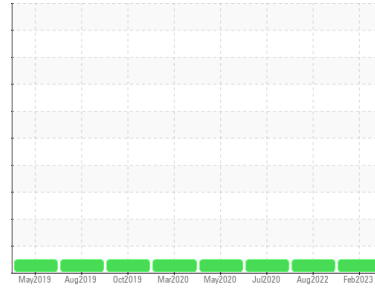




Machine Id  
**LIEBHERR LH50M 110225-1216**  
 Component  
**Swing Drive**  
 Fluid  
**GEAR OIL SAE 80W90 (--- GAL)**



**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The condition of the oil is acceptable for the time in service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>LH05776956</b>	LH05617410	LHMC163630
Sample Date	Client Info		<b>23 Feb 2023</b>	14 Aug 2022	14 Jul 2020
Machine Age	hrs	Client Info	<b>11995</b>	11011	7927
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >1450	<b>282</b>	108	28
Chromium	ppm	ASTM D5185m >11	<b>3</b>	<1	<1
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185m >4	<b>1</b>	1	0
Lead	ppm	ASTM D5185m >4	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >542	<b>54</b>	30	8
Tin	ppm	ASTM D5185m >38	<b>5</b>	<1	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 400	<b>3</b>	10	147
Barium	ppm	ASTM D5185m 200	<b>&lt;1</b>	2	0
Molybdenum	ppm	ASTM D5185m 12	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>2</b>	1	<1
Magnesium	ppm	ASTM D5185m 12	<b>&lt;1</b>	<1	2
Calcium	ppm	ASTM D5185m 150	<b>10</b>	15	4
Phosphorus	ppm	ASTM D5185m 1650	<b>2099</b>	2233	816
Zinc	ppm	ASTM D5185m 125	<b>18</b>	17	11
Sulfur	ppm	ASTM D5185m 22500	<b>31508</b>	27829	11230

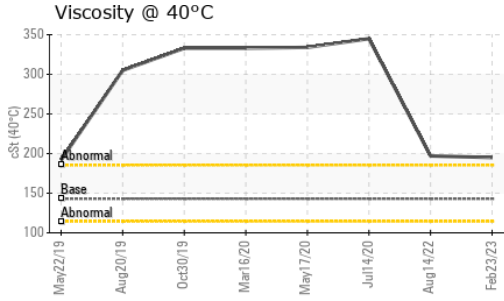
**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	3	<1
Sodium	ppm	ASTM D5185m >170	<b>2</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1

**VISUAL**

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	0.2%	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

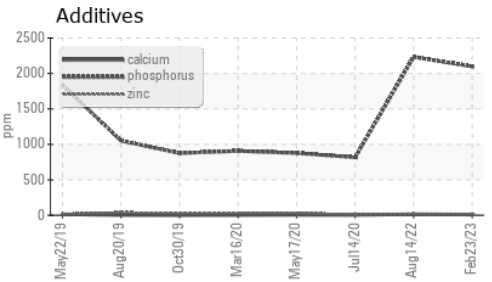
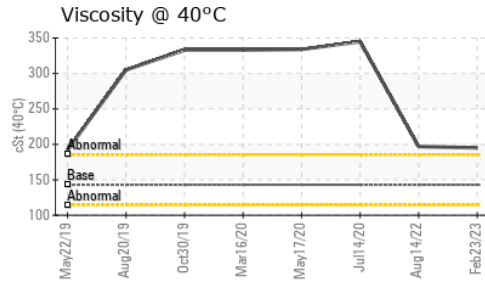
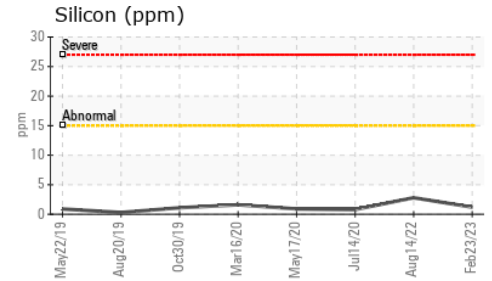
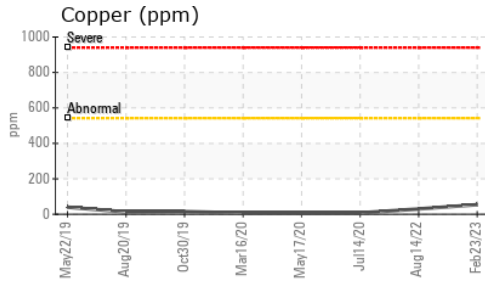
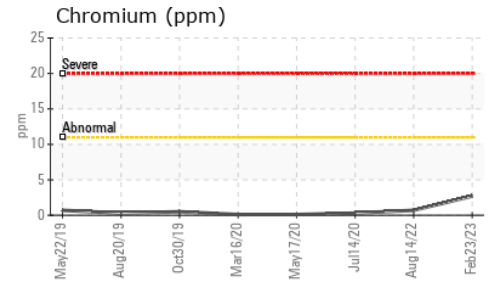
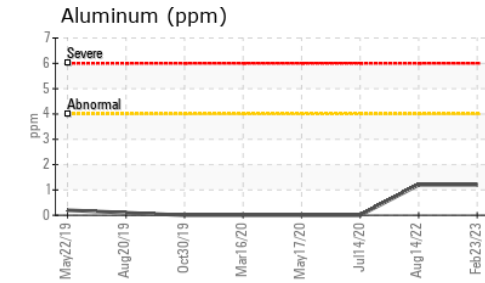
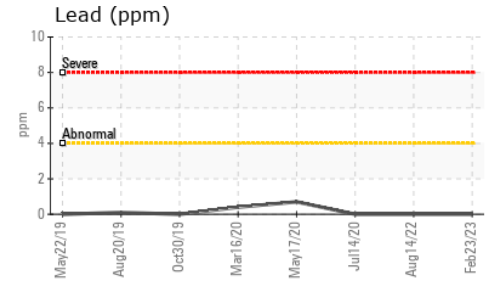
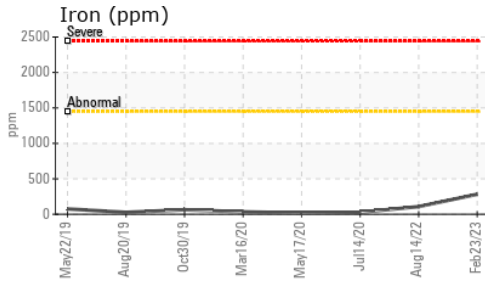


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	143	<b>195</b>	197	345

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH05776956 **Received** : 24 Feb 2023  
**Lab Number** : **05776956** **Diagnosed** : 27 Feb 2023  
**Unique Number** : 10351573 **Diagnostician** : Wes Davis  
**Test Package** : MOB 1

**VERSO CORP - QUINNESEC MILL**  
 W6791 US HWY 2  
 QUINNESEC, MI  
 US 49876  
 Contact: ERIC LARSON  
 eric.larson@versoco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: