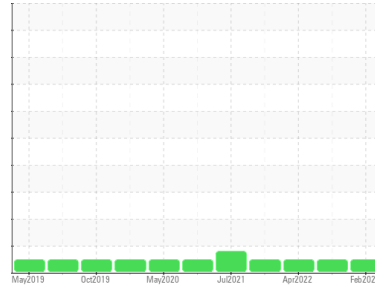




Machine Id
LIEBHERR LH50M 110225-1216
 Component
Hydraulic System
 Fluid
NOT GIVEN (--- GAL)

Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		LH05776751	LH05616310	LH05529488
Sample Date	Client Info		23 Feb 2023	14 Aug 2022	19 Apr 2022
Machine Age	hrs	Client Info	11995	11011	10488
Oil Age	hrs	Client Info	11995	0	10488
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	41	29	21
Chromium	ppm	ASTM D5185m >5	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >2	<1	<1	<1
Lead	ppm	ASTM D5185m >4	1	<1	<1
Copper	ppm	ASTM D5185m >10	3	2	2
Tin	ppm	ASTM D5185m >2	<1	<1	0
Antimony	ppm	ASTM D5185m >2	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	40	46	43
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	14	14	14
Calcium	ppm	ASTM D5185m	2088	1998	1961
Phosphorus	ppm	ASTM D5185m	707	693	679
Zinc	ppm	ASTM D5185m	867	853	839
Sulfur	ppm	ASTM D5185m	6309	5351	4411

CONTAMINANTS

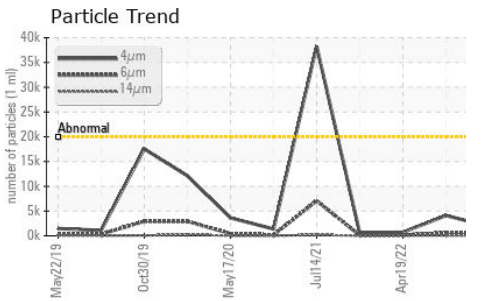
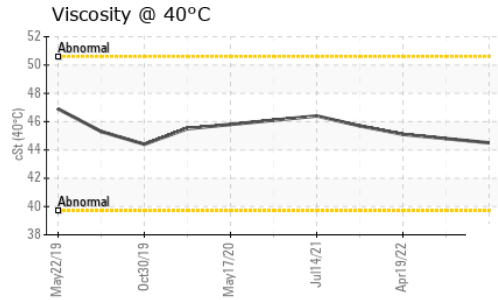
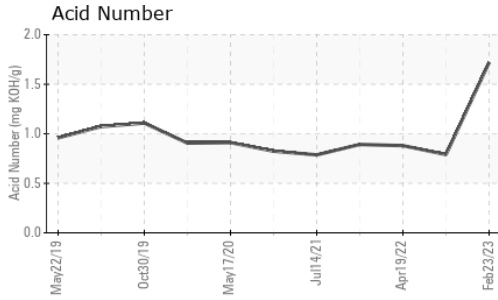
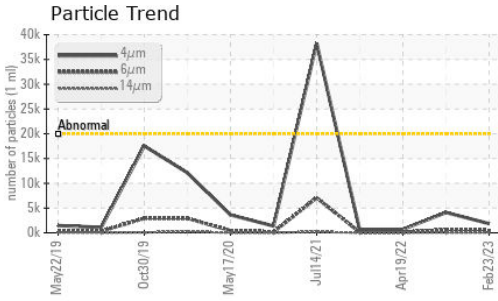
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >17	3	3	3
Sodium	ppm	ASTM D5185m	5	5	2
Potassium	ppm	ASTM D5185m >20	<1	0	2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	1856	4096	705
Particles >6µm	ASTM D7647	>5000	462	581	136
Particles >14µm	ASTM D7647	>640	30	43	20
Particles >21µm	ASTM D7647	>160	8	15	7
Particles >38µm	ASTM D7647	>40	1	0	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	18/16/12	19/16/13	17/14/11

FLUID DEGRADATION

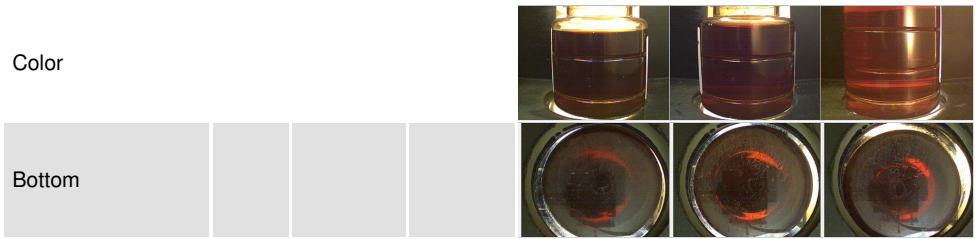
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.719	0.79	0.88



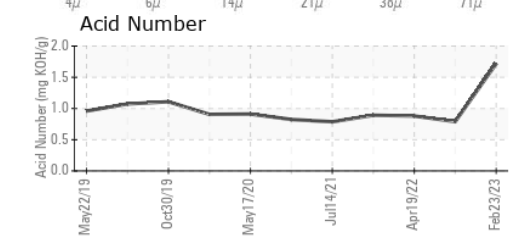
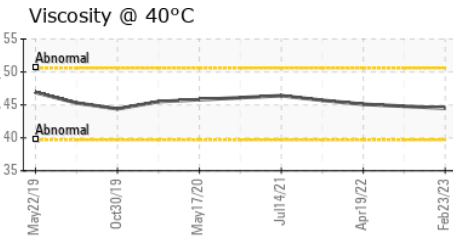
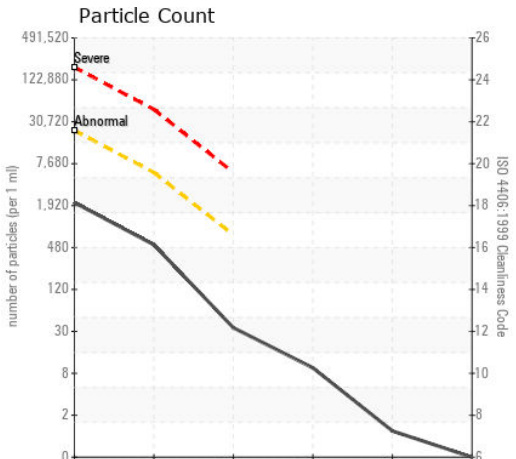
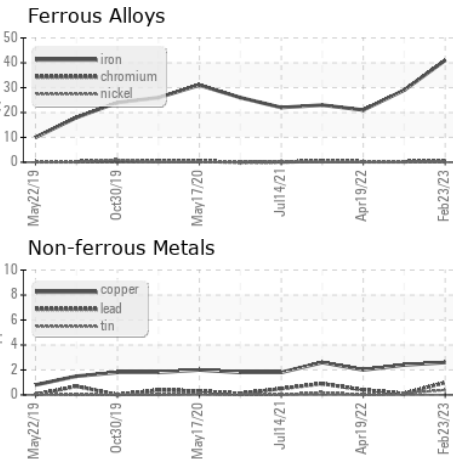
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.5	44.8	45.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LH05776751
Lab Number : 05776751
Unique Number : 10351368
Test Package : MOB 2
Received : 24 Feb 2023
Diagnosed : 01 Mar 2023
Diagnostician : Jonathan Hester

VERSO CORP - QUINNESEC MILL
 W6791 US HWY 2
 QUINNESEC, MI
 US 49876
 Contact: ERIC LARSON
 eric.larson@versoco.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)