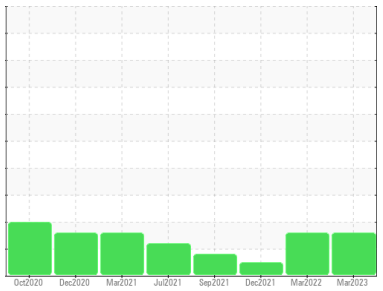
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Red Bluff Plant/Cryogenic/Compressor
Machine Id
GEA FES C-261
Component
Rotary Compressor
Fluid
SUMMIT PGI 100 (250 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO90002294**	TO90000693	TO90001650
Sample Date		Client Info		**14 Mar 2023**	08 Mar 2022	20 Dec 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	**8**	6	4
Chromium	ppm	ASTM D5185m	>10	**1**	0	0
Nickel	ppm	ASTM D5185m		**1**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>3	**1**	<1	0
Lead	ppm	ASTM D5185m	>4	**0**	0	<1
Copper	ppm	ASTM D5185m	>20	**0**	0	0
Tin	ppm	ASTM D5185m	>3	**<1**	3	2
Antimony	ppm	ASTM D5185m		**---**	1	2
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	2	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**0**	0	1
Calcium	ppm	ASTM D5185m		**0**	0	<1
Phosphorus	ppm	ASTM D5185m		**61**	456	371
Zinc	ppm	ASTM D5185m		**0**	8	9
Sulfur	ppm	ASTM D5185m		**0**	22	28

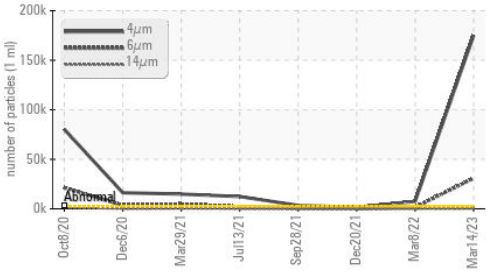
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	**1**	<1	1
Sodium	ppm	ASTM D5185m		**0**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.6	**0.015**	0.006	0.063
ppm Water	ppm	ASTM D6304		**153.9**	60.9	632.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ **174982**	▲ 7469	1515
Particles >6µm		ASTM D7647	>320	▲ **30853**	▲ 1592	312
Particles >14µm		ASTM D7647	>80	▲ **83**	▲ 92	19
Particles >21µm		ASTM D7647	>20	**13**	▲ 22	3
Particles >38µm		ASTM D7647	>4	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15/13	▲ **25/22/14**	▲ 20/18/14	18/15/11

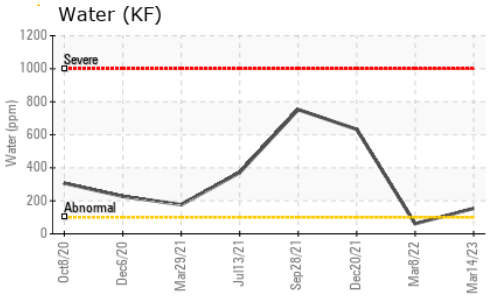
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.06**	0.055	0.027

OIL ANALYSIS REPORT

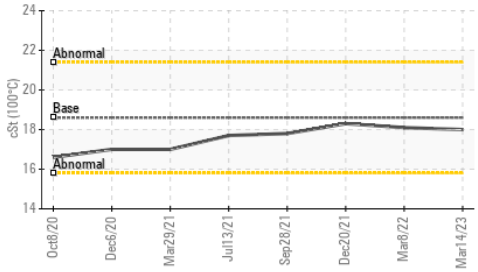
Particle Trend



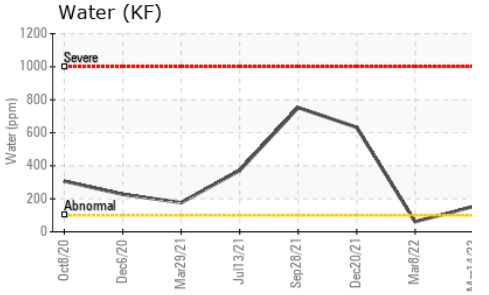
Water (KF)



