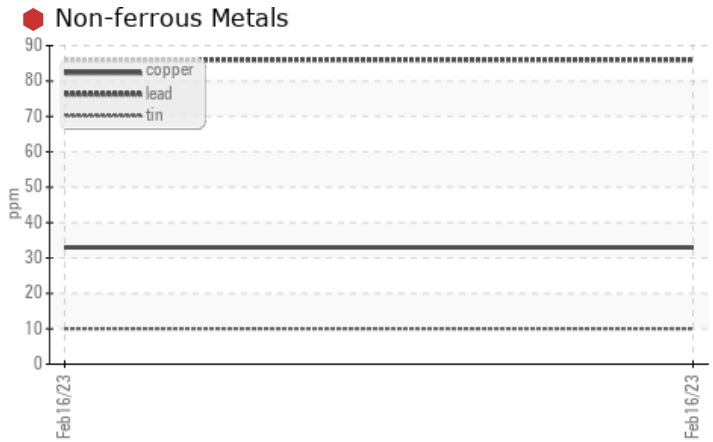
PROBLEM SUMMARY

Sample Rating Trend

WEAR

Machine Id
KMGP UNIT 2
Component
Outboard Pump
Fluid
ROYAL PURPLE SYNFILM GT 32 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Lead	ppm	ASTM D5185m	>12	**86**	---	---
Copper	ppm	ASTM D5185m	>30	**33**	---	---
Tin	ppm	ASTM D5185m	>9	**10**	---	---
Debris	scalar	*Visual	NONE	**MODER**	---	---

Customer Id: MAGHOU
Sample No.: RP0028243
Lab Number: 05797619
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id
KMGP UNIT 2
Component
Outboard Pump
Fluid
ROYAL PURPLE SYNFILM GT 32 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
Bearing and/or bushing wear is indicated.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0028243**	---	---
Sample Date		Client Info		**16 Feb 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**10**	---	---
Chromium	ppm	ASTM D5185m	>5	**0**	---	---
Nickel	ppm	ASTM D5185m	>5	**0**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>3	**0**	---	---
Aluminum	ppm	ASTM D5185m	>7	**<1**	---	---
Lead	ppm	ASTM D5185m	>12	**86**	---	---
Copper	ppm	ASTM D5185m	>30	**33**	---	---
Tin	ppm	ASTM D5185m	>9	**10**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**14**	---	---
Calcium	ppm	ASTM D5185m		**3**	---	---
Phosphorus	ppm	ASTM D5185m		**0**	---	---
Zinc	ppm	ASTM D5185m		**9**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**22**	---	---
Sodium	ppm	ASTM D5185m		**<1**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---
Water	%	ASTM D6304		**0.012**	---	---
ppm Water	ppm	ASTM D6304	>.1	**120.9**	---	---

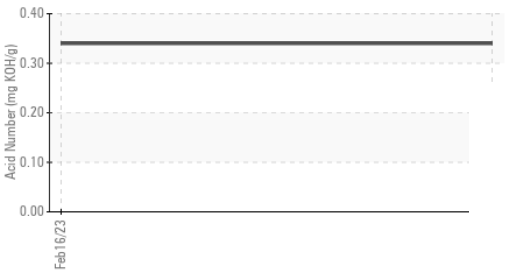
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.34**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**MODER**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual		**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

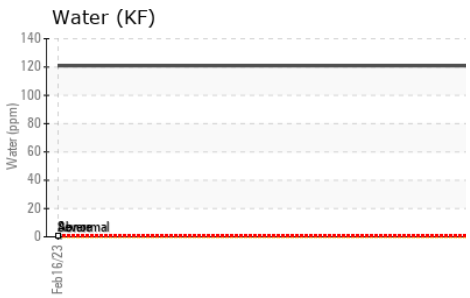
OIL ANALYSIS REPORT

Water (KF)

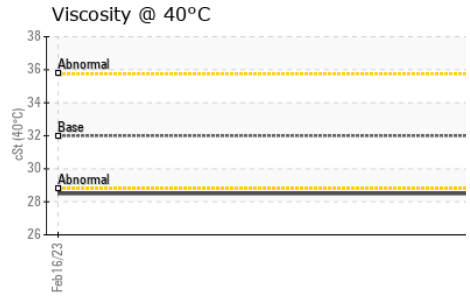
Acid Number



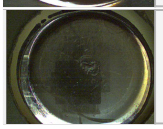
Water (KF)



Viscosity @ 40°C

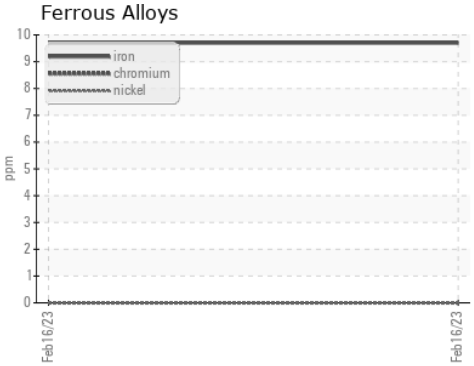


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**28.5**	---	---

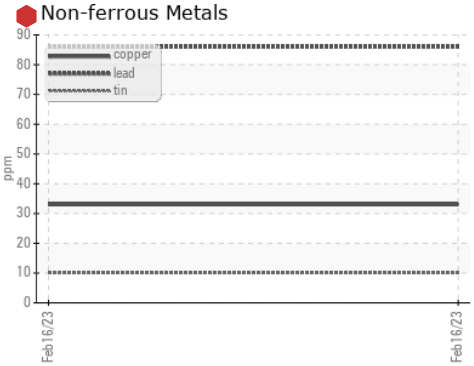
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

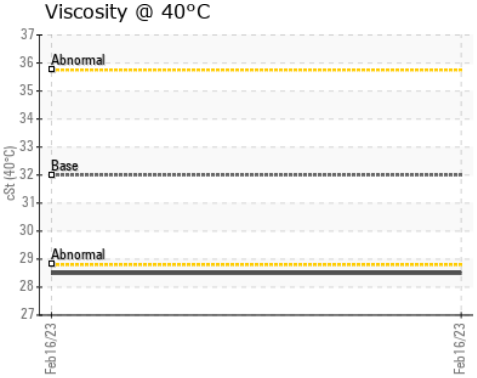
Ferrous Alloys



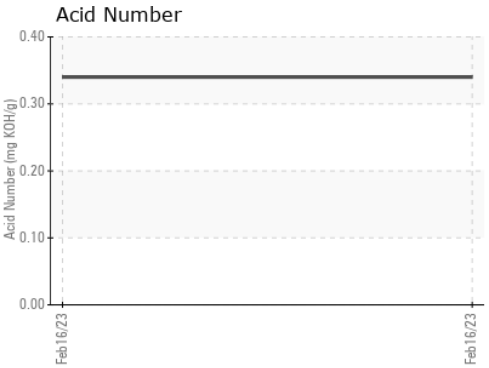
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0028243
Lab Number : 05797619
Unique Number : 10387303
Test Package : IND 2

Received : 21 Mar 2023
Diagnosed : 23 Mar 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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