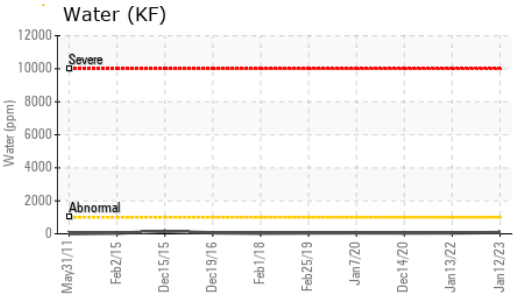
OIL ANALYSIS REPORT

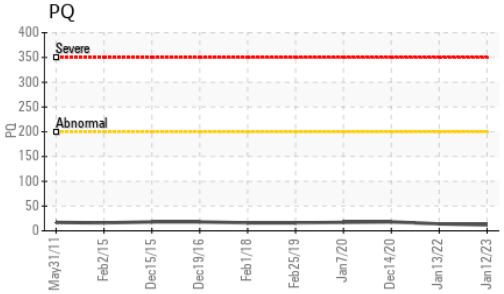
Particle Trend



Water (KF)



PQ

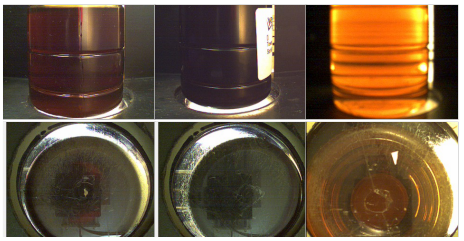


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.98**	1.43	1.309

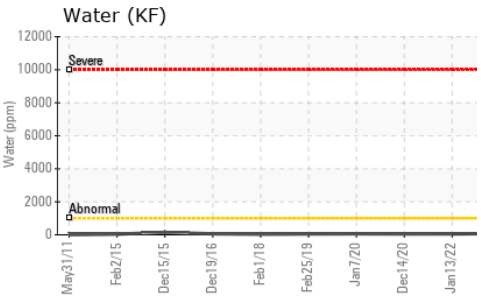
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	335	**340**	340	342

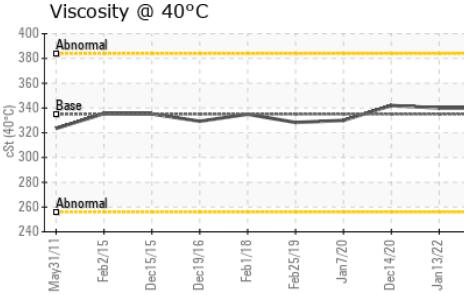
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Water (KF)

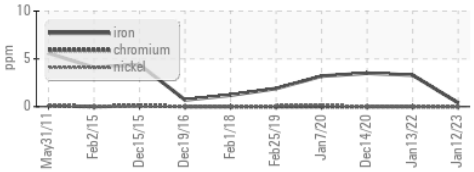


Viscosity @ 40°C

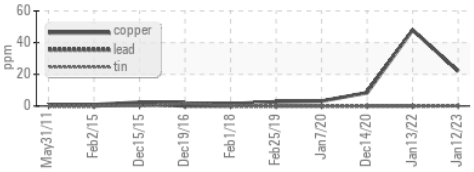


GRAPHS

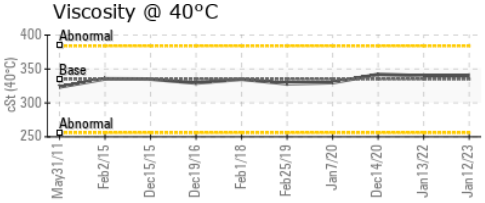
Ferrous Alloys



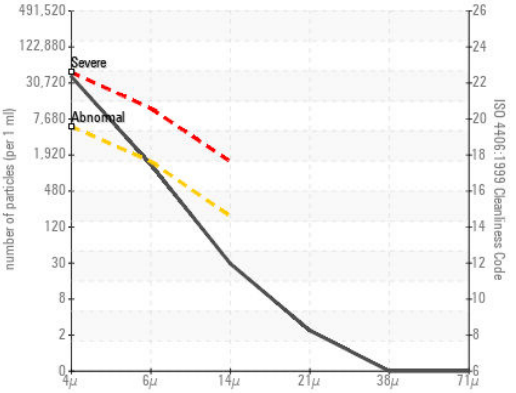
Non-ferrous Metals



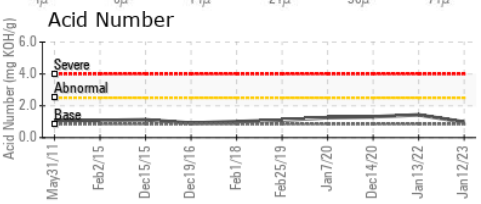
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI025173 **Received** : 14 Feb 2023
Lab Number : 05767638 **Diagnosed** : 16 Feb 2023
Unique Number : 10337246 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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