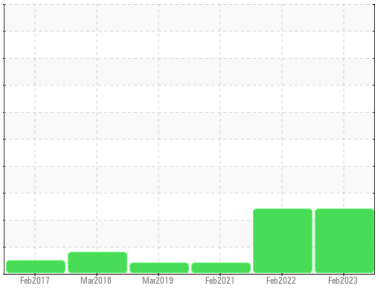
PROBLEM SUMMARY

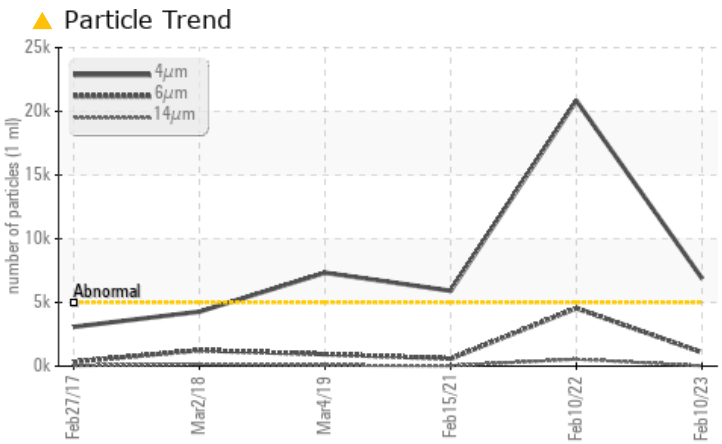
Sample Rating Trend

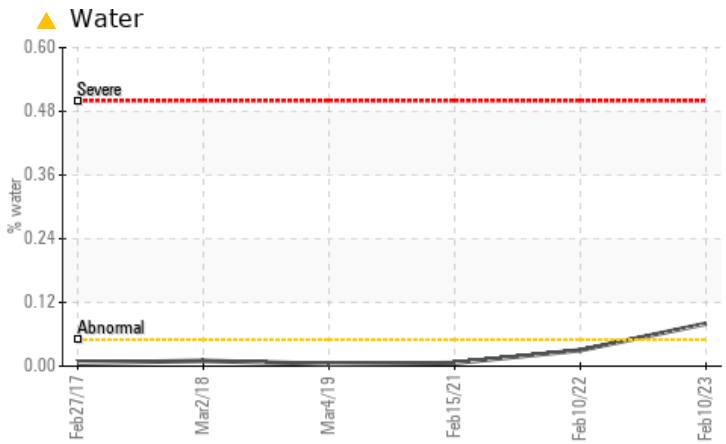


WATER

Machine Id
DIRECT CAST MAIN HYD DCMHYD
Component
Main Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (180 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	ATTENTION
Water	%	ASTM D6304	>0.05	▲ **0.080**	0.030	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **808.5**	309.1	66.3
Particles >4µm		ASTM D7647	>5000	▲ **6883**	▲ 20838	▲ 5912
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/17/11**	▲ 22/19/16	▲ 20/16/12

Customer Id: KOBPIN
Sample No.: ST44868
Lab Number: 05768796
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Contact Required	---	---	?	Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.
Other Action (see Note)	DONE	Mar 09 2023	?	No recommended actions

HISTORICAL DIAGNOSIS

10 Feb 2022 Diag: Doug Bogart

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

15 Feb 2021 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

04 Mar 2019 Diag: Don Baldridge

ISO

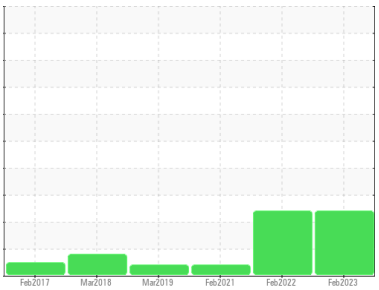
No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
DIRECT CAST MAIN HYD DCMHYD
Component
Main Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (180 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST44868**	ST37294	ST42595
Sample Date		Client Info		**10 Feb 2023**	10 Feb 2022	15 Feb 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	4	2
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>20	**6**	6	2
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	1	2
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**1**	<1	1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**4**	2	4
Calcium	ppm	ASTM D5185m	200	**58**	42	61
Phosphorus	ppm	ASTM D5185m	300	**268**	312	320
Zinc	ppm	ASTM D5185m	370	**335**	375	353
Sulfur	ppm	ASTM D5185m	2500	**2322**	1186	860

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	2	<1
Sodium	ppm	ASTM D5185m		**1**	4	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.05	▲ **0.080**	0.030	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **808.5**	309.1	66.3

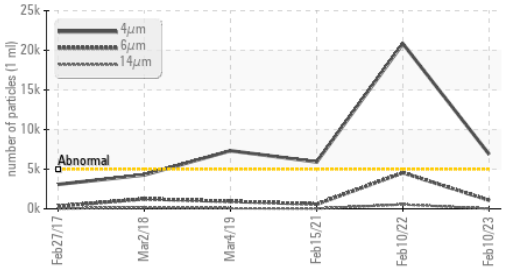
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **6883**	▲ 20838	▲ 5912
Particles >6µm		ASTM D7647	>1300	**1078**	▲ 4549	586
Particles >14µm		ASTM D7647	>160	**20**	▲ 548	31
Particles >21µm		ASTM D7647	>40	**3**	▲ 165	8
Particles >38µm		ASTM D7647	>10	**0**	▲ 25	0
Particles >71µm		ASTM D7647	>3	**0**	▲ 4	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/17/11**	▲ 22/19/16	▲ 20/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.34**	0.38	0.423

