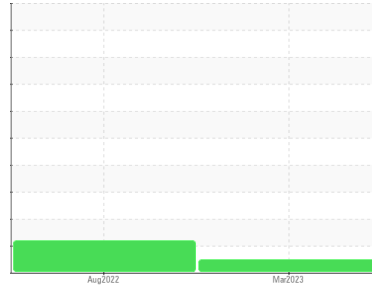




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
AC-6 (S/N 18393)

Component
Air Compressor

Fluid
INGERSOLL-RAND TURBOBLEND 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM26834	USPM23966	---
Sample Date	Client Info	09 Mar 2023	21 Aug 2022	---
Machine Age	hrs Client Info	0	0	---
Oil Age	hrs Client Info	0	0	---
Oil Changed	Client Info	N/A	N/A	---
Sample Status		NORMAL	ABNORMAL	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >50	0	0	---
Chromium	ppm ASTM D5185m >4	0	0	---
Nickel	ppm ASTM D5185m >4	<1	0	---
Titanium	ppm ASTM D5185m	0	0	---
Silver	ppm ASTM D5185m	0	<1	---
Aluminum	ppm ASTM D5185m >10	1	<1	---
Lead	ppm ASTM D5185m >20	0	0	---
Copper	ppm ASTM D5185m >40	<1	<1	---
Tin	ppm ASTM D5185m >5	0	0	---
Vanadium	ppm ASTM D5185m	0	0	---
Cadmium	ppm ASTM D5185m	0	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	0	---
Barium	ppm ASTM D5185m	0	<1	---
Molybdenum	ppm ASTM D5185m	0	0	---
Manganese	ppm ASTM D5185m	0	0	---
Magnesium	ppm ASTM D5185m	0	0	---
Calcium	ppm ASTM D5185m	0	0	---
Phosphorus	ppm ASTM D5185m	79	0	---
Zinc	ppm ASTM D5185m	0	0	---
Sulfur	ppm ASTM D5185m	84	6	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	<1	<1	---
Sodium	ppm ASTM D5185m	0	0	---
Potassium	ppm ASTM D5185m >20	<1	0	---
Water	% ASTM D6304 >0.6	0.014	0.011	---
ppm Water	ppm ASTM D6304 >6000	147.6	113.8	---

FLUID CLEANLINESS

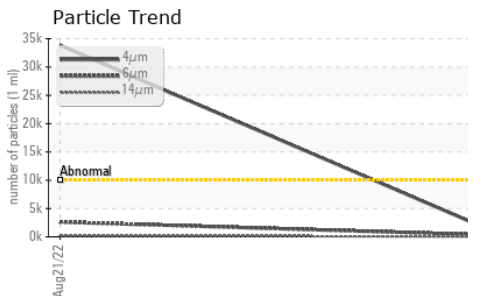
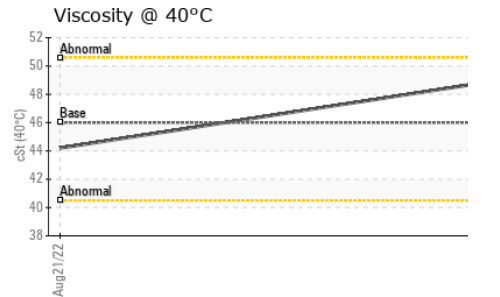
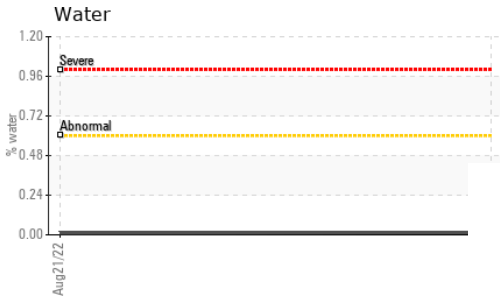
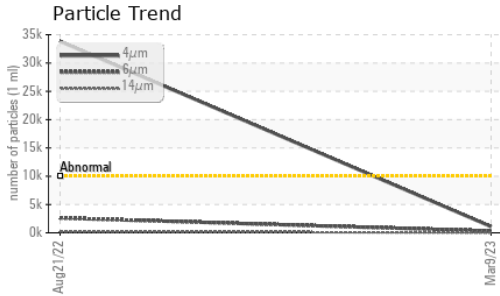
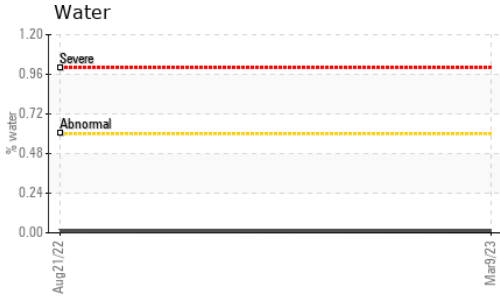
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	1092	▲ 33828	---
Particles >6µm	ASTM D7647 >2500	314	▲ 2611	---
Particles >14µm	ASTM D7647 >320	28	209	---
Particles >21µm	ASTM D7647 >80	4	57	---
Particles >38µm	ASTM D7647 >20	0	4	---
Particles >71µm	ASTM D7647 >4	0	0	---
Oil Cleanliness	ISO 4406 (c) >20/18/15	17/15/12	▲ 22/19/15	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.25	0.20	---



