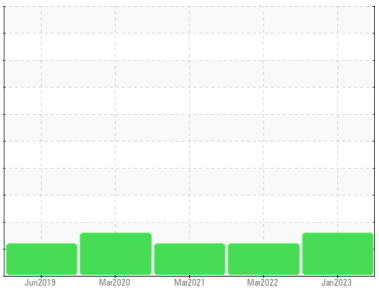
KAESER COMPRESSORS
Built for a lifetime.

# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Machine Id
## KAESER BSD 60T 6399643 (S/N 1233)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of particulates present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **KCP49124** | KCP38496 | KCP00947 |
| Sample Date | | Client Info | | **27 Jan 2023** | 08 Mar 2022 | 26 Mar 2021 |
| Machine Age | hrs | Client Info | | **16763** | 13664 | 10695 |
| Oil Age | hrs | Client Info | | **3099** | 2969 | 3300 |
| Oil Changed | | Client Info | | **Changed** | Changed | Changed |
| Sample Status | | | | **ABNORMAL** | ABNORMAL | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **<1** | <1 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | **0** | <1 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >10 | **<1** | 1 | 0 |
| Lead | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | **7** | 7 | 10 |
| Tin | ppm | ASTM D5185m | >10 | **<1** | 1 | 0 |
| Antimony | ppm | ASTM D5185m | | **---** | --- | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 0 | **0** | 0 | <1 |
| Barium | ppm | ASTM D5185m | 90 | **2** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 100 | **38** | 47 | 27 |
| Calcium | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 0 | **8** | 6 | 2 |
| Zinc | ppm | ASTM D5185m | 0 | **21** | 21 | 56 |
| Sulfur | ppm | ASTM D5185m | 23500 | **19389** | 18080 | 18639 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **<1** | <1 | 2 |
| Sodium | ppm | ASTM D5185m | | **23** | 30 | 11 |
| Potassium | ppm | ASTM D5185m | >20 | **8** | 7 | 7 |
| Water | % | ASTM D6304 | >0.05 | **0.026** | 0.029 | 0.019 |
| ppm Water | ppm | ASTM D6304 | >500 | **268.3** | 294.2 | 192.3 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **27243** | 23345 | 7235 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **3121** | ▲ 7114 | ▲ 1964 |
| Particles >14µm | | ASTM D7647 | >80 | ▲ **238** | ▲ 829 | ▲ 211 |
| Particles >21µm | | ASTM D7647 | >20 | ▲ **76** | ▲ 231 | ▲ 71 |
| Particles >38µm | | ASTM D7647 | >4 | **4** | 2 | 4 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | ▲ **22/19/15** | ▲ 20/17 | ▲ 18/15 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.0 | **0.33** | 0.26 | 0.402 |

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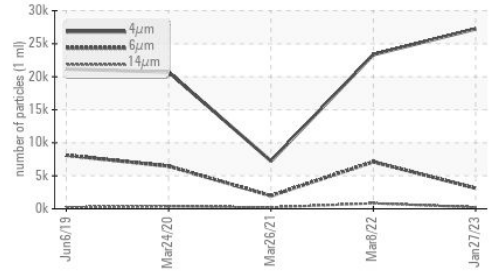
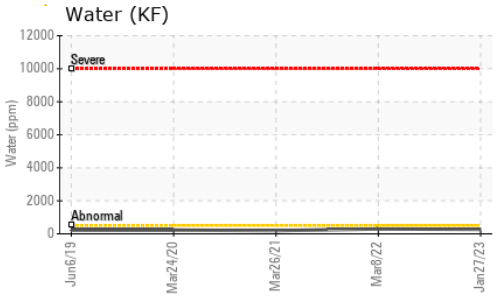
# OIL ANALYSIS REPORT

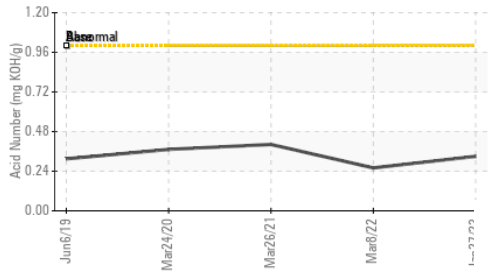
Particle Trend



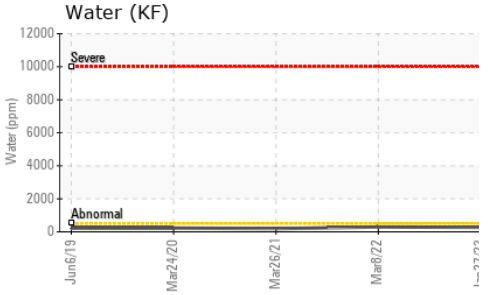

Water (KF)