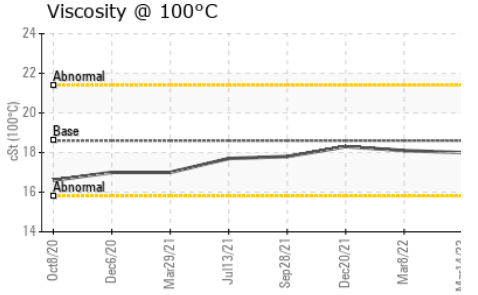
Viscosity @ 100°C



Water (KF)



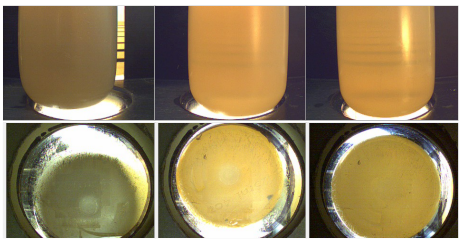
Viscosity @ 100°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

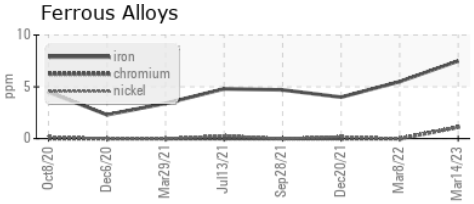
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**105**	101	108
Visc @ 100°C	cSt	ASTM D445	18.6	**18.0**	18.1	18.3
Viscosity Index (VI)	Scale	ASTM D2270	185	**190**	198	188

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

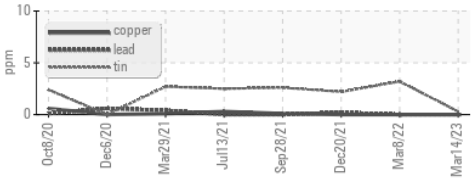


GRAPHS

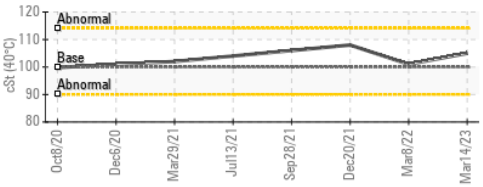
Ferrous Alloys



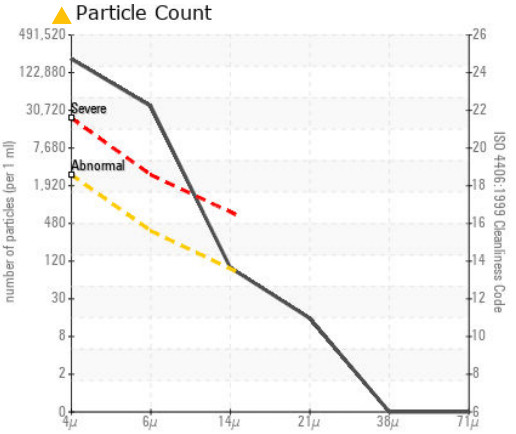
Non-ferrous Metals



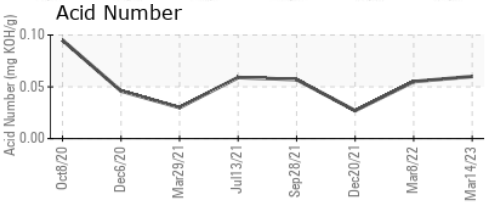
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90002294 **Received** : 21 Mar 2023
Lab Number : 05797422 **Tested** : 22 Mar 2023
Unique Number : 10387106 **Diagnosed** : 23 Mar 2023 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ENERGY TRANSFER - RED BLUFF/ORLA PLANT
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ORLA, TX
US 79770
Contact: STUART TAYLOR
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T:
F:

Report Id: ENEORL [WUSCAR] 05797422 (Generated: 05/22/2024 13:26:27) Rev: 1

Submitted By: ERIC THORNTON