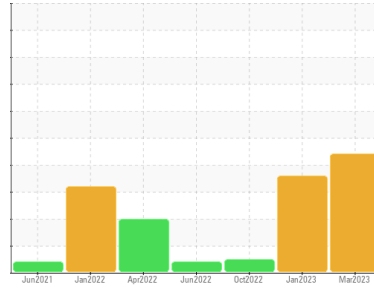




# PROBLEM SUMMARY

Sample Rating Trend



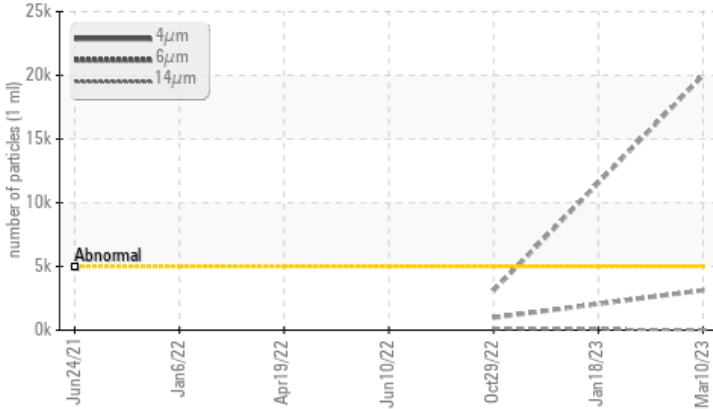
**WATER**



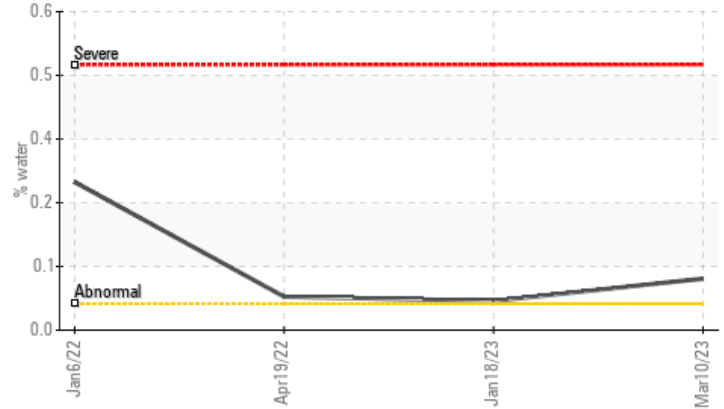
Machine Id  
**DRY END OUTER FAN**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Water



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL
Water	%	ASTM D6304	>0.05	▲ <b>0.097</b>	▲ 0.055	---
ppm Water	ppm	ASTM D6304	>500	▲ <b>970</b>	▲ 550	---
Particles >4µm		ASTM D7647	>5000	▲ <b>19993</b>	---	3108
Particles >6µm		ASTM D7647	>1300	▲ <b>3131</b>	---	986
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ <b>21/19/12</b>	---	19/17/14
Free Water	scalar	*Visual		▲ <b>1.0</b>	▲ 1.0	NEG

Customer Id: BLUDAN  
 Sample No.: WC0800295  
 Lab Number: 05799649  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.

## HISTORICAL DIAGNOSIS

### 18 Jan 2023 Diag: Don Baldrige

#### WATER



We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

[view report](#)



### 29 Oct 2022 Diag: Jonathan Hester

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 10 Jun 2022 Diag: Jonathan Hester

#### VIS DEBRIS



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

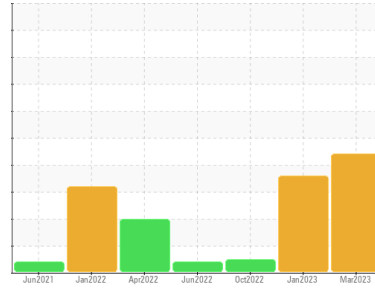
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**DRY END OUTER FAN**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil. Free water present.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0800295</b>	WC0774664	WC0749081
Sample Date	Client Info		<b>10 Mar 2023</b>	18 Jan 2023	29 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>11</b>	2	2
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m 200	<b>8</b>	0	0
Phosphorus	ppm	ASTM D5185m 300	<b>49</b>	50	63
Zinc	ppm	ASTM D5185m 370	<b>6</b>	0	0
Sulfur	ppm	ASTM D5185m 2500	<b>331</b>	269	123

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>4</b>	<1	4
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0
Water	%	ASTM D6304 >0.05	<b>▲ 0.097</b>	▲ 0.055	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 970</b>	▲ 550	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 19993</b>	---	3108
Particles >6µm	ASTM D7647	>1300	<b>▲ 3131</b>	---	986
Particles >14µm	ASTM D7647	>160	<b>27</b>	---	118
Particles >21µm	ASTM D7647	>40	<b>4</b>	---	38
Particles >38µm	ASTM D7647	>10	<b>1</b>	---	3
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/19/12</b>	---	19/17/14