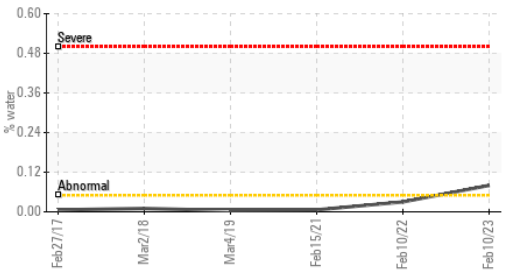
STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

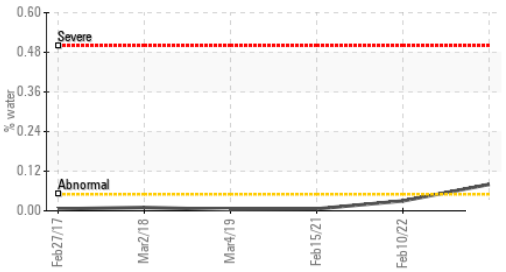
Particle Trend



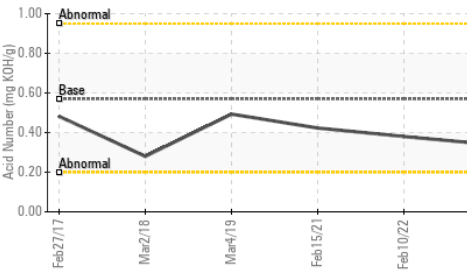
Water



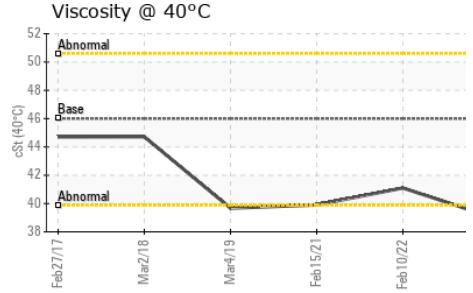
Water



Acid Number

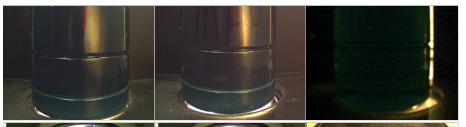
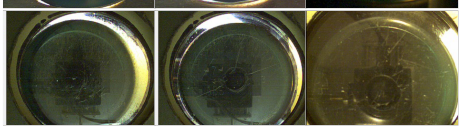


Viscosity @ 40°C



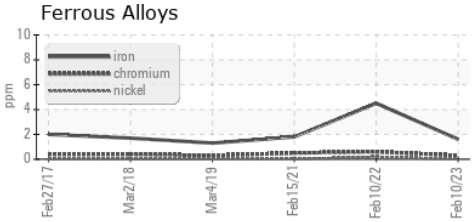
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**39.1**	41.1	39.9

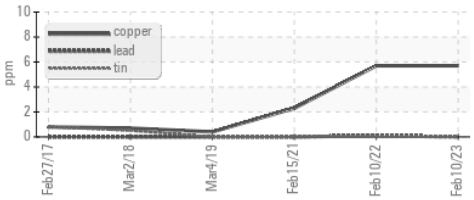
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

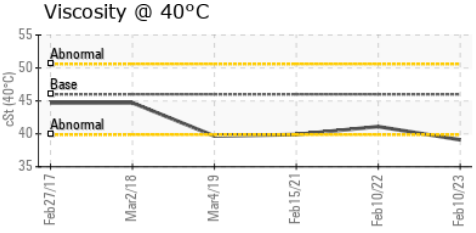
Ferrous Alloys



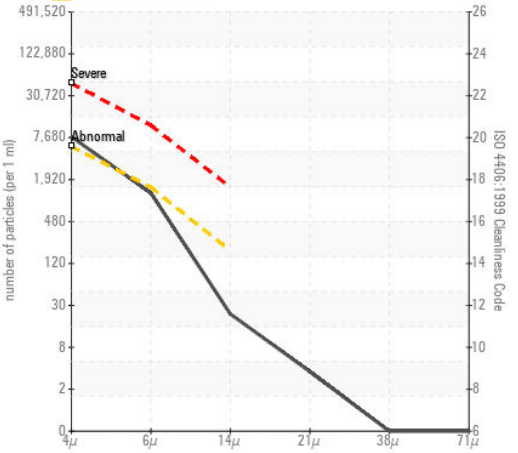
Non-ferrous Metals



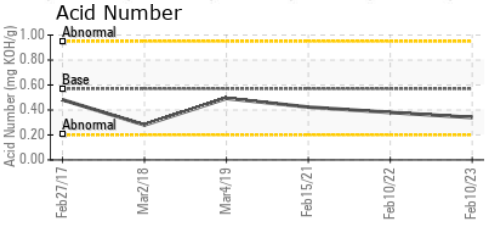
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST44868 **Received** : 15 Feb 2023
Lab Number : 05768796 **Diagnosed** : 17 Feb 2023
Unique Number : 10338404 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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