PROBLEM SUMMARY

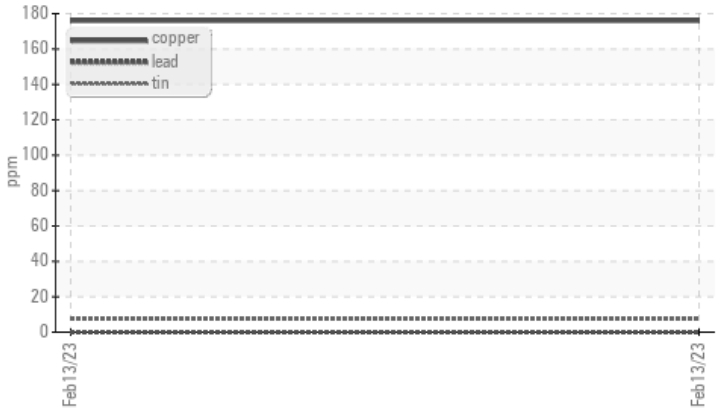
Sample Rating Trend

WEAR

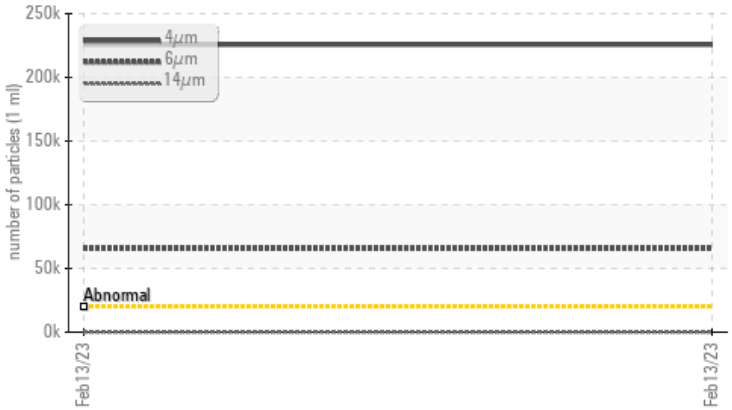
Machine Id
HT 04
Component
Agitator Gearbox
Fluid
NOT GIVEN (--- LTR)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Copper	ppm	ASTM D5185m	>50	▲ **176**	---	---
Particles >4µm		ASTM D7647	>20000	▲ **225614**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **65523**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **25/23/14**	---	---

Customer Id: KRAMASIOW
Sample No.: USP247604
Lab Number: 05769568
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Other Action (see Note)	DONE	May 17 2023	?	No recommended actions

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id
HT 04
Component
Agitator Gearbox
Fluid
NOT GIVEN (--- LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the brand and viscosity of the oil on your next sample.

Wear
The copper level is abnormal. All other component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP247604**	---	---
Sample Date		Client Info		**13 Feb 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	**58**	---	---
Chromium	ppm	ASTM D5185m	>10	**<1**	---	---
Nickel	ppm	ASTM D5185m	>10	**<1**	---	---
Titanium	ppm	ASTM D5185m		**<1**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	---	---
Lead	ppm	ASTM D5185m	>100	**0**	---	---
Copper	ppm	ASTM D5185m	>50	▲ **176**	---	---
Tin	ppm	ASTM D5185m	>10	**7**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**138**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**52**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**4**	---	---
Calcium	ppm	ASTM D5185m		**400**	---	---
Phosphorus	ppm	ASTM D5185m		**804**	---	---
Zinc	ppm	ASTM D5185m		**234**	---	---
Sulfur	ppm	ASTM D5185m		**15808**	---	---

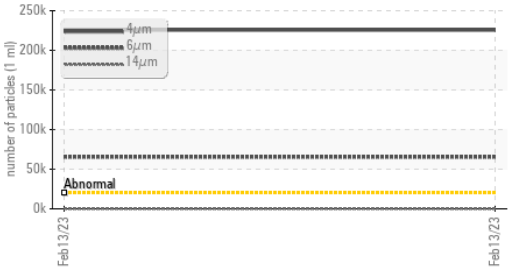
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**12**	---	---
Sodium	ppm	ASTM D5185m		**6**	---	---
Potassium	ppm	ASTM D5185m	>20	**38**	---	---
Water	%	ASTM D6304	>0.1	**0.026**	---	---
ppm Water	ppm	ASTM D6304	>1000	**268.5**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **225614**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **65523**	---	---
Particles >14µm		ASTM D7647	>640	**118**	---	---
Particles >21µm		ASTM D7647	>160	**17**	---	---
Particles >38µm		ASTM D7647	>40	**1**	---	---
Particles >71µm		ASTM D7647	>10	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **25/23/14**	---	---

