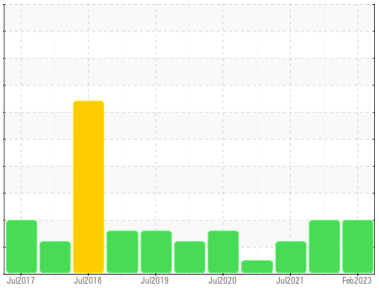
PROBLEM SUMMARY

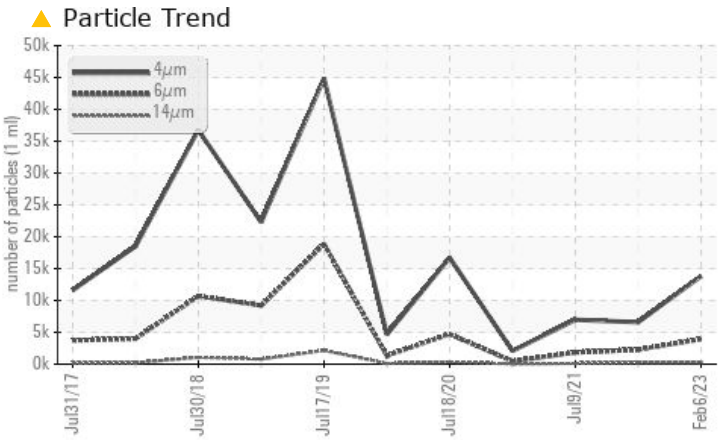
Sample Rating Trend



ISO

Machine Id
KAESER AS 30T 6024838 (S/N 1003)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ATTENTION
Particles >6µm		ASTM D7647	>1300	▲ **3922**	▲ 2258	▲ 1849
Particles >14µm		ASTM D7647	>80	▲ **271**	▲ 264	▲ 107
Particles >21µm		ASTM D7647	>20	▲ **82**	▲ 64	▲ 23
Particles >38µm		ASTM D7647	>4	▲ **6**	▲ 6	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	▲ 20/18/15	▲ 18/14

Customer Id: GLOCOR
Sample No.: KC05775405
Lab Number: 05775405
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

07 Oct 2022 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

09 Jul 2021 Diag: Jonathan Hester

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

26 Jan 2021 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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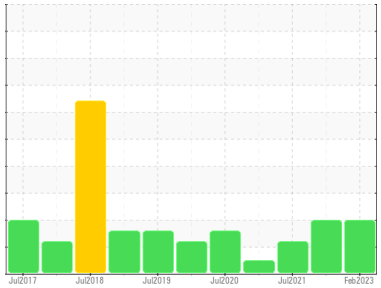
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER AS 30T 6024838 (S/N 1003)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**KC05775405**	KC05672864	KC05307250
Sample Date		Client Info		**06 Feb 2023**	07 Oct 2022	09 Jul 2021
Machine Age	hrs	Client Info		**32810**	30845	22510
Oil Age	hrs	Client Info		**0**	0	2991
Oil Changed		Client Info		**N/A**	N/A	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**<1**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**6**	23	5
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**31**	0	8
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**51**	19	40
Calcium	ppm	ASTM D5185m	2	**2**	0	3
Phosphorus	ppm	ASTM D5185m		**<1**	3	3
Zinc	ppm	ASTM D5185m		**13**	27	0

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**0**	0	<1
Sodium	ppm	ASTM D5185m		**29**	10	16
Potassium	ppm	ASTM D5185m	>20	**2**	0	2
Water	%	ASTM D6304	>0.05	**0.014**	0.013	0.025
ppm Water	ppm	ASTM D6304	>500	**147.5**	136.8	259.2

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**13810**	6585	6966
Particles >6µm		ASTM D7647	>1300	▲ **3922**	▲ 2258	▲ 1849
Particles >14µm		ASTM D7647	>80	▲ **271**	▲ 264	▲ 107
Particles >21µm		ASTM D7647	>20	▲ **82**	▲ 64	▲ 23
Particles >38µm		ASTM D7647	>4	▲ **6**	▲ 6	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/15**	▲ 20/18/15	▲ 18/14

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.39**	0.36	0.331

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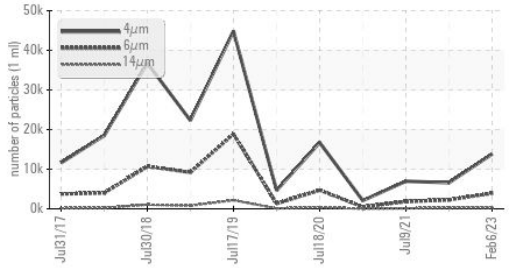
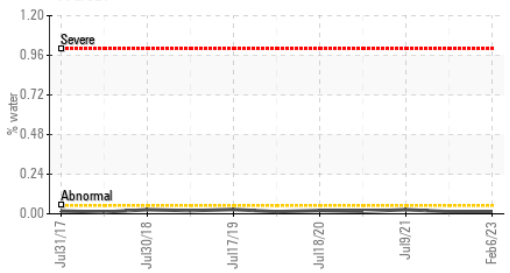
OIL ANALYSIS REPORT

