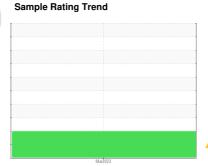


OIL ANALYSIS REPORT





Machine Id MAX Component **Hydraulic System**

AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
	W C I I O I V		IIIIIIIIIIIII		,	matoryz
Sample Number		Client Info		Y2K0001409		
Sample Date	laua	Client Info		20 Mar 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		N/A		
Oil Changed		Cilent inio		ABNORMAL		
Sample Status				ADNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	3		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	<1		
Calcium	ppm	ASTM D5185m	200	99		
Phosphorus	ppm	ASTM D5185m	300	355		
Zinc	ppm	ASTM D5185m	370	423		
Sulfur	ppm	ASTM D5185m	2500	1047		
CONTAMINANTS	}	method	limit/base	current	history1	history2
Silicon	nnm	ASTM D5185m	>15	2		
Sodium	ppm	ASTM D5185m	>10	0		
Potassium		ASTM D5185m	>20	1		
	ppm					
Water ppm Water	% ppm	ASTM D6304 ASTM D6304	>0.05 >500	0.002 18.9		
FLUID CLEANLIN			limit/base		historya	hioton/2
	IESS	method		current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 131219 ▲ 40005		
Particles >6µm		ASTM D7647	>1300	▲ 48805 ▲ 245		
Particles >14µm		ASTM D7647	>160	▲ 845 ▲ 433		
Particles >21µm		ASTM D7647	>40	<u> 138</u>		
Particles >38µm		ASTM D7647	>10	3		
Particles >71μm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>4</u> 24/23/17		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.36		



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