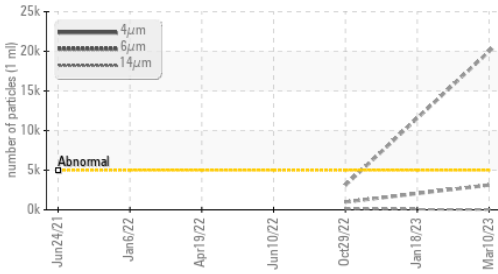
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.115</b>	0.137	0.13

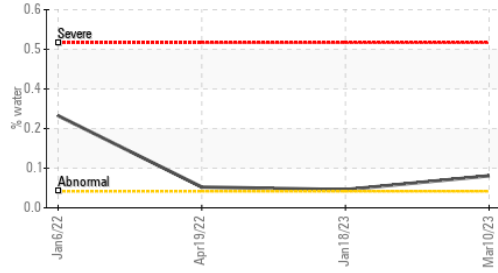


# OIL ANALYSIS REPORT

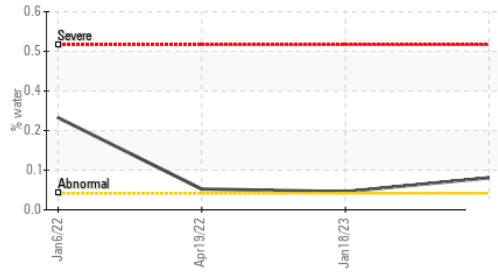
## Particle Trend



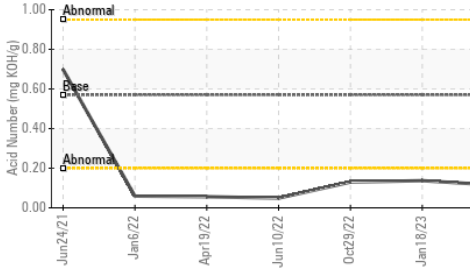
## Water



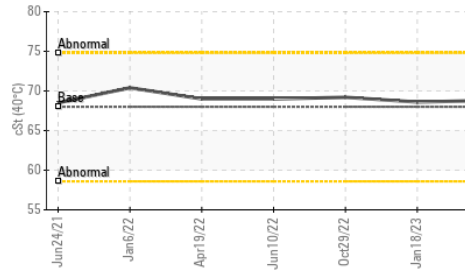
## Water



## Acid Number



## Viscosity @ 40°C



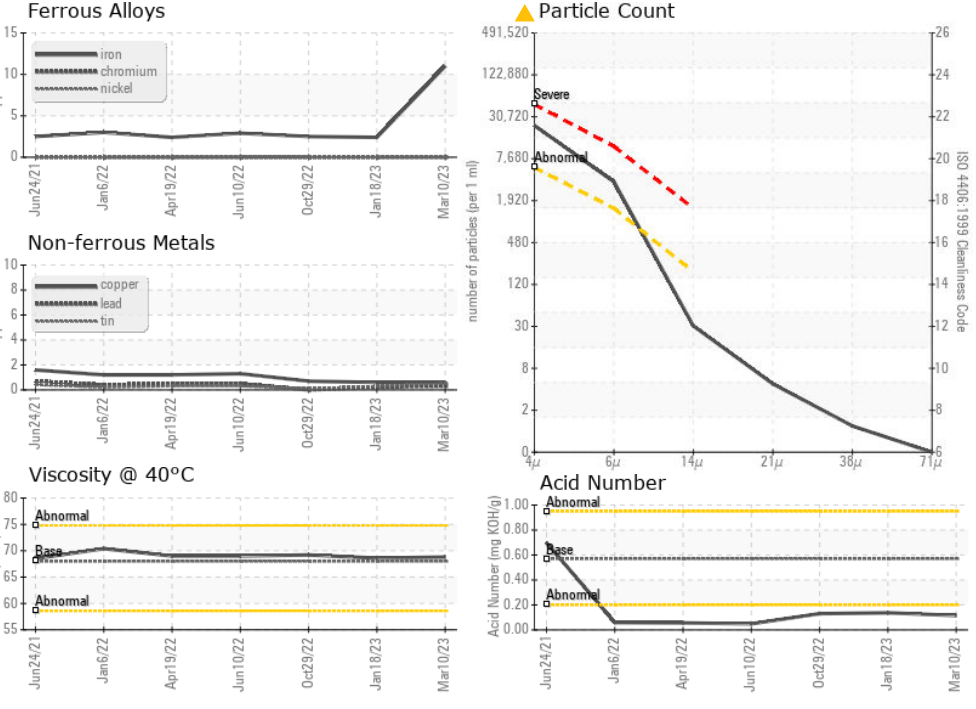
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	0.2%
Free Water	scalar	*Visual		▲ 1.0	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	68.8	68.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0800295 **Received** : 23 Mar 2023  
**Lab Number** : 05799649 **Diagnosed** : 29 Mar 2023  
**Unique Number** : 10389333 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF )

**BLUE RIDGE FIBERBOARD**  
 250 KNIGHT CELOTEX DR  
 DANVILLE, VA  
 US 24541  
 Contact: Jerald Caldwell  
 JCaldwell@blueridgefiberboard.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)