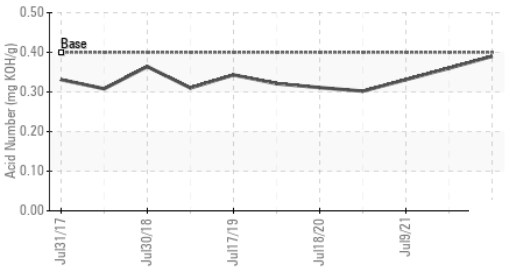
Particle Trend



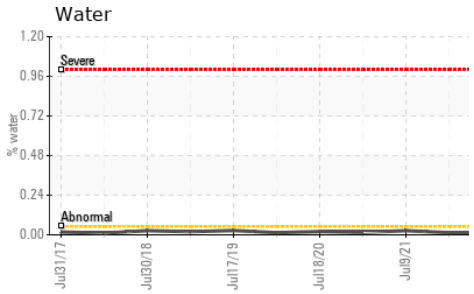
Water



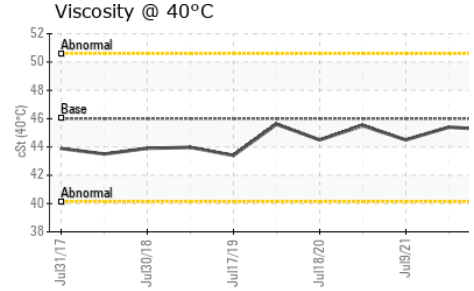
Acid Number



Water



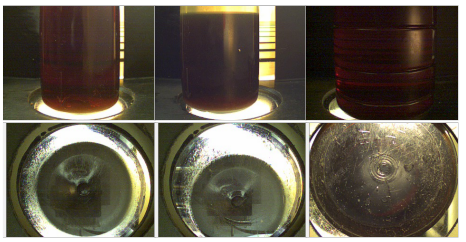
Viscosity @ 40°C



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

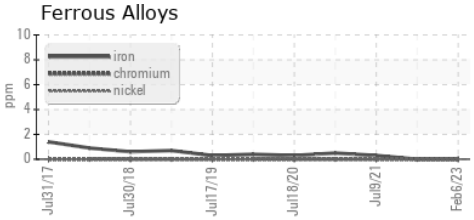
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**45.2**	45.4	44.5

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

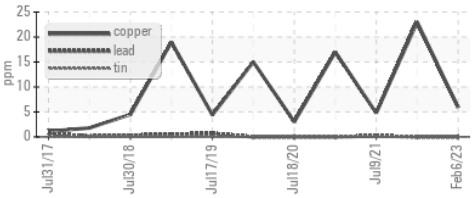


GRAPHS

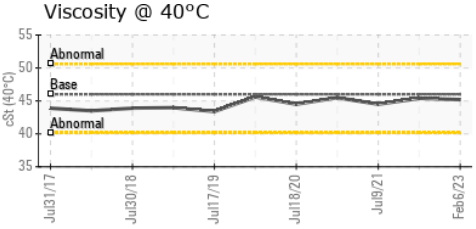
Ferrous Alloys



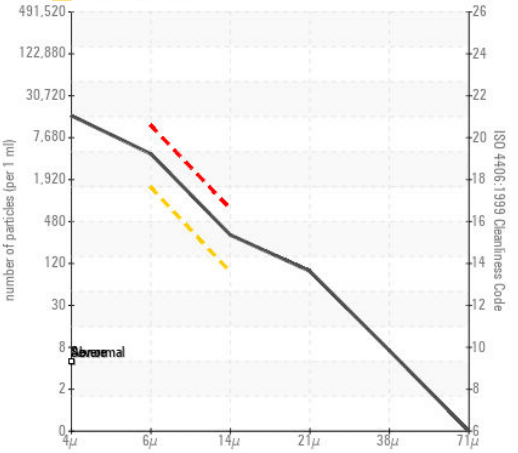
Non-ferrous Metals



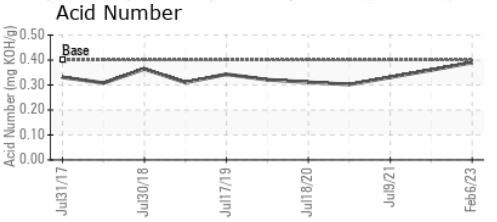
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05775405
Lab Number : 05775405
Unique Number : 10350022
Test Package : IND 2

Received : 23 Feb 2023
Diagnosed : 26 Feb 2023
Diagnostician : Don Baldridge

GLOBAL INDUSTRIAL
418 US 441 BUSINESS
CORNELIA, GA
US 30531
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)