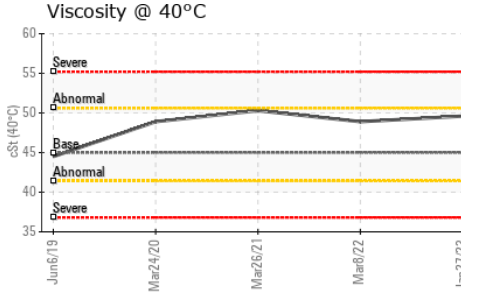

Acid Number




Water (KF)



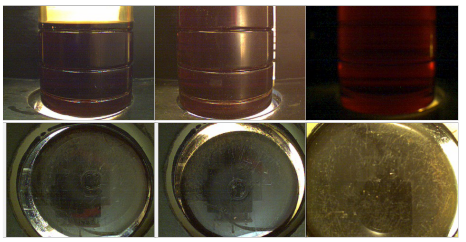

Viscosity @ 40°C




| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | LIGHT | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

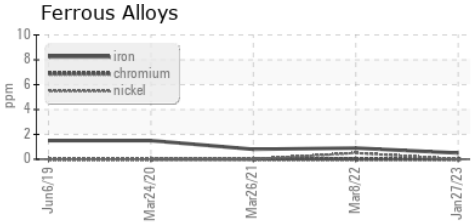
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 45 | **49.6** | 48.9 | 50.3 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | | | | |
| Bottom | | | | | |

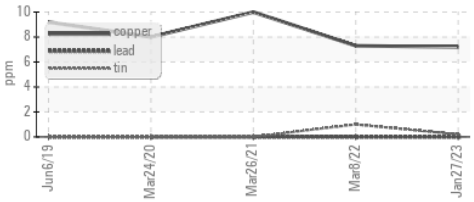


## GRAPHS

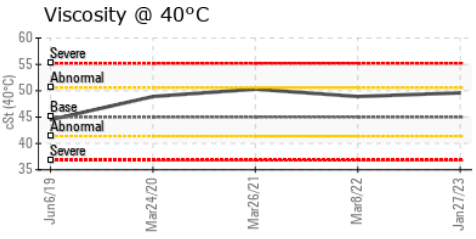
Ferrous Alloys



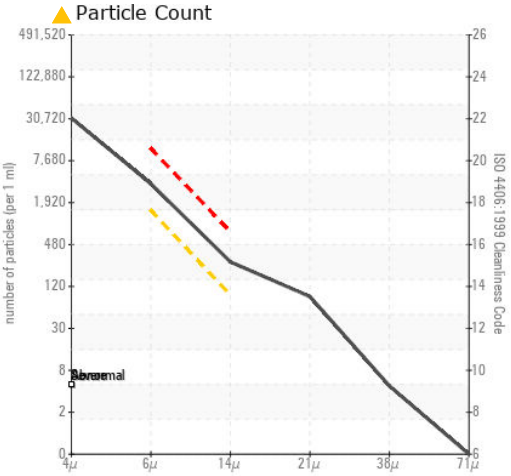

Non-ferrous Metals



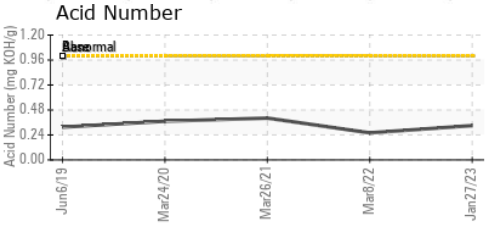

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : KCP49124
**Lab Number** : 05778239
**Unique Number** : 10357909
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**Received** : 27 Feb 2023
**Tested** : 28 Feb 2023
**Diagnosed** : 01 Mar 2023 - Don Baldridge

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**CHEP - MEDRANO**
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F:

Report Id: CHEFAIGA [WUSCAR] 05778239 (Generated: 04/06/2024 14:33:09) Rev: 1

Contact/Location: C. HIMA - CHEFAIGA