OIL ANALYSIS REPORT



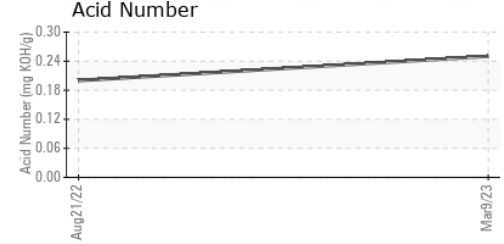
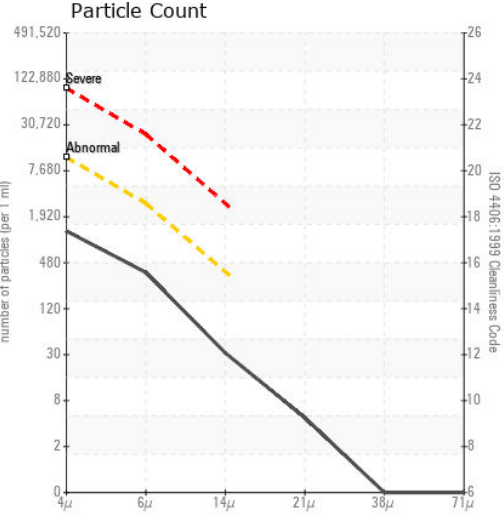
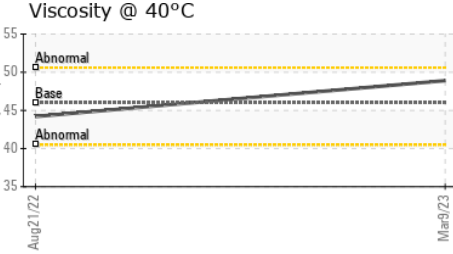
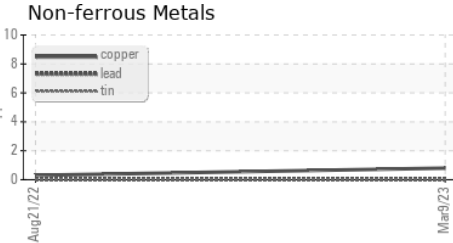
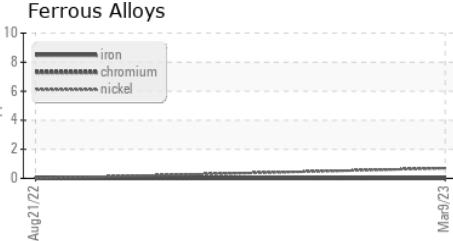
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.6	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	48.9	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM26834
Lab Number : 05788562
Unique Number : 10373233
Test Package : IND 2

KraftHeinz - Winchester - Plant 8342
 220 Park Center Drive
 Winchester, VA
 US 22603
 Contact: Wayne Griffith
 gewdg00@kraftheinz.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: