

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

DPO Machine Id KAESER AC-1008 - MAPEI CORP (S/N 1049) Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

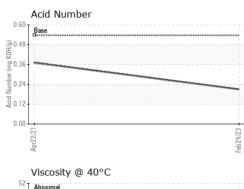
Fluid Condition

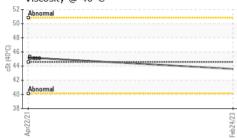
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Apr2021	Feb2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05785095	UCH05240226	
Sample Date		Client Info		24 Feb 2023	22 Apr 2021	
Machine Age	hrs	Client Info		0	85043	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	nnm	ASTM D5185m	>50	<1	1	
Chromium	ppm	ASTM D5185m		0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>3 >2	0	<1	
Aluminum	ppm	ASTM D5185m		۰ <1	0	
Lead	ppm		>10 >10		0	
	ppm	ASTM D5185m ASTM D5185m		0 3	2	
Copper	ppm			0	2	
Tin	ppm	ASTM D5185m	>10		0	
Antimony Vanadium	ppm	ASTM D5185m ASTM D5185m			0	
Cadmium	ppm	ASTM D5185m		<1 0	0	
	ppm			-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.1	0	<1	
Barium	ppm	ASTM D5185m	0.8	0	3	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.9	<1	<1	
Magnesium	ppm	ASTM D5185m	0	1	26	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	409	231	5	
Zinc	ppm	ASTM D5185m	0	0	0	
Sulfur	ppm	ASTM D5185m	1290	2468	15438	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	2	
Sodium	ppm	ASTM D5185m		1	9	
Potassium	ppm	ASTM D5185m	>20	0	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.21	0.371	



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White Metal	scalar	*Visual	NONE	LIGHT	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate		*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris		*Visual	NONE	LIGHT	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance		*Visual	NORML	NORML	NORML	
Odor		*Visual	NORML	NORML	NORML	
Emulsified Water		*Visual	>0.05	NEG	NEG	
Free Water		*Visual		NEG	NEG	
FLUID PROPERT			limit/base			history
Visc @ 40°C		method ASTM D445	44.56	current 43.6	history1 45.2	history2
						histow.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				E		no image
Bottom					-/0.1	no image
Ferrous Alloys						
iron chromium nickel			24/23			
iron	5		Feb24/23			
iron hickel	5		Feb24/23			
Viscosity @ 40°C	5		Feb24/23	Acid Number		
iron chromium nickel Non-ferrous Metals	5		Feb24/23	Acid Number		
Viscosity @ 40°C	5		Feb24/23	Acid Number		
iron nickel Non-ferrous Metals	5		Feb24/23	Acid Number		
Viscosity @ 40°C	5		Feb24/23	Acid Number		
Non-ferrous Metals	5		(0,0.00 (0,0.00 (0,0.00 (0,0.00 (0,0.00 (0,0.00)	Base		
Viscosity @ 40°C	5		0.60 90.00 K0H(0) 90.048 90.02 K0H(0) 90.02	Acid Number		

To discuss this sample report, * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (630)960-3931

Certificate L2367

Laboratory

Sample No. Lab Number **Unique Number Test Package**