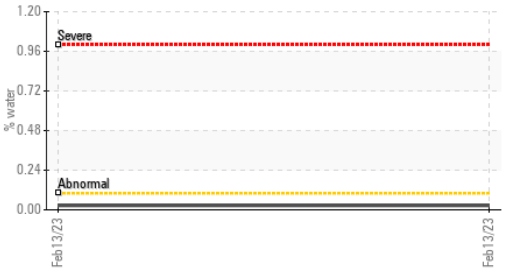
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**1.07**	---	---

OIL ANALYSIS REPORT

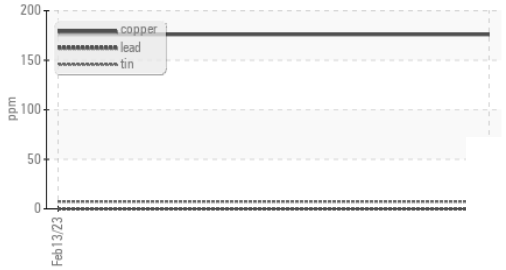
Particle Trend



Water

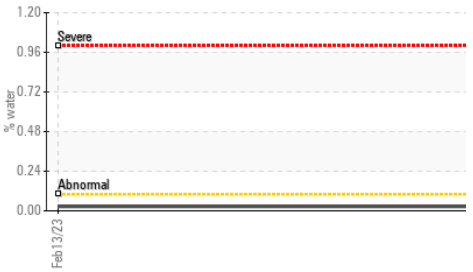


Non-ferrous Metals



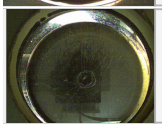
Acid Number

Water



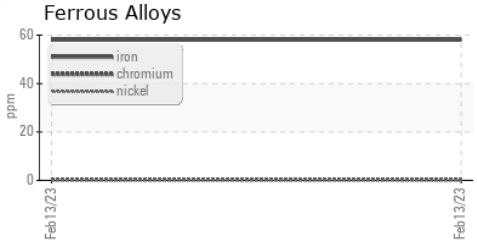
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**VLITE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**LIGHT**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.1	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**218**	---	---

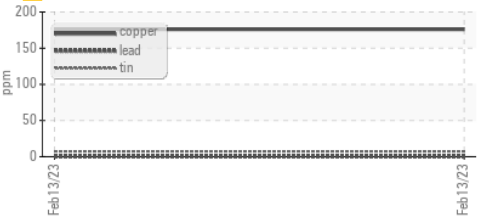
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

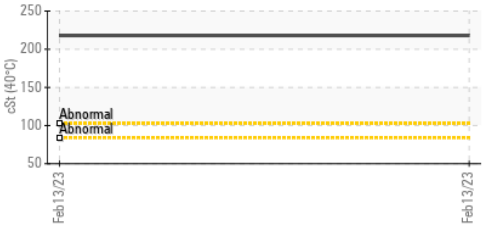
Ferrous Alloys



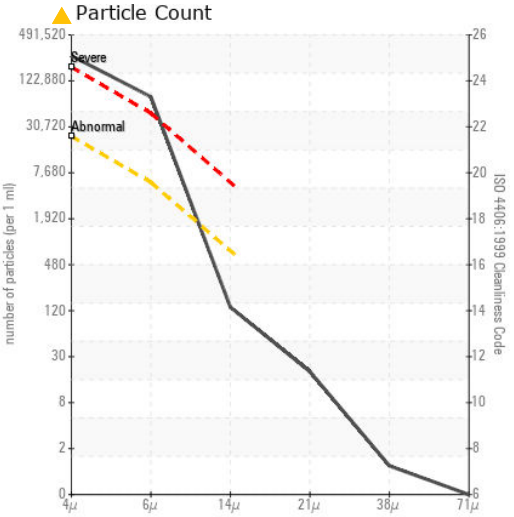
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP247604
Lab Number : 05769568
Unique Number : 10339176
Test Package : IND 2

Received : 16 Feb 2023
Diagnosed : 17 Feb 2023
Diagnostician : Doug Bogart

KraftHeinz - Mason City - Plant 8360
1022 12TH ST
MASON CITY, IA
US 50401
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: (641)421-2936