

PROBLEM SUMMARY

Area ContiTech USA_Lincoln #5 Calender Middle Roll Component

Gear Drive Fluid MOBIL SHC 632 (--- GAL)

COMPONENT CONDITION SUMMARY





Aq/221 Ma2023

WEAR

Sample Rating Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	NORMAL			
PQ		ASTM D8184		e 493					
Iron	ppm	ASTM D5185m	>150	• 599	149	45			
Particles >4µm		ASTM D7647	>20000	e 269763					
Particles >6µm		ASTM D7647	>5000	e 240628					
Particles >14µm		ASTM D7647	>640	e 107798					
Particles >21µm		ASTM D7647	>160	9 35701					
Particles >38µm		ASTM D7647	>40	🛑 1665					
Particles >71µm		ASTM D7647	>10	<mark> 1</mark> 2					
Oil Cleanliness		ISO 4406 (c)	>21/19/16	e 25/25/24					

Customer Id: CON4021LIN Sample No.: SBP0000553 Lab Number: 05792026 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Inspect Wear Source			?	We advise that you inspect for the source(s) of wear.				
Change Filter			?	We recommend you service the filters on this component if applicable.				
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.				

HISTORICAL DIAGNOSIS



26 Apr 2021 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





03 Apr 2018 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ContiTech USA_Lincoln #5 Calender Middle Roll Component

Gear Drive Fluic MOBIL SHC 632 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

🛡 Wear

Moderate concentration of visible metal present. Gear wear is indicated.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.



		methou	iiiiii/base	current	mistory	Thistoryz	
Sample Number		Client Info		SBP0000553	SBP16367027	SBP08363011	
Sample Date		Client Info		10 Mar 2023	26 Apr 2021	03 Apr 2018	
Machine Age	hre	Client Info		0	0	0	
	hre	Client Info		0	0	0	
Oil Changed	1115	Client Info				U	
		Client Inio			N/A	Not Chango	
Sample Status				SEVERE	NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
PQ		ASTM D8184		• 493			
Iron	ppm	ASTM D5185m	>150	e 599	149	45	
Chromium	ppm	ASTM D5185m	>10	5	2	0	
Nickel	maa	ASTM D5185m	>10	3	1	0	
Titanium	naa	ASTM D5185m		0	0	0	
Silver	nom	ASTM D5185m		0	0	0	
Aluminum	nom	ASTM D5185m	>25	1	0	0	
Lood	ppm	ACTM D5105m	> 100	0	1	0	
Connor	ppin	ACTM DE105m	>100	7	1	0	
Copper	ррпп	ASTM D5165III	>00<	/	4	0	
Tin	ppm	ASTM D5185m	>10	U	0	0	
Vanadium	ppm	ASTM D5185m		0	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<1	1	0	
Barium	ppm	ASTM D5185m		0	0	0	
Molybdenum	ppm	ASTM D5185m		1	1	1	
Manganese	ppm	ASTM D5185m		4	0	0	
Magnesium	ppm	ASTM D5185m		2	0	0	
Calcium	ppm	ASTM D5185m		3	3	0	
Phosphorus	maa	ASTM D5185m		311	338	317	
Zinc	nom	ASTM D5185m		31	18	3	
Sulfur	maa	ASTM D5185m		702			
		mathad	limit/booo	ourropt	biotomut	biotory ()	
CONTAIMINANTS		methoa	iimii/base	current	nistory i	nistoryz	
Silicon	ppm	ASTM D5185m	>50	20	21	18	
Sodium	ppm	ASTM D5185m		2	2	0	
Potassium	ppm	ASTM D5185m	>20	2	0	0	
Chlorine	ppm	ASTM D5185m			0	0	
Water	%	ASTM D6304	>0.1	0.005	0	0	
ppm Water	ppm	ASTM D6304	>1000	51.9			
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2	
Particles >4um		ASTM D7647	>20000	269763			
Particles >6um		ASTM D7647	>5000	240628			
Particles >14um		ASTM D7647	>640	107798			
Particles >21um		ASTM D76/7	>160	a 35701			
Particles > 29um			>100	● 166F			
ranicies >30µm			>40				
		ASTIVI D7647	>10				
Oil Cleanliness		ISO 4406 (c)	>21/19/16	= 25/25/24			



OIL ANALYSIS REPORT

PQ			FLUID DEGRAD	DATION	method	limit/base	current	history1	histor
			Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	0.41	0.42
			VISUAL		method	limit/base	current	history1	histor
Severe			White Metal	scalar	*Visual	NONE	MODER		
Abnormal			Yellow Metal	scalar	*Visual	NONE	NONE		
			Precipitate	scalar	*Visual	NONE	NONE		
c7/01		10/23	Silt	scalar	*Visual	NONE	NONE		
MI		Mar	Debris	scalar	*Visual	NONE	LIGHT		
Particle Trend			Sand/Dirt	scalar	*Visual	NORM	NORM		
4μm]			Odor	scalar	*Visual	NORMI	NORMI		
 			Emulsified Water	scalar	*Visual	>0.1	NEG		
			Free Water	scalar	*Visual		NEG		
			FI UID PROPER	TIFS	method	limit/base	current	historv1	histo
Abnormal			Visc @ 40°C	cSt	ASTM D445	325.8	282	286.6	316.9
7	26/21-	0/23	SAMPLE IMAGE	ES	method	limit/base	current	history1	histo
ð Water	Apr2	Marl							
Severe			Color				1	no image	no imag
			Bottom					no image	no imag
Abnormal			GRAPHS						
	r26/21	10/23	Ferrous Alloys				Particle Cour	ıt	
A	Ap	Mar	600 iron 1		/	491,520	Severe		
Ferrous Alloys		E	400 - chromium			122,880			
iron		/	200			30,720	Abnormal		
nickel				21		S = 7,680	1	•	<hr/>
			Apr3/	Apr26/		(per 1)/0/)-		
	/	-	Non-ferrous Meta	als		480		•	
				-		121 121			
			E r			- unmpe			/
pr3/18	126/21						1		
d.	Ap		0	And and the second s		5			
Acid Number			pr3/18	ır26/21		r10/23	-		
				AF		Ψ (4μ 6μ	14µ 21µ	38µ
			Viscosity @ 40°C				Acid Number		150
		~	360 - Abnormal			HOX S			
		t (40°C	340 Base			<u>ຍ</u> ັ0.40	-		
		ß	300 Abnormal			g 0.20			
			280	21		0.0 Acid	 ۴	21+	
10	26/21		Apr3/	Apr26/		/lar10/,	Apr3/	Apr26/	
		Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - : SBP0000553 : 05792026 : 10376697	501 Madia Received Diagnos Diagnost	son Ave., Ca 1 : 15 ed : 19 ician : Dou	≥ Mar 2023 Mar 2023 Mar 2023 ug Bogart	3 Co	ntiTech USA Lin	ncoln - 71 4021 N 561 Lincolr US 6
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