

OIL ANALYSIS REPORT

AC-5 (S/N AIF059824)

Air Compressor

ATLAS COPCO ROTO Z FLUID (--- GAL)

Sample Rating Trend



DIAGNOSIS
Recommendation Resample at the next service interval to monitor.
Wear All component wear rates are normal.
Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Aug2022	Mar2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM26833	USPM23965	
Sample Date		Client Info		09 Mar 2023	21 Aug 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	<1	0	
Chromium	ppm	ASTM D5185m	>15	0	0	
Nickel	ppm	ASTM D5185m	>6	<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	2	1	
Lead	ppm	ASTM D5185m	>20	<1	0	
Copper	ppm	ASTM D5185m	>80	0	0	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	<1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	<1	
Calcium	ppm	ASTM D5185m		<1	<1	
Phosphorus	ppm	ASTM D5185m		521	570	
Zinc	ppm	ASTM D5185m		<1	2	
Sulfur	ppm	ASTM D5185m		659	713	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>12	1	<1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	<1	0	
Water	%	ASTM D6304	>0.1	0.005	0.005	
ppm Water	ppm	ASTM D6304	>1000	51.1	51.5	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	770	2 0904	
Particles >6µm		ASTM D7647	>2500	226	830	
Particles >14µm		ASTM D7647	>320	20	37	
Particles >21µm		ASTM D7647	>80	4	8	
Particles >38µm		ASTM D7647	>20	0	0	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/11	<u>22/17/12</u>	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	ma 1/011/a	ACTM DODAE		0.21	0.05	

Acid Number (AN)

mg KOH/g ASTM D8045

0.35

0.31



OIL ANALYSIS REPORT

